

The Wisconsin lumberman, devoted to the lumbering interests of the northwest. August, 1874

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THE

Wisconsin Lumberman,

DEVOTED TO THE

LUMBERING INTERESTS OF THE NORTHWEST.

AUGUST, 1874.

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EDITORS: E. B. NORTHROP and H. A. CHITTENDEN, JR.

MILWAUKEE:

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Wausau, Wis.

THE

WISCONSIN LUMBERMAN.

Vol. II.-AUGUST, 1874.-No. 5.

AN IMPORTANT PROPOSITION.

Messrs. Hersey, Bean & Brown, one of the largest lumbering firms in the northwest send us an article which, on account of its soundness of argument and the important proposition it contains, is made the leading and important article of this issue of THE WISCONSIN LUMBERMAN. The proposition made by Hersey, Bean & Brown is practicable if the mill men of the northwest will consider the question properly and act earnestly. STILLWATER, Minn., Aug. 3, 1874.

EDITORS OF WISCONSIN LUMBERMAN : -We have been very much interested this morning in reading in your valuable publication an article signed "Hot facts for Lumbermen." The writer has condensed a great many facts in a small compass and that will insure its being very generally read ; as it ought to be by every manufacturer of lumber in the West. After stating the fact of an over production which naturally reduces values and causes loss to all concerned, he says: "Reduce the Supply." Now we vendispute that being the remedy for do it. It is a fact patent to every know by our last winters operations

one that the sawing capacity of the mills is greater than needed for the present wants of the lumber trade. And we do not believe their are any parties who would build new mills with the present outlook for the trade. Then it would seem as if the remedy was in the hands of the owners of the lumber mills and that if each mill in the West would cut one quarter less than they cut during the season of 1873 it would produce the advance needed, say \$2 per thousand as mentioned in "Hot facts." Now then let all the mill owners in the west come together in person or by proxies and bind themselves under a strong written agreement that they will not saw nor allowed to be sawed in their mills over a certain amount of feet during the season of 1875. Let the amount each mill shall cut be determined by disinterested committees and let the amount fixed by them be binding on all parties ; having large forfeitures if necessary. We think their would be but very little objection to this by any mill ture the assertion that no one will owners here in this section of country. The over cutting of logs cannot the present condition of things. be stopped by the mill owners reduc-Then comes the question of how to ing their log operations as we all

for the loggers argued at once "now is my time." The mill owners are not cutting near as much as formerly and they will surely want the logs or if they do not they will saw by the thousand and I will go in. The result is still an overstock and worse than all the rest is sawing small lots for these parties for they will sell for what they can get and thereby break down the market and make prices at which the "regular dealer" must sell or suffer by being obliged to carry his stock. We hardly know who would object to this unless it would be yard men who have no mills. But one very prominent yard man said to us the other day that he would obligate himself to not buy of any mill owner who refused to go in to such an arrangement, for, as he said, he never had made and could not make any money in handling lumber at the prices now ruling and that he had made and could make money if the prices ruled higher and thought it fully as much for the interest of the vard man as for the mill owner. We should like to enter into an agreement of this kind with all the mill owners on the Mississippi river and its tributaries as well as those of Wisconsin and Michigan.

HERSEY, BEAN & BROWN.

THE amount of logs run out of Cass river, Mich., this season, is 48,-260,800 feet, or *less than one-half* the amount got out of the same stream last year. The logs are reported all out that can get out this season. In 1873 there were 109,458,140 feet run out of the Cass; 99,913,955 feet in 1872; and 55,841,618 feet in 1871.

THE RECIPROCITY TR

June 18, 1874, President Grant sent to the Senate of the United States a short message advising the adoption of a reciprocity treaty with Canada, the text of which accompanied the official message. Congress was then on the point of adjournment, and knew by the excitement the very term "reciprocity" produced throughout the country, that the subject was one which demanded careful and thoughtful discussion. Therefore, despite the urgent tone of the President's message, Congress adjourned without definite action upon the proposed treaty. Since the subject of reciprocity with Canada has been officially brought before the people, discussion thereon has waged hot and strong both for and against. It is the province of the Wisconsin LUMBERMAN to discuss the question more particularly from the standpoint of the effect of a reciprocity treaty upon the lumber trade of the country.

That portion of the proposed treaty, which if accepted by England and the United States, would influence the lumber market, is as follows:

ARTICLE IV. It is agreed that the articles enumerated in the schedules A, B, and C, hereunto annexed, being the growth, produce or manufacture of the Dominion of Canada or of the United States, shall, en their importation from the one country into the other, from the 1st day of July, 1875, to the 30th day of June, 1876, (both included), pay only twothirds of the duties payable at the date of this treaty on the importations into such country of such articles respectively; and from the first day of July, 1876, to the 30th day of June, 1877, (both included), shall pay only one-third of such duties; and on and after the 1st day of July, 1877, for a period of years mentioned in Article XIII of this treaty, shall be admitted free of duty into each country respectively.

For the term mentioned in Article XIII no other or higher duty shall be imposed in the United States upon other articles not enumerated in said schedules the growth, produce, or manufacture of Canada, or in Canada upon such other articles the growth, produce, or manufacture of the United States than are respectively imposed upon like articles the growth, produce, or manufacture of Great Britain, or of any other country.

SCHEDULE A-Consisting of the following natural products : Animals of all kinds ; ashes, pot, pearl, and soda; bark, bark extract for tanning purposes; bath bricks; breadstuffs of all kinds; bricks for building and fire-bricks; broom corn; burr or grind-stones, hewed, wrought or unwrought; butter; cheese; coal and coke; cotton-wool; cotton-waste; dyestuff; earths, clays; ochres; sand, ground or unground; eggs; fish of all kinds; fish, products of, and of all other creatures living in the water, except fish preserved in oil; firewood; flax, unmanufactured ; flours and meals of all kinds; fruits, green or dried ; furs, undressed ; grain of all kinds; gypsum, ground, unground, or calcined; hay; hemp, nnmanufactured; hides; horns; lard, lime; malt; manures; marble, stone, slate, or granite, wrought or unwrought; meats, fresh, smoked, or salted; ores of all kinds of metals; pelts; peas, whole or split; petroleum oil, crude or refined, or benzole; pitch; plants; poultry of all kinds; rags of all kinds; rice; salt; seeds; shrubs; skins; straw; tails; tallow; tar; timber and lumber of all kinds, round, hewed, and sawed, manufactured ; tow, unmanufactured; trees; turpentine; vegetables; trees; turpentine; vegetables; wool.

Article XIII refered to is simply the specification of the duration of the treaty placing it at twenty-one years.

The lumbermen of the country are seriously divided upon the question of reciprocity. The dealers throughout all the Eastern and Middle states are strongly in favor of reciprocity. Of course the mill-men of Canada are even more interested in the formation of the treaty. Michigan manufacturers and those of Pennsylvania are interested in having the present duties of lumber maintained. While the manufacturers of Wisconsin and Minnesota will be least effected by the removal of the duties from lum-There is no question but the ber. formation of a reciprocity treaty with Canada would seriously embarrass the already struggling lumber manufactures of the country. Not only would the manufacturers of Maine, Pensylvania and Michigan be obliged to let their mills stand idle for years -until the scarcity of pine in Canada materially advanced prices-but the whole lumber business of the south, which is just now developing a great industry, would be immediately stricken so sorely that further development, for a long term of years would be prevented. The chief argument used by many who are in favor of reciprocity-when speaking, of the matter as it refers to lumberis that it will be a matter of justice to the Eastern dealers and consumers and will compel pine land owners to save their timber.

True enough it will compel pine land owners to save their timber, but it will not advance the price of that timber until the forests of Canada are cleared away. The immediate effect will be to increase the value of Canadian pine timber and decrease the value of that in the pineries of our own country.

So far as the lumber interests of the country are concerned in this matter of reciprocity with Canada it may be narrowed down to these two questions :

Will the benefit derived by eastern dealers and consumers offset the suppression, for a period, of the lumber manufacturing interests of the United States.

Is the business of the second great industry of our land—the production of lumber—worth as much to our country as the ability to procure Canadian lumber for a dollar or two less per thousand than it can be manufactured for in our great pineries.

Common lumber is lower, to-day, than the cost of manufacturing ordinary mill-run ; and those manufacturers who save themselves actual loss on the cost of cutting, sawing and marketing their lumber—to say nothing of the value of their timber —do so only by having a superior quality of logs and making on their upper grades enough to offset the loss on common lumber.

It is time the discussion of the question of reciprocity with Canada was commenced. The WISCONSIN LUMBERMAN will furnish a series of articles upon the subject, and would also invite, specially, contributions from all persons who may feel an interest in this important question either for or against.

THE SITUATION OF THE LUMBER TRADE.

Up to the date of present writing -August 1st-there is no improvement in the lumber market either in amount of sales or advance in prices. During the past two months the dealers have been comparatively busy in stocking up their yards and now are pretty generally supplied for the fall and winter trade. As a class the mill men are having a hard and unprofitable season. All through the spring and summer months the manufacturers have labored on, hopeing for and expecting a revival of business which should at least create active sales for lumber, even if a material advance in prices did not occur. The general business of the country has scarcely maintained the poor degree of activity which was the spring standard and therefore the lumber interests have suffered all through the season. Manufacturers of lumber are thoroughly disconraged and mills are shutting down all through the pineries of the northwest. Many manufacturers are not only hampered for the present, but are already beginning to realize that unless there is a great improvement in the lumber market by the middle of September, there will be no possibility of accomplishing any work next winter. Just at present there is the usual stagnation of business incident to the harvest season, but business men seek in vain for any indications of anything more than a moderate fall trade. It is beginning to be acknowledged in all business circles that there can be no remarkable activity this season-such as is necessary to materially advance prices of of logs and lumber all through the country and the prospects of little work being accomplished next winter there is only wanting a fair renewal of business life, to advance lumber materially. It has seemed strange to many that unemployed capital does not seek investment in lumber at present prices. Capitalists argue that there are now so many mills throughout the pineries and that transportation facilities are so good, that manufacturers are enabled to glut the market at any time when prices shall pay a fair profit. The truth is that manufacturers have got to take some measures for self preservation and come to some understanding relative to the supply of lumber they will place upon the market. If they do not do this the time will soon come when the pine forests will be swept away and the pine land owners and manufacturers of lumber will be impoverished as the land they have denuded. Manufacturers must shut down their mills until the scarcity of lumber advances the prices, and then some understanding must be arrived at whereby the quantity of lumber sawed will be only the amount actually necessary to supply the demand. The present season will operate beneficially to the trade in one respect; namely, that scores of manufacturers will be obliged to suspend all operations in the woods next winter and the heavy firms will be so cramped that their operations will be comparitively limited. These manufacturers, also, who are pine land owners, begin to realize that their money is quickest made by sav-

umber. With the moderate stocks ing their standing timber and they of logs and lumber all through the will be more careful of reckless country and the prospects of little slaughter of pine than they have been work being accomplished next winter during the past few years. We may there is only wanting a fair renewal briefly recapitulate by saying:

> 1st. The great lumber markets are only fairly stocked.

2nd. More than the usual number of mills are shutting down at this season of the year.

3rd. Manufacturers are so cramped, financially, that there is a hope that but little work, comparitively, will be done in the woods the approaching winter.

4th. There is no certainty that there will be a revival of the business of the country sufficient to materially advance the price of lumber this fall.

5th. Some prompt and efficient measures should be taken whereby the amount of logs got in next winter will be so regulated that manufacturers will be enabled to control the opening prices for lumber next spring.

6th. Save your pine timber for the future and allow lumber to advance to a point were at least the cost of manufacture will be returned.

THE amount of lumber shipped this season from East Saginaw, Mich., is 93,960,795 feet The shipments from Bay City have reached thus far, 160,453,041 feet. The total shipments from the Saginaw river to date of July 31st, are as follows:

Lumber, feet	254,413,536
Lath. pieces	24,120,500
Shingles	35,119,500
Staves	9,083,208
Hoops	12,885,000
Timber, cubic ft	1,361,500

THE YELLOW PINE BUSINESS.

It is only within a few years that the yellow pine of the south has attracted the attention of lumbermen and builders to the extent that so valuable a timber merits. The production of yellow pine lumber is now one of the most important business pursuits of the south, but it should become a leading feature of the industry and capital which will again rank the southern states equal and proscommercial influence perity with the north. For flooring vellow pine has no equal. Even as a cabinet wood it is becoming popular, for when finished in oil its beauties are superior to almost any light colored wood. Yellow pine is rendered extremely tough and durable by its resinous nature, yet is devoid of the hard brittleness which characterises Norway pine or hemlock ; being indeed, fully as elastic as white pine and much stronger. In the St. Louis market yellow pine is now becoming a leading commodity; while in New York, Philadelphia and the great eastern markets, every day increases the popularity and sales of yellow pine. There are rare opportunities for profitable investment in the pine lands of the south, and capital will soon make the discovery and improve the chances. We gain much information relative to sonthern pine from the following extract from the Brunswick Ga., Seaport Appeal :

No branch of business has developed more rapidly than has the manufacture and shipment of yellow pine lumber and timber during the last four years, through the ports of Brunswick and Darien. Below we

give the shipments for four years, ending May 31 of each year :

1871- 27,240,437 fe	et,	valued	at\$ 513,221,66
1872- 57,578,612		44	1,021,379,00
1873- 77,658,574	**	"	1,390,342,00
1874-123,652,779		"	

Which shows that there has been shipped during the four years, 286,-127,±02 feet of lumber and timber, Allowing valued at \$4,878,309,66. 4,000 feet of mill and ranging timber as the average production of each acre, and we find that say 71,526 acres have been denuded of that class of timber. After the lands have been thus stripped of the larger class of timber there still remains timber sufficient for the profitable establishment of turpentine farms. Allowing the value of the timber lands to be, say \$2 per acre, which is certainly a large allowance-and we find that \$4,806,-783,66 has been realized from the manipulation and manufacture of the industry through the scope of country tributary to the ports of Brunswick and Darien.

If our estimates as to the production of lands are not in error, and they are based upon figures generally admitted to be correct, the intrinsic value of our pine lands convenient to present and probable lines of transportation, are far above present sales and valuations. After being stripped of ranging and mill timber these lands are intrinsically worth at least the prices now asked for the establishment of turpentine farms, and we are confident that within less time than a decade the correctness of our opinion will be fully verified. We know of no more inviting field for speculation than in the yellow pine lands in this section of the south. The wants of the world will require every foot of lumber and timber, and every ounce of rosin and turpentine. Then, to our friends in this region we would say, be of good cheer, you have fortunes in your pine lands which will yet be "panned out."

The Hinesville Ga., Gazette also furnishes some interesting statistical inover two hundred million feet of yel- that stream during the next year ; he low pine lumber were exported from also considers that the amount of Georgia in 1873, and that the product lumber and logs already cut for the this season will be increased to 300,- Mississippi markets is all sufficient 000,000 feet. The business of manu- to meet the demand of that market facturing yellow pine lumber is rapidly increasing in importance and standing that the supply is far short will, in the near future, constitute one of the amount upon the market in of the chief features of the growth, 1873. If the cut on the Black river prosperity and wealth of many of the and its tributaries should continue southern states.

OPINIONS OF LARGE MANUFACTURERS.

Hon. G. W. King of Humbird, Wis., one of the heavy lumbermen of the state, called recently at the WIS-CONSIN LUMBERMAN office. Mr. King's long and practical experience in the lumber business renders his opinion, on the present situation of the trade, of decided value. Mr. King fully agrees with the expressions given, in the July number of this publication, by the author of "Hot facts for lumbermen" and unqualifiedly endorses the letter from Hersey, Bean & Brown in this issue of the WISCONSIN LUM-BERMAN. Mr. King believes that there must be a large decrease in the amount of lumber manufactured before the trade can hope to be in a favorable condition ; he not only believes so, but is one of that class of pine land owners who are taking initiatory steps to produce a reduction in the amount of lumber manufactured, by reducing his usual business fully two-thirds. Mr. King acknowledges that the cut on Black river last winter was very light in comparison to the winter of 1872-3, yet claims that there are now logs enough in the Black and its tributa-

formation from which we learn that ries to supply a proper demand from far into the next season, notwithas large for the next three seasons as it has for the past two, Mr. King considers that the pinery of the Black river valley would be virtually exhausted. From all portions of the country we obtain frequent information that the larger manufacturers are resolved to curtail future operations as the only plan left to secure themselves from actual loss. Pine land owners know that they are not realizing one-half the value of their stumpage, and are beginning to be willing to allow their property to increase in worth instead of destroying it. We have heard many prominent manufacturers express their belief that the present season, seemingly so unfavorable, will result in permanent good ; that manufacturers will henceforth be much more careful than they have been about receiving larger stocks of logs than they can advantageously handle. Once let the manufacturers feel and know the benefit they would derive from systematic cutting of timber, in relation to the amounts to be furnished by the different pineries, and there would be but little difficulty in maintaining associations in the several pineries that would regulate and control the lumber market to the advantage of all producers and pine land owners.

LUMBER MATTERS IN MICHIGAN.

July 29th the lumbermen of the Saginaw valley met at East Saginaw pursuant to a call issued by the Lumbermen's Association. The subject under consideration was the reciprocity treaty with Canada. We are informed that prominent lumbermen from Chicago, Detroit and nearly every important place in the Saginaw valley, were in attendance. The opinions of the gentlemen in attendance are well worth considering. For a full report of the arguments of those who expressed themselves upon the subject of reciprocity we are indebted to the Saginaw Weekly Courier. We reproduce those opinions in full, together with the report of the business transacted, for the careful consideration of our readers.

Mr. Bradley on taking the chair stated briefly the object of the meeting. During the last few days of the last session of congress there came before that body a treaty for reciprocity trade with Canada. The bill appeared to emanate with the secretary of state, but so quiet had been the preparation of the bill that but few were aware of its preparation until brought before congress. The matter appeared to have been worked up quietly but effectively. Previous to the advent of the bill members were in receipt of documents and printed arguments in favor of recipthe bill became public Mr. Bradley reciprocity, and fortified with peti- this city September 15th.

tions from different parts of the country, resolutions of boards of trade, and letters from prominent commercial bodies. It transpired that the proposed treaty was an outgrowth of the liberal movement in Canada. The liberals favor annexation, and they propose reciprocity to assist and popularize their scheme. Continuing the conversation, Mr. Bradley desired to enter a protest from the state of Michigan against the consummation of a treaty detrimental to the manufacturing interests of his state and the northwest. Mr. Bradley went further to show to the secretary of state that the board of trade and persons signing the petitions in favor of the treaty were directly interested in free trade. This was especially the case with the petition from Detroit. From what the chairman could ascertain at Washington, he realized that a strong and organized effort was being made to carry the measure. Thus far the friends of reciprocity have been in the minority, but there is no telling what the future may bring forth, and we should organize ourselves on the best possible footing and present our side of the case to congress at its next session.

Mr. Ezra Rust on being called upon, said that about the only idea he had upon the subject was that we must organize and oppose the treaty. The best way, probably, to do this, rocity. About the time the intent of would be to appoint committees who shall take the matter in hand, prewaited upon the secretary of state, pare statistics, collect facts and figand found that officer of the govern- ures, and report at the meeting of ment fully imbued with the idea of the National Association to be held in

in favor of united action in opposition to the measure. The influences at Washington, as shown by legislation, all strongly in favor of reciprocity. The action of the Saginaw lumbermen when the Chicago relief bill was pending, shows conclusively what may be accomplished by persistent and determined effort, and such a course he recommended in this case. The present subject is of more importance than the former, and requires a more determined effort. Perhaps the only thing that can be accomplished at this meeting is the appointment of committees, but the September meeting should be largely attended.

Mr. Pierson, of Chicago, spoke of the fact that since the war, now and probably for some time in the future, the people had been and would be heavily taxed to support the nation and pay its debt. Burdened as we are by taxation, it is manifestly unjust and unfair that a country which bears no part of our burdens should derive the benefits which belongs to Canada can produce for less, us. because of her cheap labor, with which we cannot successfully compete. He also urged united action on the part of our lumbermen.

Mr. R. G. Horr said that he had given this matter of reciprocity copsiderable study, times back, and came to the conclusion that it was matured and backed by an organization whose headquarters were in New York city, with branch offices in every city in the country. It is instituted for the purpose of breaking down our home tle about it. He left. institutions, our general system of

Mr. Newell Avery of Detroit, was tariff, and organizing foreign capital. Salt and lumber are not the only articles affected, wool is included as is many other staples. This is called a reciprocity treaty. The speaker could not see any reciprocity about it. Canada gets all the benefit, and we don't get any. What do we want to export to Canada any how? Why is it that we always find Canadians and Englishmen so strongly in favor of reciprocity except from selfish or money making motives? We in the valley should organize and fight the organizations of England and free trade.

Colonel DeLand stated that the reason why boards of trade usually went in favor of breaking down the tariff was because they were in such close alliance with the heavy importers, while the capitalists favored it because such a treaty will eventually fix things so that high rates of interest will be made and the capitalists will pocket the proceeds. Aside from the injury done to our local interests by the treaty, the speaker said that the fact of opening the carrying trade to the Canadians alone, (the treaty provides that the Canadians shall widen and deepen her canals,) the American canals and railroads in the neighborhood of the borders would suffer.

C. K. Eddy, who was called upon as a friend of Canada, said that he lived in the Dominion for eight or nine years, during the pendency of the former reciprocity treaty. During that time the Canadian lumber interests thrived, but after the abrogation of the treaty he knew but lit-

The discussion was carried on at

some length, participated in by many Hale and J. D. Wickes of Tawas; J. marks already given.

In order to bring the subject to a more definite shape, Mr. Avery of Detroit moved that a committee of bridge of Saugatuck; J. A. Hubbell three be appointed by the chair, whose duty it shall be to prepare facts and statistics to be presented to the meeting to be held September 15th.

An attempt was made to increase the committee to five, but the original motion was carried. Messrs. Ezra Rust, of Saginaw; Albert Miller, Bay City, and J. S. Estabrook, of East Saginaw, were appointed such committee.

On motion of Mr. Miller a committee of six on subscription, com- knowledge of the location, capacity posed of Newell Bowman and A. W. Wright of Saginaw; R. G. Horr and C. K. Eddy, of East Saginaw; M. B. Bradley and Wm. L. Fay, of Bay City, were appointed. Nearly \$500 was subscribed at the meeting to de- better mill of its size in the country

committee of conference and corres- of the surroundings himself. pondence was appointed.

lowing gentlemen: Newell Avery and on Big Bull Falls where nature has Thomas Palmer of Detroit; Albert not only made the power but actual-Pack and J. K. Lockwood of Alpena; ly, as it would seem, constructed her C. P. Hills and Jno. P. Nelson of own races to make it more available. Muskegon; Henry Howard and John We are pretty thoroughly acquainted P. Sanborn of Port Huron; Wm. M. with a majority of the mills in the Ferry and Mr. Hopkins of Grand state and we can truly say that for Haven; Perry Hannahs and W. H. location and general excellence of the C. Mitchell of Grand Traverse; Eu- property, we know of no mill that gene Smith of St. Clair, and A. Smith is better property than that of J. of Algonac; Thos. Snell and Mr. C. Clarke's at Wausau, Wis. Crawford of Pigeon River; C. D. Wisconsin Valley railroad will be

of the gentlemen present, being L. Woods and John C. Waterbury of much in the same vein as the re- Lexington; H. M. Loud of Au Sable; Wm. Wonderley and Mr. Benjamin of Grand Rapids; Josiah Begole and Zack Chase of Flint; F. B. Stockof Houghton; C. Y. Osborn and H. A. Burt of Marquettee, G. W. Brown and J. Scranton of Ste St. Marie.

> After ordering the proceedings published and designating the chairman of the committee of three as treasurer, the meeting adjourned to meet at the call of the committee.

> > A RARE CHANCE FOR INVESTMENT.

We call particular attention to the advertisement on tinted page, of saw mill for sale. From long personal and general features of excellence, the editors of the WISCONSIN LUMBER-MAN are enabled to recommend Mr. John C. Clarke's mill and property as particularly valuable. There is no fray the expenses of the committee. and the location is as perfect as one On motion of J. S. Eastabrook, a could wish even if he had the making The mill is situated at Wausau, one of the The committee consists of the fol- most flourishing cities of Wisconsin, The

finished to Wausau this year and urers will certainly accomplish the then there will be railroad facilities object of very materially reducing for lumber shipments to all points west, south and east, as well as the present means of getting lumber to market, the Wisconsin river. We especially recommend Mr. Clarke's offer to the attention of capitalists.

THE CONVENTION OF CANADADIAN LUMBERMEN.

The meeting in convention of Canadian lumbermen at Ottawa, recently, possesses an unusual significance from the fact of its being a movement in the direction of securing united effort for the reduction of the amount of lumber manufactured. By the proceedings of the convention we are convinced that Canadian lumbermen are in earnest in their endeavors to lessen the amount of annual production and are also ready to join hands with the manufacturers of the United States in positive agreement to curtail future operations. The Canadian lumbermen are willing to enter into written contracts to reduce the usual production one half, either by shutting down their mills or by curtailing operations in the woods. An agreement to that effect was signed by the lumbermen in attendance at the Ottawa convention. and the secretary instructed to correspond with the different lumbermen's associations of the United States and ascertain if they will cooperate with them in the general curtailment of production.

up to such an agreement may at first ber and cables run through as stringseem difficult; but earnest effort on the part of the principal manufact-

the amount of lumber produced. The time to fully consider the subject and arrive at definite understanding and agreement, will be at the convention to assemble at Saginaw, Mich., in September. If manufacturers of lumber would consider the benefits to result from united action, there would be an attendance at Saginaw of not less than one thousand lumbermen. The price of lumber is low and it is because manufacturers have overdone business. Meet in convention and compel, if needs be, a reduction of the amount manufactured. There isn't a manufacturer in the land but well knows that the money to be made in lumber will only come when the amount produced is such that the market can be controled.

The action of the lumbermen of Canada in convention at Ottawa, is well worth heeding. The terms they offer are all right and should be accepted by the lumbermen formally and earnestly through the mediumship of the convention soon to assemble at Saginaw.

THERE is a chance for some one to make money in Milwankee by the establishment of a saw-mill to cut long timber, that might be rafted across the lake. There is no more trouble in rafting long logs across Lake Michigan that there would be in floating them down the Mississippi. Holes The plan of adopting and living bored through the end of long timers, and the logs are comparatively safe.

A PLACE FOR YOUR MONEY.

The Valley of the Lower Fox-The Waterp:wers-The Iron and Timber Resources of the North-Manufacturing Towns.

Correspondence of the Wisconsin Lumberman.

GREEN BAY, Wis., Aug. 5 .- Wisconsin presents to capital no grander field for investment, with the assurance of liberal profits, than the valley of the lower Fox river from Neenah to Green Bay. The waterpower is simply immense and very judiciously scattered as it were, nearly the whole distance of thirty miles. The raw material-iron and wood-in quantities almost inexhaustible, are barely more than a stones throw away. The grand forests of pine and all kinds of hard wood cover the entire stretch of territory from Fox River to Lake Superior. The beds of iron ore under lie thousands of acres of the same region, while Lake Superior even with its mountains of rich metal is only a days ride away. The advantages for shipment by railroad and water are not excelled by any locality. Labor is cheap because fuel and food are cheap. So that all the conditions of cheap manufactures are here fulfilled. Something has been done already, but not a tithe of this water power has been used, nor a hundredth part of this vast source of wrath utilized. A bare fringe of the forests of pine have been wrought into lumber. Before the days of railways in northern Wisconsin, many thousands of acres of valuable hardand ruthlessly burned by the early settlers, to make way for the advancing hosts of later civilization, and to provide subsistance for those already

on the ground. But now, with our railroads penetrating these forests, a value is fixed upon the timber of a considerable portion of this territory, and it only awaits the hands of capital to place it on the market and turn it into money.

At Neenah and Menasha lar re flouring mills and wooden manufactories have been put up and successfully operated. At Appleton an iron blast furnace, a woolen factory and several wooden manufactories are actively and profitably engaged. At Kankana and Depere large establishments of a similar character are being run with satisfactory returns, and yet many millions of dollars can find profitable investment in manufactures on these great natural water powers.

M. P. LINDSLEY.

THE total shipments from Williamsport for the season up to July 12th is 141,737,169 feet, against 126,050,-629 feet in the same time last year; or an increase in shipments this year of 15,687,530 feet. A pretty good showing for "dull times."

The WISCONSIN LUMBERMAN speaks not of things or subjects political; but we would like to see so fine a man and lumberman as Mat. Wadleigh represent the 8th congressional district of Wisconsin, at Washington.

THE amount of logs run through wood lands were cleared away, logged the Black River boom at Onalaska is estimated at 175,000,000 feet. It is also estimated that the La Crosse mills will saw this season about 50,-000.000 feet.

A FORCIBLE ARGUMENT.

J. Morrell on the Subject of Reciprocity with Canada.

In a letter to Hon. Simon Cameron. Mr. D. J. Morrell, President of the "Industrial League," gives his opinion of the proposed treaty with Canada, and strong arguments against the removal of the existing tariff. We take occasion again to invite correspondence and arguments in relation to the Reciprocity Treaty, as it is certain to be an important issue before the next Congress, and now is the time to discuss the matter.

Hon. Simon Cameron, United States Senate, Washington, D. C.

DEAR SIR: I regret to find, from recent information on which I can rely, that the rumors of some weeks since in regard to the renewal of the so-called "Reciprocity Treaty" relate to a scheme which, if successful, will substantially set aside the protection against foreign competition which existing laws give to our industries. Instead of the simple and comparatively harmless stipulations entered into in 1854 to open our markets free of duty to the raw produce of Canada, it is a general scheme of free trade in iron, steel, cottons, woolens, and almost all other manufactures, which are to be admitted from all ports of British America free of duty for a period of twenty-one years.

This is almost equivalent to a grant of free trade with England for twenty-one years; and we get for it—free admission to Canada, where we have little occasion to sell. Of what value is Canada or any part of British America to us as a market for manufactured goods? With all forms of iron, steel, and manufactures generally at prices in Canada lower than ours by the full amount of the duty, and, with all these articles seeking

our markets from the other side, how can we sell much to them under any considerable state of assumed reciprocity?

The Treaty now before the Senate (as I understand informally), does not propose any exchange of favors of equal value to each party, but is a most extraordinary and unprecedenred concession of privileges to the Dominion; privileges to sell now what they may have of crude products to sell; and an invitation to them to develop every possible branch of manufactures to compete with and overwhelm our industries. Works planted along our border will receive iron, steel, and other things in the form of material free of duty from England, and will sell their finished product free of duty in the United States. Rail and bar mills, nail mills, plate mills, machine shops, Bessemer steel works, and every conceivable form of iron and steel works, can be placed opposite Buffalo or Detroit, with a guaranty of obtaining permanent supplies of stock, free of duty, and of having entire control of our markets for twenty-one years.

It strikes me as amazing that propositions, so dangerous alike to our revenues and our industries, should receive favor, or even consideration, at the State Department. I shall hope that in your committee, and in the Senate, they will meet with prompt and final condemnation. I can not believe that the Senate would favor the loss of revenues which would follow a renewal of the old Treaty; but when this great step in advance is taken-when a country of vast coterminous area is singled out for the inauguration of almost entire free trade in manufactured goods-I am at a loss to know what interest of our own country is consulted, or what it is that moves the representatives of our own government to give it a moment's consideration.

As for the British Providences, of course we know what they need and what they hope to attain. They need-and can not get elsewhererenumerative markets for their supplies of raw produce. They have few manufactures, because they have not encouraged them, and have no local demand that is not almost wholly supplied by Great Britain. How then can opening their markets to our manufactures benefit us? Clearly there is another purpose in mind, which is the establishment in Canada of manufactures substantially British, the transfer of British capital and machinery to our frontier, there to make from the same lowpriced materials, as in England, all the goods that our markets in the future will take.

Under the treaty a rolling mill in Canada can make rails and merchant bar from English iron, paying no duty, whether pig or scrap, and can supply Chicago or any port of the west, at rates rainous to those who pay duty on their materials as the law requires.

Not only will this deceptivelyframed treaty transfer millions of British capital to Canada to manufacture for our markets, but American capital will be driven there also. No considerable manufacture of metals in our own country can stand the trial of such competition. There are no natural barriers to the erection of any class of works in Canada. It is but a step from the iron mills at Cleveland and Buffalo, for instance, to the other shore of the lake, where British iron may be delivered cheaper than at New York, in the form of pig or bar, and the more finished forms could certainly be sold at rates destructive to the establishments on this side the line.

The proposition really is to abolish the tariff on the great array of manufactures named in the treaty schedule. If the foreign producer can plant his wooks on the Canadian frontier, with a guaranty of twentyone years' immunity from all tariffs, it will pay him to go, even from Ger-

many and other countries on the continent. In such case what will be the effect upon the revenues?

We have no reciprocity to ask for Our manufacturers from Canada. pay little or no duty on going there as things now are; and our crude or agricutural produce is all free of duty. What more do we want of them? Indeed, we care very little for the privileges already given us. Their market is not a hundreth part of ours whether open or closed. We have little interest in any policy the do-England might minion may adopt. as well ask us to open our markets to all her manufactures, because we may sell a few sewing machines, or hay forks, or other specialties there, as we do now.

With all legislation openly had, and duly resolved on by our representatives in Congress, we will try to be satisfied, but I hold that the bureaux of the executive department have no right to repeal our laws in secret, and abolish the well-considered protective features of the Tariff, through which alone our works can sustain themselves 'against foreign competition. Let us at least have the open Senate for the consideration of this measure, that the people may see who are actively engaged in the sale of their birthright for a mess of pottage.

I beg you to believe that I do not write to you at this length because I have any doubt of your opinions or action. The industries endangered by the Treaty are certain of finding a defender in you, and I desire that this earnest protest may have, through you, some effect upon your Committee and brother Senators. In my judgment, and in the judgment of hundreds of business men, proprietors of extensive mills, who will endorse all I say in this paper, twentyone years of free trade with Canada, will bring destruction to many of our nues, and retard the progress of the country.

There has been a steady tide of immigration from Canada to the United States ; the Treaty will turn it the other way. There has been a feeling in Canada in favor of annexation, which the Treaty will utterly destroy. None of its pretended benefits will compensate for the injuries which will assuredly flow from it. Neither the people nor their representatives have asked for it or sought to make it.

There appears to be a concerted effort on the part of certain newspapers to misrepresent public sentiment on this subject. It has been charged by the papers of the Dominion that a considerable sum belonging to the secret service fund was carried with them to Washington by the negotiations of the Treaty, and I am advised that some part of it has been expended to pay our old friend D. A. Wells for writing up the matter in the New York press. Opinions manufactured in this way will not impress the people very strongly, and should have but little weight with the Senate of the United States.

Yours, truly,

D. J. MORRELL, Pres't, The Industrial League.

An article in the July number of the WISCONSIN LUMBERMAN entitled "Hot Facts for Lumbermen," has attracted much attention among prominent lumbermen who are beginning to realize the necessity of curtailing the amount of lumber manufactured. in this issue of the WISCONSIN LUM-BERMAN we are favored with a correspondence from one of the largest lumbering firms in Minnesota, Messrs. Hersey, Bean & Brown of Stillwater. We call particular attention to their article as endorsing the views of a former correspondent of this publication and also as fire at Muskegon, Mich., is reported indicating that manufacturers are

beginning to be in earnest in their efforts towards regulating the lumber trade. The lumbermen themselves can control the market so as to have their business prove remunerative if they can only be brought to the habit of working together for mutual good. We invite such sound advice as given by Messrs. Hersey, Bean & Brown, for publication in the WISCONSIN LUMBERMAN.

THE front of the Upper Wolf, Red River and West Branch drives, (these have united) reached Shawano last Friday. Owing to the low stage of water it will probably be a long time before the rear, now one hundred miles back, passes New London. We understand that this is the last drive this season .- New London News.

MR. L. S. BEECHER, of Boston, one of the largest lumber dealers and manufacturers in the United States is stopping at the New London House. We learn that he has a controlling interest in the drive above, and that the object of his visit is in relation to it.-New London News 22d.

THE Eau Claire river is so low that Ash's line of boats have been withdrawn from the upper river. Raftsmen are experiencing much difficulty in running out lumber, and occupy from three to four days in getting to the Mississippi, instead of eighteen hours, the usual time in good water.

L. M. PIERCE's mill and that of England, Taylor & Co., Oconto, are shut down for lack of logs.

The total loss by the recent great at \$200.000.

AT STILLWATER, MINN-

The Stillwater, Minnesota Messenger of July 31st furnishes the following information :

LOGS AND LUMBER EOR WEEK ENDING JULY 31.

The regular monthly meeting of the Stillwater Lumbermen's Board of Trade was held yesterday. Ernest Hospes, president, and Sam Judd, secretary, in the absence of J. S. Proctor.

Present—Ernest Hospes, Ivory Mc Kusick, L. E. Torinus, Sam Matthews, Chas. Bean, Isaac Staples, Smith Ellison, E. W. Durant, Sam Harriman, Win. Staples, R. F. Hersey, Jacob Bean, D. Tozer, S. L. Cowan, John O'Brien, Sam. Judd, J. N. Castle, D. Bronson, Jas. Mackey, A. Tozer.

The president and secretary were instructed to make a pro rata assessment and collection of the scale made of the St. Croix corporation drive.

Voted, That on joint drives the pro rata of men allowed bein the proportion of two for long to one for short logs.

The price of scattering logs was fixed at the same figures established last month—\$10 for No. 1, and \$7 for No. 2.

The attorney for the board was instructed to proceed in the case of Lacy's scattering logs.

Trade until the middle of the week was very dull, including two small lots sold by Torinus to Sauer & Co., Prairie Du Chien, and one lot by Durant & Wheeler to Zimmerman & Pelan, Guttenberg, also a million feet small loose logs for sawing about the lake, three strings sold by Bronson to C. S. Getchell & Co., Afton, for shingles. This last mentioned lot were fair Yellow river logs and sold at \$11.50 rafted.

Wednesday Messrs. Schulenburg, Bloecker & Co. came into the market to buy stock for their mills here. Their purchases so far include James

Ronev's Yellow river logs at \$11 per M feet on the stringers, Tozer & Maloy's Yellow river logs \$10.75 on the stringers, Walker, Judd & Veazie's Tewksbury logs cut on Yellow river \$10.50 on the stringers, Albert Tozer's Yellow river logs, Jas. Mathews 1,000,000 Yellow river logs, \$11. As there are but few more choice marks of short logs, Schulenburg will quite likely buy these in order to secure sufficient stock to keep their mill going the balance of the season. There are several fair lots of rafted short logs in the market, including Smith & Clendining's, Smith Ellison's, Ellison & Standard's, Samuel McClure's, Judd Orff's, Walker, Judd & Veazie's Yellow river, Hersey, Staples & Bean's, besides other lots of desirable short logs.

We quote prices at from \$11 to 12.50 per M for choice short logs. There are in market a few Totogatics held at \$13.50 rafted and fitted of long stock. There is an abundance including all grades of white pine and Norway. There is but a light stock, however, of first-class long white pine, with a large stock of common long dimension logs.

The operations at the boom have been somewhat retarded by scarcity of help, a large number of the men having left to seek employment in the grain fields in this vicinity. Should the water not fall too fast the St. Croix boom will finish its labors for the season by August 15th. Present appearances, however, indicate that low water will prevent a considerable portion of the logs from coming through the boom.

The St. Croix has fallen from its highest stage reached at the last rise fully 9 feet and is now declining at the rate of 5 inches every 24 hours.

SHIPMENTS

Include one raft per Mark Bradley to Savana Bay for sale, Belle of Bellevue 8 strings, shipped by Torinus, Staples & Co., to Sauer & Co., Prairie du Chien. Bro. Jonathan one log raft from Durant & Wheeler to Guttenberg, Bellevue and Cat Tail Slough.

Minnie Will, one raft from Gillespie to Lyons and Fulton.

The McDonald and Pearl came in yesterday and are waiting for trips.

The Penn Wright has completed her repairs and will arrive at the landing to-morrow. The Louisville will be in Monday and will go out for Cat Tail Slough. The Stillwater will get in Saturday noon and will leave at once for Muscatine and points above.

We learn that Capt. S. N. Cowan has purchased of S. I. Smith of Lyons Ia., all of this gentleman's Pine lands tributuary to the St. Croix in Wisconsin and Minnesota. These lands are among the most veluable of the pine lands on Totogatic, Nemacoggin, Clam and Yellow rivers, and Frog Lake. It is estimated that there are between thirty and forty ty million feet of No. 1 pine on the land purchased. The price paid is \$50,000, \$10,000 and \$0,000 a year for four years.

Mr. Smith retires from the lumber business, having erected an extensive paper mill in Lyons at a cost of \$70, 000, and is manufacturing about 25 tons of paper per week, for which he finds ready sale for cash.

It is an unusual thing to start a fleet of lumber for the Mississippi on the present low stage of water; in fact we don't know if such a thing was ever before attempted; but the Weed lumber manufacturing company of Barnum started a large fleet last week. Their mill is so favorably located as to permit of their so doing with every prospect of getting out with no material hindrance. We wish the daring and enterprising company success—abundant success —Grand Rapids, (Wis.) Reporter.

A CONVENTION TO BE HELD AT CHICAGO.

A circular will soon be issued, by the lumbermen in Chicago, inviting a convention at Chicago in September next: The circular, we understand, is to be generally sent to the lumbermen of the Northwest, asking their opinion of the necessity of such a convention, and also asking pledges of attendance. If satisfactory replies are received by the Lumbermen's Board of Trade, such preparations as only Chicago can make, will be immediately undertaken by the Chicago lumbermen to render the convention something of unusual interest and benefit. The readers of THE WISCONSIN LUMBERMAN will soon receive the circulars asking co-operation and attendance. There is not a manufacturer or dealer in the Northwest who can afford to be absent from the convention if it is appointed to be held. Matters of vital interest to the trade will be discussed; and undoubtedly great good will be accomplished if the lumbermen of the Northwest can be made to fully realize the present situation of the trade and come to some agreement about the best policy to pursue in bringing the business of lumbering up to a point where it will at least pay a small interest on money and labor invested. Chicago is easy of access. No lumberman can afford to be absent. Pledge yourself to attend a convention at Chicago, and then go with the determination to take an active part in the proceedings, laboring for the future good of the trade.

Subscribe for the LUMBERMAN.

PRESERVATION OF WOOD.

The Thilmany Process to Impregnate Wood With Sulphate of Copper and Chloride of Barium.

The great and constantly increasing extent of our wood pavements demands that every person interested in its permanence should give attention to the best and most economical mode of preparing the same.

It is well known that the so-called "Nicholson Pavement," where the blocks are only dipped in coal tar, has proved a failure in all our cities. In some, where the "Nicholson" has been laid in the ordinary manner, it shows, at the expiration of three or four years, alarming signs of decay. In fact, no wood can be made to last any great length of time, unless the preserving substance is made to permeate thoroughly the pores of the wood, and as the coal tar cannot penetrate the wood, but merely covers the surface, it will be seen that, as soon as this coat is worn off the wood has no protection whatever, and will quickly decay. From dipping the blocks into coal tar results another Generally we great disadvantage. have to use blocks for paving, which are not thoroughly seasoned. By dipping such blocks into coal tar, the external pores are closed, the water or sap cannot evaporate, and decay will shortly take place. Matters grow worse as soon as the external coal tar coating on the surface of the street is worn off. Then the water can freely enter the pores at the top, of the block, but cannot be discharged at the bottom of the same because there the pores are still closed.

coal tar is creosote, a light, ethereal oil, which evaporates at a very low temperature. The remaining constituents of the coal tar, consisting of greasy substances and minute particles of coal, cannot enter into the small cellular tissue of the wood, because of their tough, syrupy nature and form, as stated above, a surface coating, which can only accelerate decay.

Let us examine the wood and its constituents.

Wood, in its chemical combination, consists of a fibrous substance and a liquid filling up the interstices, called sap. The clear wood fibre, as demonstrated by chemistry, is composed of 52.4 parts carbon, 41.9 parts of Oxygen, and 5.7 parts of hydrogen, and is the same in all the different varieties, but the sap of each kind of wood contains a great many different substances; in pine the resin predominates, and the oak is well known for the superiority of its tanning Some varieties contain qualities. and saccharine matter, glutinous while from others we extract coloring pigments, salts and mineral substances, all soluble in water. Chemistry shows that it is almost impossible to destroy the clear wood fibre, and that it can be done only by the strongest acids or alkalies.

Wood, free from sap, will not decay for a very long time, even when put in the ground or exposed to rain or dampness. The cause of its decay, when so exposed, will be simply found in the different substances of which the sap is composed ; its albumen parts act as yeast for all the oth-The really preserving substance of ers, and excite fermentation, which finally ends in the destruction of the the organic substances of the fibre of entire wood.

Sap is also the cause of its destruction by insects, as, for instance, the ship-worm, (teredo navalis). They do not bore into the wood to get the dry fibre, which contains no nourishment, but only for the sap. It follows therefore, that in order to preserve wood from decay, it is necssary first to remove the sap, and then fill up the empty pores with some antiseptic or preserving substance, which will keep the water and dampness away from the clear wood fibre.

To obtain this result has been the study of scientific men for more than thirty years past, both in this country and in Europe especially, where different methods have been experimented with, and but few have given satisfaction or been put to practical use.

Sulphate of copper (blue vitrol) has been found to answer the best. but the great disadvantage of it is the fact that it is soluble in water, and therefore easily washed out by the same, wherever the so prepared blocks of wood are exposed to rain or To overcome this obstamoisture. cle has been the object of our process, by which sulphate of copper is made insoluble in water by the addition of chloride of barium, thus forming sulphate of baryta.

The sulphuric acid of the copper salts combines with the baryta, and forms an insoluble substance, sulphate of baryta, and fills the interstices of the fibre, petrifying the pores, and a part of the oxide of copper enters into a combination with the wood.

Wood prepared after this method has been in use on many European railways, and for many other purposes, for the past seventeen years, and has proved to be more substantial than wood prepared by any other process.

Soft wood, such as pine, whitewood, beech, etc., which, unprepared, only lasts from two to three years, has been found, when prepared by our process, to be in good and sound condition after sixteen years of service.

L. P. GILBERT'S LOG TURNER.

One of the most ingenious devices for labor saving is an invention for turning logs, patented April 14th, 1874, by Mr. L. P. Gilbert, of Fort Atkinson, Wis. The machine is far the most perfect one yet invented for rendering obsolete the hand labor formerly required in the turning of logs when upon the carriage ready for the saw. Mr. Gilbert's invention is of decided value and will, when brought to the attention of mill-men, meet with their unqualified endorsement and favor. The well-known firm of E. P. Allis & Co. will probably enter into the manufacture of these machines. In the next number of THE WISCONSIN LUMBERMAN We shall give a full illustration and description of this valuable invention for the benefit of the readers of this publication.

You will receive a circular inviting you to attend a lumbermen's convention in Chicago. Go!

LUMBERMEN'S CONVENTIONS.

ting popular. Three or four years Only through the medium of associaago a lumberman's association was a tions can the power for good of the rare thing. Now almost every im- lumbermen be concentrated. Let us portant lumber market or lumber then first have local organizations manufacturing locality is possessed and then attempt something like a of a "Lumbermen's Association" or state association. Good will come of "Exchange" or "Board of Trade." The lumbermen, as a class, are beginning to recognize the value of association, and the result is seen in the numerous organizations effected this season. Wisconsin and Minnesota, thus far, have not fully appreciated the situation in this respect, but it is to be hoped that the lumbermen of the northwest proper, will house, 382 East Water street, Milcommence this winter the foundations of associations that will be calculated to be of decided value to also one of the largest business themselves and to the trade. Lum- houses of the northwest, their stock bering in Wisconsin, especially, needs ranging up among the hundred thousystematizing. We want a thorough sand of dollars in worth, and occupyinspection law based upon the stand- ing four entire floors of one of the ard adopted by the Chicago Lumber- largest stores on East Water street. men's Board of Trade. The law is The firm of Simonds & Brooke has needed as a measure of protection, if always made quite a specialty of the not for the facilitation of business. trade from the lumbering district, There are other measures of import- and is known for its liberal dealings ance for legislative action. Thor- with its customers from those localoughly organized associations can ities. Long years ago, when western best secure results needed. It is New York boasted of its forests of Wisconsin river, Black River Falls to Wisconsin, Mr. Simonds was natonly way to obtain influence is by eries of Wisconsin where he formed

united effort. The lumber interest. is the greatest interest in the state Lumbermen's conventions are get- and it should be respected as such. the effort. Let it be made.

THE LUMBERMEN'S GLOTHING HOUSE.

Simonds & Brooke's-The Favorite Clothing House in the Northwest-How Mr. Simonds Went Back on Lumbering and has Establishei the Most Popular Wholesale and Retail Clothing-House in Wisconsin.

Simonds & Brooke's great clothing waukee, is the most popular house of its class among lumbermen. It is time then that Wisconsin lumbermen pine, Mr. Simonds handled lumber began to form associations in differ- largely and refers back to the time, ent localities, and then all pull to- thirty years ago, when clear stuff gether for mutual good and benefit. pine lumber could be had for five dol-Organizations are needed at Osh- lars per thousand feet; that too, in kosh, Green Bay, some point on the the valley of the Genesee. Coming or La Crosse, Eau Claire or Chip- urally attracted to the lumber regions pewa Falls and at Milwaukee. The and spent much time among the pin-

an extensive acquaintance which has stuck to him with its increasing trade, ever since he opened his large establishment in Milwaukee. So well and favorably known is the house of Simonds & Brooke that the usual commercial travelers are not needed to introduce their goods to patrons; the only difficulty being in fully supplying the trade which comes to them through the long established reputation of the firm. Mr. Simonds has been a practical lumberman himself and appreciates the difficulties that sometimes attend the lumber business; therefore he has always proved a reliable, lenient and faithful friend to all his customers in the pineries of the northwest. The result is the upbuilding of one of Milwaukee's largest houses, wealth to that firm, and the ever-increasing good will of all who are fortunate in forming their acquaintance. A lumberman especially is always cordially greeted by Mr. Simonds, and whether he wishes to buy goods or not, if he gets away from Mr. Simonds' genial conversation and hospitality in any reasonable length of time it will be because the head of the firm of Simonds & Brooke is unusually busy.

Port Huron, Mich., has log thieves.

The shingle mill of D. C. Bowen & Co., Montague, Mich., h5s a capacity of 85,000 per day.

The steam saw mill of Williams & Bros., Saginaw City, was burned July 37; loss \$40,000; insurance \$30,000; principally in eastern companies.

PEIRCE & WHALING.

Magnitude of the Iron Business of the Northwest-Proof of Milwaukee's Uninterrupted Commercial Progress.

The MILWAUKEE JOURNAL OF COM-MERCE pays the following merited tribute to one of Milwaukee's most enterprising and widely-known business houses.

The firm of Peirce & Whaling is so well known to readers of the MIL-WAUKEE JOURNAL OF COMMERCE that we shall attempt no description of their warehouse, Nos. 133, 135, 137, 139, 141, 143. 145 and 147 West Water street, or of their perfect machinery and admirable methods of doing busness, or of their wisely liberal style of advertising. It is hardly exaggeration to say that this energetic house is as widely-known as any wholesale house in any line of business in the northwest. It is favorably known to the trade, not only for its importance as the largest heavy hardware house in the west, but for its enterprise in keeping up its assortment of goods, for its courtesy and promptness in correspondence, for its honorableness in fulfilling orders, and for having inangurated in this market the policy of small profits on large transactions, in place of the old-fashioned policy of immense profits and little business.

The fact that Peirce & Whaling, during the months of reaction following the great disaster to the iron interests of the country, have steadily increased their trade, making up in one quarter what was cut off in another, and finding no occasion to reduce their extensive force of workers, is a satisfactory proof of the general prosperity of the northwest and of Milwaukee's identity with this prosperiy. It shows that the iron mercantile interests, as well as the iron manufacturing interests of this point, are soundly established and careully conducted with reference to the

legitimate needs of the vast territory of which Milwaukee is the distributing centre.

Messrs. Peirce & Whaling, it may be remarked, deserve all the prosperity they have had. It is the product of incessant vigilance, unwearied industry, the closest calculation and a conscientous avoidance of every element of speculation. This house has been enabled by the dullness in the demands of other markets during the past few months, to keep its stock down very close and yet supply its large trade directly from eastern manufacturers, with more than its ordinary promptness. For several months past its monthly sales of iron and nails have nearly equaled its stock on hand. We mention this fact to show the sagacity and care with which this vast business has been conducted during the most trying period in the history of the American iron trade.

Instead of a description of the establish of Messrs. Pierce & Whaling, we have through their aid obtained a pretty thorough inventory of the articles in which they deal which we present for the information of the trade at large as well as of any reader who cares to know what the heavy hardware and iron trade consists of. We have learned, to our surprise, that the item of railway supplies was never more than one-fifth of the entire business of the house, and that this proportion has been materially lessened in both directions during the past year. The trade that has diminished with constructors and repairers of railroads has been more than balanced by gains in the trade with manufacturers and dealers in all parts of the northwest.

An East Saginaw dispatch, reports that the lumber business throughout the valley is becoming more brisk. There has been more lumber sold and shipped during this month than any other during the present season.

SEASONING LUMBER.

So many correspondents have written us in relation to the various methods of seasoning lumber that we are induced to give the manner of seasoning performed by the "Beach High Pressure Steam Seasoning Process," or at least as claimed by the advocates of that process:

"The nature of this invention consists in subjecting wood to the action of direct steam, so confined as to allow of a pressure, of about 30 lbs to the inch, striking every pore at the same instant with a high heat, and by the pressure forcing the heat almost immediately completely through the wood, thereby coagulating and retaining the albumen and mineral salts in the wood; thus partially filling each pore with an insoluable compound, the affinity of which for water has been entirely destroyed; and so rendering the wood more solid, tougher, less brittle, susceptible of a higher polish, and much less liable to be affected by atmospheric changes.

In order to perform this operation, the lumber is separated by lath strips, loaded upon a small car, run into an iron cylinder or tank, when the door is closed, properly secured, and steam admitted from a boiler, until it shows a pressure in the tank of about 50 lbs to the inch, which pressure should remain for a time, dependent upon the thickness and kind of wood treated—thin or soft wood not requiring so much time as thick or hard wood. Six or eight minutes are sufficient for pine of one inch in thickness, and ten to twelve minutes for black walnut of same thickness. Thicker lumber should be treated proportionately longer.

When lumber has been treated in this manner, it is no longer green, but simply wet, and it needs only to be piled in the usual manner, in order to become dry and ready for use in a very short time. Thirty days in the yard, after this process, is more than equal to one year without it, on any kind or thickness of wood; and the treatment is as efficacious upon perfectly green as upon partially seasoned lumber.

The cost of tanks will vary in different localities, and licenses are allowed to buy them where they can do so at the best advantage; but the present cost delivered on cars or of a tank five feet in diameter by nineteen in length (giving a seasoning capacity of from twenty-five to forty thousand feet per day,) with track inside, three cars, cocks, globe valve and steam guage, is about eleven hundred dollars.

The cost of operating will depend upon location, proper arrangement, cost of fuel, &c. When properly arranged, in a lumber region, the cost should be less than twenty-five cents, and in no case should it exceed seventy-five cents per thousand feet.

Green lumber, as is well-known, is that in which the natural sap of the wood exists, to a greater or less extent, in its normal state, and lumber is rated either entirely or partially seasoned when this natural sap has been evaporated and dried by a longer or shorter duration of exposure to the action of the atmosphere. This change of condition, from a green state to that of seasoned and dry lumber, takes place very slowly under the action of the atmosphere, occupying years, even upon comparatively thin wood; while planks of some hard woods, of a thickness greater than four or five inches, it has heretofore been utterly impracticable to season thoroughly to the heart.

The sap of wood, to speak in general terms, is composed of two constituent parts, viz: solid and liquid. The principal ingredient of the solid constituent of the sap is albumen, and it is due to the presence of this substance that lumber seasons so slowly in the air; the albumen clinging with great tenacity to its moisture, and giving it up with great reluctance and very gradually. The action of the atmosphere in seasoning lumber consists, simply, in causing the evaporation of the liquid of the sap and the consequent drying and hardening in the cells and tissues of the wood of the albumenous and other solid portions; and as the sapoozes out, the water vaporizes whilethe albumenous substance solidifies: at the orifice of each pore, until they; become absolutely sealed up, thereby: cutting off all further escape of the sap.

Hence it is that by dressing, partially seasoned lumber and thus reopening the pores, rapid seasoning; will be revived.

It is a well-known fact that albumen which is simply dried and hardened by evaporation has a very strong affinity for and will attract and absorbe moisture with great avidity. In this universal swelling of lumber (no matter how well seasoned or dry it may be at the outset) whenever subjected to dampness and moisture. That this is a source of continual trouble and annoyance to all artificers in wood, need hardly be mentioned.

Many processes for seasoning lumber have been devised and put in operation, but have failed, either because the expense attending their operation has been too great; or because the fibre and quality of the lumber itself have been radically injured by undergoing the extreme of temperature involved.

From the foregoing the following facts are apparent:

To season lumber in the ordinary manner a long exposure to the action of the air is required.

Either air-seasoned or kiln-dried lumber readily absorbs moisture, and hence will swell and shrink.

Seasoning processes heretofore devised have proved both too expensive in operation, and injurious to the lumber.

MERITS OF THE BEACH PROCESS.

By the High Pressure applied, the steam is forced through every fibre, relaxing unequal tensions and providing for an equal and general shrinkage to the centre of the wood, thus avoiding the execssive checking arising from the kiln-drying or other surface heating, which causes rapid contraction without, and positive re- ber. It is not analgous either in its sistance and expansion by the im- method or effects to kiln-drying or prisoned sap within.

in thickness, however green or wet, by either of these modes of drying

fact is found the chief cause of the is by it thoroughly seasoned in from ten to thirty days. Planks and timber of any thickness commonly used are as easy, although not so quickly, seasoned as thin boards.

Lumber seasoned by this process has less capacity to absorb moisture, because each pore of the wood has been left partially filled with albumen, which by the action of the steam has become coagulated, fixed and insoluble.

Practice has demonstrated that this lumber will not swell in a damp, or shrink in a dry air, to one-half the extent of any other lumber.

The process is not expensive. Lumber seasoned by this process, while so much superior in quality, will cost less than that produced by other methods, and by its use, dealers may keep on hand complete assortments of thoroughly seasoned lumber, with the use of only a comparatively small capital.

Lumber instead of being injured by this process is very greatly benefitted by it. The "life" of the wood of the wood is preserved perfectly. Its fibre is unimpaired. It is less liable to check, become honeycombed, or "shaky." It is, also, rendered firmer, tougher, and less porus. Its surface is susceptible of taking a higher polish and a more elegant finish than can be produced upon air seasoned lumber.

This process does not kiln dry lumthe ordinary steam-drying processes. It is a quick process. It has been It produces in lumber no one of the demonstrated that lumber one inch many deleterious results occasioned

lumber. It is a simple seasoning process, cooking the sap, liberating lots more largely for interior demand the water and so preparing the wood than formerly. for rapid drying that even a hot air kiln will no longer injure it."

LUMBER MATTERS AT SAGINAW.

Lumber Shipped During Last Month and During the Season-Inspected Under the Law.

From the Saginaw Enterprise.

We have no new feature in the lumber market to note. Shipments during the past month show a great falling off, the shipments for July last being nearly eighteen million feet less than during the corresponding time last year. Notwithstanding this fact, the total shipments to August 1st are nearly five million feet in excess of the corresponding time last year. This is accounted for in the fact that the present season opened early, and the last season opened late. Below we give the shipments by water from the ports of East Saginaw and Bay City, during the month of July, as compared with last year :

EAST SAGINAW.

Lumber	uly, 1873.	July, 1874. 21,678,536
Lath	1 995 000	923,000
Shingles	3.250.000	4,722,000
Oalt	1 700	7.420
Staves	463,000	153,000

There were also shipped last month 6,000 cubic feet of square timber, 177 cords of elm bolts and 400 tons of plaster.

BAY CITY.

	1873.	1874.
Lumber		45,804,066
Ligell	4 600 000	4,478,000
Shingles	5 951 000	4,282,000
Jait	10 599	69,157
Staves	1 517 450	307,997
Hoops	1,760,000	1,080,000
FROM TH		

The following table shows the total shipments from the river from the opening of navigation until August 1st, during the years named :

The spill of	1872.	1873.	1874.
Lumber	209,287,493	258,914,254	263,812,138
LathSsingles	18.824 380	14 759 500	21,577,740
Salt	118,875		
Staves	3,218,010	179,101 4,976,124	266,924 3.473.013

Sales made are mostly in small

INSPECTED UNDER THE LAW.

The amount of lumber shipped from Bay City under the law during July was :

	LCCC.
First clear	162,578
Second clear	182,878
mbind aloga	240,082
Three upper onalities	876,608
Common	11,101,011
0.11.	2.000.000
Straight measure	275,236
	14 979 408

Total

WHERE IT WENT.

To New York ports	9,767,013
To Ohio ports	2.684.818
To Onio ports	1 486 993
To Illinois ports	778,788
To Pennsplvania ports	
To Michigan ports	; 154,436

The following were the commercial arrivals at the Saginaws for the years 1857 and 1858. The vast increase since that period is of remarkable magnitude. We find that they were as follows :

1857—Sail vessels	
Total	
1858—Sail vessels Steamers	
Total	

The imports of this port for 1857 were \$3,076,030; exports, \$1,589,030; 1858, imports, \$1,436,070, exports, \$4,414,800.

The commercial arrivals last year were over 2,000, 70 vessels and barges being engaged almost exclusively in the lumber carrying trade, with an aggregate tonnage of 17,000, and a carrying capacity of 18,000,000 feet of lumber. In addition to these there were some twenty vessels engaged in the oak timber trade. The shipments during the year aggregated 456,238,925 feet of lumber; 52,827,100 pieces of lath ; 45,234,000 shingles; 45,234,060 bbls of salt, besides staves, hoops, oak timber, etc., etc., the value of which reached many millions.

LUMBERING IN CALIFORNIA.

I date my letter among the pines, 35 miles west of the summit of the Sierra Nevada, and 4000 feet above the sea. I have just been out to see them haul logs. All the logging in this country is done in the summer on wagons or "trucks." There are five yoke of oxen in each team, one teamster and one man to swamp and assist about loading. A large part of the men engaged in lumbering here are from Maine.

The axles of the trucks are of iron four inches square and eight feet long. Upon each axle a block of wood six inches wide, and coming to ing. the tops of the wheels is bolted and clamped in the strongest possible manner. Upon these are placed the bunks, each eight feet long, and projecting over the wheels. The wheels are made of pine logs four feet in diameter, sawed into sections eighteen inches thick, and then hewn so as to be seven inches wide at the outer edge, where they are bound with heavy iron ties. These trucks are strong enough for a load of twenty tons in a rough place and cost from five to eight hundred dollars each. A sugar pine, that had calmly and proudly maintained its position upon the side of the mountain, for perhaps two thousand years, had been ruthlessly sawn down. What sacrilege! What a wanton attack upon things ancient and honorable! The seed of this tree was, perhaps, germinating when Virgil was writing the Æneid! It was six feet through at the stump, but only four logs, each sixteen feet long, were taken. All the lumber among the limbs is left to decay, and trees having limbs low down are not touched. We took the two middle logs and set the brake, which was so powerful that the hind trucks plowed their way down the mountain without turning.

On reaching the mill we found these two logs scaled 2958 feet, making the four logs from that single tree

scale about 6000 feet. One log on the mill brow, 20 feet long, scaled nearly 2200 feet.

The average of the whole lot at the mill at that time was about 1500 feet. No logs are hauled up hill. When all the lumber worth cutting standing in the valley above the mill and on the sides of the mountains sloping towards it, is manufactured, the mill is moved.

The yellow pines in these forests are as large as the sugar pines and as fine looking trees. They are much like the Norway pine in Maine. The timber is hard and excellent for flooring.

These trees are now generally passed by, but they will soon be wanted. Now only the best is taken -the cream of the forest. The two steam saw mills here, about a mile apart, are cutting out 70,000 feet of lumber daily, which is to be run down the Flume 37 miles to the railroad, and the largest and best part shipped to San Francisco. The owners will of course reap a rich harvest, but the poor men who work in the mills and are much out of employment five months in the year, who have to compete with Chinese labor, are no better off and less happy than the men in Maine who have less wages, less temptations and more steady employment. The lumber here is all cut by circular saws. There are two circular saws, each about five feet in diameter, one above the other.

The climate here at this elevation is most excellent. The air is cool and bracing, and the water cold and pure. One of our men who frequently bled at the lungs when in San Jose, is well and able to work here.—Cor. of the Bangor Whig and Courier.

A fire at Muskegon, Mich., August 1st, destroyed half the city. The lumber mills, of which there are many, escaped however.

GREENVILLE MANUFACTURING ESTABLISHMENTS.

Correspondence Grand Rapids (Mich.) Enterprise.

I hope our readers won't tire of reading about Greenville, for they can feel pretty well acquainted with it and its business men when this series is concluded. For the present I am through with all but the manufacturers, and now will conclude with them. The manufacturing interest of Greenville is already quite extensive, and is increasing constantly. I mentioned the excellent water power afforded by Flat River in a previous article, and now we will inspect the mills.

First in order comes Oliver, Belknap & Green's planing and re-sawing mill, located on the lower dam, the members of the firm being J. I.E. Oliver, J. W. Belknap and John Green. This mill is unquestionably one of the finest plaining, scroll-sawing and lumber-dressing mills in Michigan, having two planers, one scroll machine, one shaper and altogether twenty-five machines. They employ forty-three hands here, and at their saw-mill, which is located seven miles north. The saw-mill has a capacity of 30,000 feet daily. The capital invested in the two mills is \$50,000. The Greenville mill has been run by Oliver & Belknap four years, Mr. Green having joined them but a few weeks since. Their annual shipments to southern markets will reach a large figure. Their power is furnished by a Lane & Bodley steam engine, of 40 horse power, with a 12x20 inch cylinder. This engine has been running under the efficient charge of W. L. Osborn for two years without five dollars worth of repairs. It runs the entire mill, and is one of the most untiring workers I have seen in some time. Alfred Mills, who runs one of the planers, deserves a special notice for the skill and industry with which he attends to his department.

circular saw and a double shingle mill machine, the saw cutting 3,000,-000 feet annually, and the shingle machine fifty thousand shingles daily This mill was built six years ago, and the present proprietors have owned it four years. Before this article appears, however, the property will have passed into the hands of Mr. Joseph M. Fuller, Mr. Bracy going to Maryland. The capital invested in the business is \$15,000 and fifteen men are employed in and around the mill.

N. M. Cole is the proprietor of the Greenville woollen mills, which is an institution that city has that Grand Rapids cannot boast of, and Mr. Cole has done a good thing for the Greenville manufacturing interests by building it. It was built seven years since. He has a full set of manufacturing machines, and also one of custom cards. Here is made a fine quality of plain woolen goods, and they are supplying the yarn for the Grand Rapids sock factory. The capital invested is \$20,000, and twelve hands are employed. The wool is obtained from the surrounding country, where the sheep and wool interest is largely and constantly increasing.

A few steps from the woolen mills is George Partlow's flouring mills, having four run of stone, three running flour, and one feed. The capacity is from 150 to 200 barrels in twenty-four hours, a large portion of which is shipped to New York and Boston. The mill was built ten years ago, and the capital invested is \$35,000.

When I visited the mill Mr. Partlow was away, but it was doing its work faithfully under the competent supervision of H. C. Dutton, the worthy miller.

F. N. Wright & Co.'s saw mill is located just across the mill-race from Partlow's mill, and is one of the heavy mill firms. Mr. Wright did Messrs. Fuller & Bracey's saw- not seem particularly anxious to have mill is located near by, and has one me make any detailed statement of

his business, the reason I know not, and consequently I have to let this pass.

Maxted & Moors have the oldest foundry and machine shop north of Grand Rapids, it being twenty-two years old, when it was established by Coffren & Masted, who were together three years, when the Moor brothers bought Mr. Coffren's interest, and the firm has since been continued under the present style. There were then a few little saw mills on the river, and besides the work done for them, they made plows for the farmers, who were beginning to settle quite thickly around them. Their shops are located on the upper dam, and they use water power principally, but in case of lack of water are provided with steam, to enable them to They have in all run constantly. five lathes, a wood and an iron planer, a drill, and all other machines for a first-class machine shop. They still make plows and cultivators in addition to their mill work. They have \$20,000 capital.

When Mr. Maxted came here the mail was carried weekly by pony from Ionia, and the country was then thickly settled by the red-skins.

E. Middleton & Son's flouring mills is just across the river from the is a horizontal saw and can cut on above-named establishments. They are called the Greenville City Mills, of which mention was made a recent fect. A side-track is being laid from article. They have now six run of the main track of the railroad to acstone, two additional ones having been put in. The capacity is from 250 to 300 barrels daily. One stone is run on feed. The original Greenville mills were built thirty years ago by Slaght & French, and sixteen years since was purchased by E. Middleton. Three years since, the present firm built the large mill they now occupy, than which the state of Michigan probably does not contain one of greater capacity, or arranged with such compactness or convenience, and the old mill stands a little to the right, vacant. The new mill is 40x P. Dodge and has been running the 68 feet, with office extra, and store- mill a year.

houses and cooper shop in adjacent buildings. The capital invested is \$80,000, and the business will amount to upward of \$500,000 per annum. They own the power furnished by the upper dam. They are now making additional repairs and enlargements, which work is under the charge of Fred Ladd, one of the best millwrights in the entire west, recently from Minneapolis.

Wm. Winters has a carriage and wagon shop near the mill, and is prepared to make or repair carriages or wagons on short notice. He has been running three years, and is literally overrun with business, which is the species of complaint I like to hear made.

C. J. Cawley, carriage trimmer and painter, may be found over Winters' wagon shop. He has also been three years in business, and I can recommend him as a master of his work, if I may judge by what I saw of it. He is a young man, full of pluck and ambition, and if anything will carry him through, that will.

The new shingle mill of Messrs. Bartlett & Hewitt is now running in full blast, cutting 30,000 per day. They have the Challoner mill, made by George Challoner, Omro, Wis. It full run 35,000 feet per day. The shingles are unusually even and percommodate this and Middleton's mills, also others in the immediate vicinity. This firm will ship principally to Cincinnati, Ohio. Beside the shingle saw they have a cutting off saw, a drag saw and a bolter.

W. P. Hall's planing mill forms one of the cluster of mills about the upper dam. It has a planer, a resawer, a scroll saw, two ripping and one cutting off saw, and all other machines pertaining to the businessalso manufactures doors, sash and blinds. Mr. Hall is successor to J.

And now Henry Hart, with his saw mill and patent cars, has the honor of winding up this series for the present. Mr. Hart's is the largest water-power saw mill here. running a double circular saw and a gang edger. The mill has been built two years the coming fall. He has an extensive lumber yard nearly on the side-track before mentioned. The usual cutting of this mill is 25,000 feet in 11 hours Henry is a genius. His carts and trucks are not like any one else's, they're HenryHart's own contrivances and are the most handy of any I have ever seen. One truck that first attrated my attention I will describe. It is for running lumber out of the mill into the yards, and can be turned at right angles or any other angle almost, and runs on three wheels, the rear one being in the form of an immeuse castor, which answers for a rudder. This saves the building of tramways, tracks, etc., for it is just as easy, and much more convenient to handle. Henry also is a lover of fine horses, and has some of the finest rtock in Greenville. . The rivals in this are probably he and J. W. Belknap.

A CONVENTION OF YELLOW PINE MANUFAC-Turers.

The yellow pine manufacturers and dealers have recently held a convention at Norfolk, Va., and are endeavoring to come to some agreement about curtailing the amount of yellowpine lumber manufactured. The convention is reported as harmonious and united in expression. The following resolutions were passed:

Resolved, That, in view of the fact that yellow pine lumber cannot be sold at present, except at ruinous prices, owing to the fact that a supply, greatly in excess of the demand, has been and still is being shipped to market with instructions to sell and the price left to the discretion of the

commission merchant, it is therefore the sense of this convention that shipments should hereafter be made sparingly, until such a time as there shall be increased demand, and manufacturers now having lumber in market awaiting sale or shipping hereafter, instruct their commission merchants to make no sale of yellow pine lumber until it can be sold at a price, affording a living profit.

Resolved, That the chairman of this convention appoint a committee of three, whose duty it shall be to carefully prepare a plan, with suitable constitution and by-laws, for the organization of the yellow-pine manufacturers into a permanent association for the protection of that interest, to report at an adjourned meeting of this convention, to be held in Norfolk on the 3d of September, 1874.

Resolved, That the chairman appoint a committee of three to prepare a suitable circular, embracing the objects of the adjourned meeting of this convention, with statistics showing the present condition of the lumber market, and direct one to every manufacturer of yellow-pine lumber in Virginia, North Carolina and Maryland, asking their attendance and cooperation at the adjourned meeting.

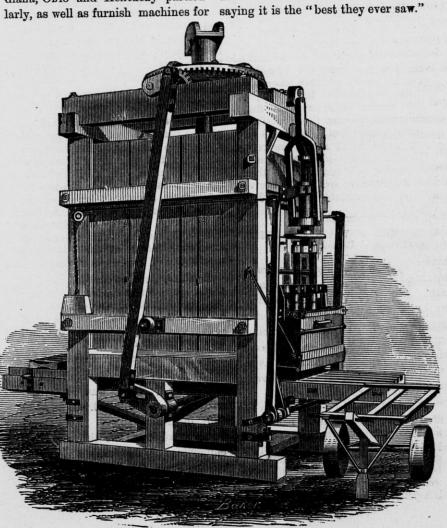
Resolved, That we earnestly recommend to manufacturers to reduce their production of lumber as rapidly as practicable, in view of the great excess of the supply over the demand now in the market.

The mill of Long, Barnhill & Co., at Portland, N. B., was wholly destroyed by fire July 30. Loss \$43,-000; insurance \$6,000. About one hundred workmen are thrown out of employment. The mill which was cutting deals for the English market, produced on an average, from 70,000 to 80,000 feet per day.

THE MILWAUKEE BRICK MACHINE.

Milwaukee has long been famous for its superior quality of brick. Superiority of machinery is as necessary to successful brick making as it is in any other line of manufacture. Filer, Stowell & Co., Milwaukee, have recently purchased the right to manufacture the best brick machine in use, and will supply the states of Indiana, Obio and Kentucky particularly, as well as furnish machines for

use in any other localities. Mr. Gurney, an experienced person, will do the business of selling and putting up these machines. One of these brick machines has just been placed in operation at Cleveland, Ohio, and is now making brick at the rate of 35,000 per day. The machine is made for either horse or steam power. All brickmakers who have used this machine are unanimous in saving it is the "best they ever saw."



this machine has over all others, we expense from the old method of carenumerate as follows :

First. It makes perfect and uniform brick, in size and quality, and will make 24,000 with one pair of horses, and 30,000 with steam power, per day, or as many as can be taken away from the machine.

Second. Two horses work it with ease.

Third. It grinds the clay fine and shoves the mould under the pressbox, presses the clay into the moulds, and delivers them on the table ready to be taken away.

Fourth. The machine is so arranged that there is no possibility of the sander getting a mould caught ; the mould follower is moved back quick, and stops long enough to give the sander ample time to place his mould on the table.

Fifth. The pressure on the brick is made greater or less by simply turning a hand wheel. The press can be varied eight inches, and the machine can be kept grinding without moving the press.

Sixth. The pressure is retained on the brick, while the moulds are being pushed out on the table ; thus preventing the bricks from being drawn np in the moulds, as is the case with other machines.

Seventh. The machine cannot be injured by stones getting into it ; they pass out without stopping the machine or hindrance to the men. The moulds are placed on trucks and taken to the drying grounds by boys from 16 to 17 years old, with five moulds on a truck, each mould con-

Some of the advantages which taining six bricks, thus saving a great rying them off.

> This machine has been thoroughly tested in the yards of George Burnham, Watkins & Co., and J. L. Burnham, Milwaukee, Wis.; D. J. Spaulding, Black River Falls, Wis.; Otto Vill, Winona, Minn.; Robertson & Curran, Dixon, Ill.; H. Westlake, Springfield, Ill.; E. Tangenberg, Stevens Point, Wis., and others.

> Price of machine, four trucks, twenty-seven moulds, and the right to use the same, is one thousand dollars, loaded on cars or at steamboat dock in Milwaukee.

> This machine requires but eight men to make 24,000, and ten men to make 30,000 brick per day, after the clay is put in the pit.

> For full particulars and descriptive circulars, address FILER, STOWFLL & Co., Milwaukee. Wis.

> We add one testimonial of the value of this machine.

MILWAUKEE, July 7, 1874.

I am using on my yard six of the Milwaukee Brick Machines, which I have used seven years, and am making about thirty-two thousand brick per day to each machine, with six men and four boys, working not over eight hours per day. I have been in the brick business over thirty years, am making about ten million brick per year, and have tried probably more than twenty machines since I have been in the business. I am acquainted with the principal brick machines now in use, and consider this machine far superior to any other, both for quality of brick and cheapness of manufacturing the same. GEORGE BURNHAM.

COMBINATION IN WOOD CUTTING-MACHINES.

Combination of functions, like automatic action, is often misapplied in machine construction, especially in machines for working wood; so long has wood work been performed by hand, and so recent has been the introduction of machines, that it is difficult to do away with the impression that machines are but an adjunct or auxiliary to hand labor, and that a machine which is capable of doing almost anything, and can be called in to assist when needed, is a good thing.

Without assuming that it is not proper and right in some places to have combined or universal machines, it must be maintained that the greatest amount of labor saving is effected by separating, rather than in combining, functions in this way. There is little saved except the framing, and perhaps a countershaft or two, while the capacity of each is impaired, often but one part being capable of being used at the same time.

There are only two sets of conditions that call for the combination of several functions in one machine for wood work; one, in the case of a very small shop, where one man can perform all the machine work; the other case, that of a very large shop, where one man can do the irregular jobs without disturbing the standard machines. In these two places, a machine that will saw, mould, tenon, mortise, etc., is a useful and proper machine, but for regular manufacturing purposes the object should rather be to separate than to combine them.

The large number of machines of this class made, especially in England, leads us to conclude that their sale is created to a large extent by the impression that the purchaser gets a number of machines condensed into one, and at a reduced cost.

The author was once called upon in America to examine and pass an pinion upon a machine which per-

formed all the various operations of making a carriage wheel. He recommended that it be placed in a carriage manufactory for experiment, where it performed in a perfect manner all that was claimed for it, but the inventor was astounded when the manufacturer told him that he should require at least twenty-four machines for his shop, or if he would separate it into some eight parts, three machines would answer the same purpose. In other words, if the inventor would undo what he had done, separate what he had combined, he would leave the art where he found it, without having added anything. Thousands of pounds in money and time are continually being spent by mistaking "combination" for "invention." The novelty of performing two or more things with the same agent is quite deceptive, and we are apt to mistake for useful that which is only novel.

The courts have done something to correct this idea of invention in combinations, by holding that one or more of the elements in a combination must be new, in order that it shall be subject-matter for a patent. Yet patents are continually being allowed in cases where all the elements are old, as they must of necessity be, unless consisting of new mechanical movements which are not likely to be leveloped by the class of inventors who patent combination macoines.

A machine, that is arranged to do several different things, is generally supposed to do but one at a time, hence the more functions it has, the greater the proportion of that part or parts which are idle. Now machines to pay must not stand idle, they must run, run fast, and run continuously; they must have room in which to handle material, and not be encumbered with parts that have nothing to do with the portion at work.—*Richards' Wood-Working Machines*.

ALPENA LUMBER COMPANY,

An Extensive and Prosperous Corporation-The Company's Mill at Alpena, Mich, and Yards at Cleveland. Ohio-Capacity of the -Mill 13,000,000 Feet per Year-Storage Capacity of Yards at Cleveland 5,000,000 Feet-Future Plans of the Company.

The Cleveland, Ohio, Commercial Review gives an interesting descriptive account of the Alpena Lumber Company. We remember, with pleasure, meeting the gentlemen of the Alpena Lumber Company, at Cleveland, and can heartily endorse all that the Commercial Review says in the following article:

The Alpena Lumber Company is a comparatively recent organization. but the business it controls has been established for a number of years, and is one of the most extensive in connection with the lumber trade. On the first of February last the Alpena Lumber Company succeeded Geo. Prentiss & Co., as proprietor of an extensive saw mill, dock facilities, etc., At Alpena, Michigan, and an extensive tract of pine timber land in that state, the lumber business having been carried on by the retiring firm for about four years, with notable success. Immediately upon the company succeeding to the business, arrangements were effected for a material addition to the facilities and an expansion and enlargement in every direction. The mill at Alpena received the improvements and additions that were found necessary, and the company established an extensive yard in this city, and every condition was supplied necessary to enable the company to carry on the business, as expressed by one of its officers, "from the stump up." The facilities of the company at Alpena, are of the most complete character. The mill has a capacity of 13.000,000 feet of lumber per year, and is fitted with the very best machinery. The company are now building a large Prentiss, Cleveland.

dock that will enclose a boom extensive enough to accommodate 5,000. 000 feet of logs, and which will be one of the finest booms on the shore. The company have made calculations for turning out about 8,000,000 feet of lumber the present season. In connection with the mill there is a clapboard manufactory, which produces 1,000,000 feet per year of four foot clapboards exclusively for the eastern market. It is in contemplation by the company to add a planing mill as soon as it can be practically done. The yards of the company in this city are located on the Flats, west of Seneca street and near the coal docks of the Cleveland, Columbus & Cincinnati railroad, the office occupied being that of the late firm of Wm. Lintchinson & Co. These vards are extensive, having room for the storage of 5,000,000 feet of lumber. The dock of the company here is 256 feet front by one 170 feet deep. Next season the company will own barges and tow, arrangements to this end being about perfected. The company own pine timber lands with a present available growth of 80,000,000 feet the firest in Michigan. It will thus be seen that the company has every facility at command for meeting all orders promptly, and the energy and enterprise thus far exhibited are an assurance of future success. At present the company has several contracts to fill, among them one with Charles B. Hathaway, of Philadelphia, for supplying the stringers for the Superior and Broadway street railroads, and one for the Southside street railroad, of this city, aggregating 406,000 feet.

The company has ample capital, and is composed of experienced and enterprising business men. The officers are as follows:

President-Geo. Prentiss, Detroit.

Vice President-Loren Prentiss, Cleveland.

Secretary and Treasurer-Perry

land.

Alpena is Mr. John G. Beekman, who to a very large annual expense for has had a long experience in the their supply, and are subject to all business. Mr. O. Baker, for fourteen years connected with the lumber trade, and for five years the foreman of the yards of Sheldon & Co., of this city, is in the employment of this brought into closer contact, and as company as salesman.

From the facts herewith presented, our readers will readily conclude that the Alpena Lumber Company is a thoroughly substantial corporation, having everything at its command for the prosecution of its business, which must prove a very important gain to the mercantile interests of Cleveland.

NEW ERA IN THE LUMBER TRADE.

the opinion that the lumber trade was opening new channels to the injury of the older ones-that the railroads in opening up and developing water. The change is owing to varithe timber resources of the state, ous causes which are likely to conhave inaugurated a new era in the tinue and even grow more potent. lumber business that was not dreamed of a few years ago. The mills count of competition and the increaslocated along the F. & P. M. Railroad, and contiguous to good timber, are multiplying rapidly, and the ship- rail is necessary, the all rail route is ment of lumber from these mills has not usually more expensive than the increased from year to year until it route partially by water. The manhas now reached a point of considerable magnitude. We hold that lum- valley have stated that if they could ber can be manufactured much have sufficient business in lumber cheaper at these mills than at those transportation they could afford to put to the expense of drying logs for do it at prices as favorable as ordisupply. An exchange took excep- nary rates by water and rail comtions to these views, and stated that bined. The excessive amount of it was mere fallacy to suppose that lake tonnage for lumber carrying in lumber could be manufactured cheap- connection with the increased busier at interior mills than at those loca- ness of the railroads in this branch ted on navigable streams. We see of business seems to account for the nothing fallacious about our argu- exceedingly depressed condition of ment. Let us look at the facts. The lake freights this season. Certainly interior mills are in nearly all in- the low rates are not owing to any stances located in the very midst of falling off in the amount of lumber good timber, which can be procured shipments for the season up to this at all seasons of the year and at a date."

Manager-S. C. Prentiss, Cleve- mere nominal cost ; while the mills in the Saginaw Valley and on the The superintendent of the mills at west shore of Lake Michigan are put the vagaries of the weather for this supply. One reason for the prosperity which attends the interior mills is, that the buyer and seller are they generally sell by the car-load to to the consumer, they have none of the troubles with the commission men, so much complained of by the west shore and Saginaw manufacturers. And as to shipments by rail, it is well known that they are constantly increasing, and will in all probability continue to increase until the bulk of the lumber is carried off in this manner. On this point the same exchange says:

"The shipments of lumber by rail A few weeks since we expressed have very largely increased during the last two years in the Saginaw Valley, whether it was formerly the almost universal custom to ship by Rail transportation is lower on aced facilities possessed. In all cases where trans-shipment from vessel to agers of railroads leading into the

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Thus we have a new era inaugura- we trust will be a source of considerted in the lumber trade. A few years ago it was deemed a very ruinous policy to ship lumber by rail, and mills, located along railway lines, were not considered very valuable investments. Indeed, timbered land any great distance from good driving streams was not considered of great value, for the reason that water was deemed the only legitimate outlet for lumber ; but the extension of railroads into the very heart of the timber resources of Michigan has gradually exploded this theory, and the signs of the times appear to indicate that the mills along railroads have not only the vantage ground for manufacture of lumber, but are in the early future to be placed upon the same footing in regard to facilities for shipment.-Evart Review.

0. W. CLARK'S BARKING MACHINE.

From the Appleton Post.

Mr. O. W. Clark, the inventive genius of this city, has recently had a model of his barking machine perfected, which he has forwarded to Munn & Co., of New York to be sent from there to the department at Washington, for the purpose of securing a patent thereon. The model is indeed a model of skilled workmanship. It was manufactured at Morgan Merrill & Steele's foundry in this city, and is perfect in all of its parts. Indeed it will do the work of a large machine and with the same accuracy and neatness. In the course of a few weeks we shall be able to produce an illustration of this machine accompanied by a more detailed description.

Mr. Clark has spent a good deal of time and solid thought upon this invention and the result is satisfactory in the extreme. He has had it necessity of passing an Act providing in operation in the Bradner, Smith for the preservation of their timber. & Co's. mills for the past six months or more, and it has even more than -a measure which should have been met his expectations. It should and adopted before the timber lands were

able revenue to its inventor.

THE TIMBER SUPPLY.

Facts and Arguments by J. Little of Montreal.

From the Montreal Gazette.

SIR,-I find in your issue of Saturday an article copied from the St. John, New Brunswick, Telegraph, on the subject of the timber supply, from which it appears that the Province, which has for so long a time furnished a large amount of the consumption in Great Britain and the United States, is about used up, the St. Croix being now the only source of supply, and it appears from that paper that the reason of its holding out so long is to be attributed to a large amount of the timber territory drained by that stream being in the hands of private parties, who, however, to meet the demand, have been recklessly sacrificing their property. reducing year by year the dimensions of the timber they get out, while one-third of the whole product is now of the very inferior and almost valueless description called hemlock. The pine is all used up, and it is evident but a few years will, serve to throw them out of competion with the province of Quebec in the matter of spruce.

Since I brought the timber question to the notice of the American public in the communications which have been published in the Gazette and the Boston Lumber Trade, I notice the question has been pretty extensively discussed by the American press, and, taking the alarm, a memorial was sent by the President to Congress, strongly urging the and giving bonuses for tree planting

tions, speculators, &c.

what has not since been successfully every tree of which will be worth as disputed in the discussion of the much within the next decade as question, that the United States black walnut is to-day,-the Ottawa would use up all the pine timber they lumbermen have the control in their have east of the Rocky Mountains own hand, and are able to govern in from ten to twelve years, and that the markets both of Britain and the all our pine and spruce would not Middle and Eastern States of America give them a full supply of their to their own advantage, if they will annual consumption for three years make the effort. Let them curtail if called on to do so. And now, as the supplies by one-half, and they serving farther to draw attention to will secure a return of ten dollars for the question, in hope that our lumber- one of profit they now make, and men will take it into serious consideration, and realize the necessity and to preserve it from the axe will yet value of curtailing their operations. do better. I would ask them to reflect on the position the United States would be is met by some with the argument placed in, and what the price of that iron will take its place to an lumber must be in Canada when it will require one-third more than the tonnage of all the sailing vessels of of the question. Let any one travel Europe and America combined to freight the present consumption of pine neither see any room for improvealone, and double the amount of tonnage of all Europe and America for ciable extent going on; and yet that the transporsation of their present consumption of commercial woods of all consumes annually five millions of kinds from the Pacific coast if they be loads, or over twice as much as Canada found in that quarter. evident from this view of the tries-paying at the same time double question, which is based on their what it sold at here, notwithstanding own Congressional returns of the her abundance of coal, iron, and consumption, that the commercial cheap labor skilled and unskilled, and woods of Canada will in a few years she will continue to use timber as reach a value immensely beyond that long as it is to be had, no matter at of any other description of property what cost; so far as regards the we possess? folly for the owners of timber times its present price before its property to be continually, as it place is supplied to any great extent would appear, running a race with by iron or any other product, for it each other to see who will soonest is to them a material absolutely income to the end of their supplies,- dispensable. wasting their time, working hard, and sacrificing a material so valuable the great timber-supplying counindispensable and advantage resulting to themselves or ing the drain upon her resources so the home community, when half the exhausting, has also taken the alarm, labor and capital expended would and within a few weeks back has enrich them all and doubly prolong passed an edict prohibiting the cutthe time of exhaustion of their stock ting of timber of smaller dimensions in trade, which no amount of capital than ten inches in diameter, on the

all grabbed up by Railway Corpora- and labor could for generations replace. So far as regards that in-I showed in those communications valuable wood, the white pine,those who hold timber and are able

> The question of timber exhaustion extent sufficient to keep down its price; but facts are against this view through Great Britain, and he will ment, or improvements to any appreold and long finished up country Is it not consumes and transports to all coun-And is it not utter United States it must reach four

> > Sweden, which has hitherto been without any try of the north of Europe, find

public domain and all private lands, annulling at the same time all contracts made for timber on account of private parties prior to the passing of the act. As a large amount of their production consists in deals of from five to seven inches wide, this snpply will be cut off, and the cost will be much enhanced in furnishing a large description which can only be found at great distances from the floating streams. It takes a hundred and twenty-five years to grow pine trees of ten inches in diameter in that country.

Russia reserves all the timber on the banks of her streams for four miles back, as a breakwater and reservoir to preserve the country from inundations; yet here her greatest wealth of timber is to be found. but the home and foreign supply must be drawn from beyond that distance. A Russia timber firm in London that owns the timber on a river and its tributaries in that country, which empties into the White Sea, as large as the Ottawa, informed me that they are now reduced to supplying themselves with timber of from six to ten inches in diameter, and that Russia has but little commercial timber available for the English market. Parties in Britain now look upon the north of Europe as pretty well "played out"; but they are quite sure Canada is yet one unbroken forest. One influential journal, the London Standard, after ransacking European timber sections and finding the supplies all but exhausted, turns it attention to Canada, and assures the British public that there need be no apprehension of a timber famine, as "we have a supply for the most exacting populations of the earth for centuries" while we ourselves have calculated our supply as not sufficient for the United States alone for a period of three yaars. Another journal, the Building News of the same city, equally well informed on the subject, sets down our timber territory at

"nine hundred millions of acres, or twelve times the area of Great Britain, all told," and what is puzzling to them is that the supply is so enormous "and yet the material so dear in their market." This is the sort of information furnished the people of Great Britain, who are so deeply interested in the question of the timber supply, by some of their leading journals; but they will, however, wake up to its true position when they find the United States will be forced, at higher prices than are now paid in England, to secure all the timber we have, in order to supply the middle and eastern states. which, in five years' time, will be totally stripped of their pine, and pretty well through with their spruce timber, and will also be forced to compete with them for supplies in the north of Europe, and in India and Japan, which are pointed to by some English writers somewhat better posted on the subject, as sources from which in a few years hence supplies must be drawn.

I understand a meeting of those engaged in the lumber and timber trade in the Provinces of Ontario and Quebec is to take place some time in the fall at Ottawa to try and arrive at some means of curtailing the supplies—a very wise measure.

Yours truly,

J. LITTLE.

Montreal, June 13, 1874.

LUBRICANTS.

The friction of the parts in machinery frequently absorbs a large percentage of the power employed. Various lubricating materials are used to reduce this source of waste. When polished steel moves on steel, properly oiled, the friction is about one-fourth of its weight; on copper or lead, one-fifth; on brass, one-sixth. Metals have more friction when they move on metals of the same kind than when on different metals. In wood rubbing upon wood, oil, grease or blacklead, properly applied, reduces the friction two-thirds. Lard, oil, tallow, soap, blacklead, French chalk, and combinations of these substances, are used in different trades.

Antifriction Grease.-1. One part of blacklead, ground perfectly fine smooth, with 4 parts of lard. 2. Dissolve about 50 lbs. of soda in 3 or 4 gallons of boiling water, then melt in a copper about 1 ½ cwt. of tallow or palm oil; after it has cooled a little, pour in gradually the soda. stirring it all the while till it cools. 3. For cooling necks of shafts, which may occasionally be found useful where the shafts are not of a proper length, or the bearings faulty; 16 lbs. tallow, dissolved in a vessel; 2 1/4 lbs. white sugar of lead. When the tallow is melted, but not boiling, put in the sugar of lead and let it dissolve. . Then put in 3 lbs. of black antimony. Keep stirring the whole mass till cold.

Lubricating Composition for Heavy Axles.-In a small boiler dissolve from 56 lbs. to 60 lbs. of soda in about 3 gallons of water. In a 60 gallon boiler, melt tallow, and to it add lard oil, each in quantity, according to season. In summer weather, tallow 1 cwt. 3 qrs.; lard oil 1 cwt. 1 qr, In winter, tallow 1 cwt. 1 qr.; lard oil, 1 cwt. 3 qrs. In spring or autumn, tallow, 1 cwt 2 qrs.; lard oil, 1 cwt, 2 qrs. As soon as the mixture boils, put on the fire, and let the mixture cool down gradually, frequently stirring it while cooling. When reduced to blood heat, run it off through a sieve into the solution of soda, stirring it well, to ensure a perfect mixture of the ingredients.

Anti-attrition Paste.—Lard, 2 $\frac{1}{2}$ to improve until 1857, current price lbs.: camphor, 1 oz.; blacklead, $\frac{1}{2}$ lb.; being about \$15; very little lumber rub the camphor in a mortar down was then sold by cargo. The business into a paste, with a little of the lard; was done more by manufacturers then add the rest of the lard, and without the aid of the commission the black-lead, and mix thoroughly. dealers. Then came the great pan

A PROSPECTIVE VIEW OF THE TRADE.

The Condition of the Trade in the Immediate Future — Overproduction — Retrospective View—Fair Products for the Fall Trade.

What is to be the condition of the lumber trade in the immediate future. is a problem, the solution of which would be very acceptable just now. While it is a question concerning which there is considerable difference. of opinion among manipulators, its final adjustment will be a matter depending almost entirely upon them. Really, the panic of last fall had little to do with creating the present depressed condition of this great trade. It is time to look facts squarely in the face and acknowledge that the present situation is more the result of a steady growth of the habit of overdoing everything among us, until the cause may be summed up now in one simple word-overproduction. Too much lumber is being made to be sold at remunerative prices. A retrospective glance at the trade of this city during the past twenty years, from the time of the first overstock of lumber noticable, may enable us to draw therefrom some pertinent conclusions regarding the future.

In 1853 the lumber market of Chicago was a very small affair. There were then no railroads making it a large part of their business to carry lumber. Milwaukee and this city were then about on a paras markets. Trade was almost entirely local. Common lumber then sold for \$7 per M. Times were hard, a fact attributable to a failure in the crops of the northwest, particularly in wheat. The extension of the Illinois Central Railroad about 1854, permitting rail shipments to the interior, caused an advance to \$14 in 1855. It continued to improve until 1857, current price being about \$15; very little lumber was then sold by cargo. The business was done more by manufacturers dealers. Then came the great pan

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which shattered everything not com- tween \$11.50 and \$13. It opened posed of adamantine material. Lum- the following spring, with the first ber speedily went to \$10, and by the sales at \$13, but speedily went to following July, (1858) sold at the old \$11, \$10 and \$9.50. When the panic level, \$7. The cause of its reaching of last fall came on it settled to \$8.50, this low figure, was large overstocks, \$8, and some sales were made still light demand and great rivalry in the lower: business. One prominent Manistee manufacturer, to set the ball rolling, hoisted a placard upon Lake street bridge offering lumber at \$7, which, , of course, had the effect of settling the entire market to that figure at which it continued during that year. In the spring of 1859, \$8 was the opening price. Trade and prices improved steadily until the spring of 1861, when \$10 was the ruling figure. On the 16th of May, of that year, the well remembered "stump tail" money was thrown out by the banks, condemning \$11,000,000 of the circulating medium of this state and Wisconsin. in the lumber trade. Prices were made upon a gold basis, \$6, to \$6.50 by cargo and \$8 retail. From this time trade "picked up" again, continuing to improve until the spring of 1863, when every branch of business began to feel the effect of war times. Cargo lumber opened that year at \$14, at which price it sold with only a variation of fifty cents or one dollar the whole season. The following spring it started at \$18, and advanced steadily until \$25 was realized in some instances on fair mixed cargoes. It was that season that the retail price went to \$30, and the lumberman's pocket was lined with gold. In 1865, the range was between \$16 and \$20. In '67, the season again opened with the price at \$18, but it soon fell to \$14. From this time to the event of the great fire of October, 1871, the trade was marked by nothing particularly important, being subject to slight fluctuations. Just previous to the fire, the price ruled try," were astonished with the imabout \$13 to \$13.50, immediately advancing to \$16 and \$17, as soon as suddenly developed, for which their resumed after that great calamity. limited transporting facilities were During 1872, the price ranged be- wholly inadequate. The car shops

During the flush times within the period we have thus briefly epitomized, men became wealthy in manufacturing or dealing in lumber. The natural development of the country was rapid. Money was plentiful and easy to obtain. An exceedingly highpressure system was the one upon which every branch of our business was conducted. Every body became infected, in a measure, by the mania for speculation. Manufacturing industries multiplied rapidly. Saw mills were built without regard to number, or hardly, to cost. They were to the smaller ones which had The effect of this was fatally felt formerly furnished the country's supply of lumber, as giants to pigmies. Pine lands seemed to be only earthly possessions worth having. In many cases every available dollar from the sale of the manufactured product, was invested in more lands from which future millions were to be cut. Men with limited capital borrowed all they could get and went for the pine regions. The "grand march" of progress and development thundered along in the van of mighty railway projects. The iron bands were laid into the heart of the great forests which had previously been counted as totally inaccessible. The small men with borrowed capital, anticipating the railroads, erected mills and had them in running order by the time the iron was laid over which their productions could be transported to distant markets. The railway men who only expected their roads would possibly become paying enterprises with "the growth of the counmensity of the carrying trade thus

city to supply the required means of may be adduced the circumstances transportation.

reaction came, just as it has through all stages of the world's history, and friends, neighbors, or some other doubtless, will in the ages to come.

throughout these times created an ment. In this way the entire comenormous demand for building ma- munity surrounding the enterprise terial and its timber resources were becomes to a considerable extent opened up and the lumber trade de- personally identified with it. Upon veloped in greater proportion than the success of the business depends our requirements justified. The re- the ability to pay old debts, or new sult is, we have too many mills. We ones contracted for current expenses. make too much lumber. It means low prices to the consumer, to be sure. It also means demoralization, financially, to the producer. Aside in cases of emergency. In case of from being objectionable on the score of being an unproductive vocation, such a course is both damaging and reprehensible as a reckless waste of one ef nature's most beneficient gifts.

The present state of things, therefore, cannot be attributed to local causes beyond the control of the interested operators, as other depressions may have been, but to the fact that the business has been forced to a height of over production at which it must stop for recuperation, or sound the financial death knell to many of its manipulators. It is said that the small manufacturers, with their railroad mills, "Guerrillas" as they are sometimes termed, must be starved out by competition, must be made to give way before the aggregated capital of the mammoth establishments upon the great logging streams. This idea is a falacy, shown in the fact that the trade is undergoing a decided change in the modus operandi by which it is conducted. Our Saginaw /correspondent, in another column, forcibly presents this subject from a Saginaw point of view, but which is applicable proves that each one simply argues as well to other localities. It is these that his neighbor will heed the lesson or other trade disturbing circumstan- ces which he is certain will result

were crowded to their utmost capa- ces. In support of this assertion surrounding, and under which many We were going too fast and the of these parties are doing business. It may be with capital borrowed from available source, and relying upon The development of the country prosperous times to enable its repay-The creditors, then, are as deeply interested in it as the principal operator, and will more lenient than usual failure, they are assured of almost nothing, whereas, if the struggling concern is enabled to tide over the "hard times" by their aid, there may be hopes of ultimately recovering the amount of their investments, when business revives. It is different with the large operators, who have such enormous capital invested in mammoth saw mills and immense tracts of pine lands. When, after a series of disastrous seasons in which millions of lumber are put upon the market by them at an actual loss, they are driven to the wall by financial embarasments, they must pay or stop. There is only the one alternative. Thus, if the present state of things continues, if more lumber is put upon the market than the consumer will take at paying prices, the revulsion must come in the natural order of things. And in such an event the large operators will be the first to weaken. It will not do, either, to harbor a general impression that by the coming winter, each lumberman will profit by the bitter experience of the past two seasons and stay out of the woods. Experience same small operators who will be last while he will reap a profit, by getting to yield to the pressure of financial, in a full stock to be sold at high prifrom the non-action of his competitors.

In other trades, both in wholesale and retail branches, operations for the month of June-speaking for this city-show an actual gain over the corresponding period last year. Buyers are said to have been more liberal than for twelve months past. Money is undoubtedly in freer circulation among the class who buy in small lots, than at any time since last September. With the prospects which are now so apparent for abundant crops throughout the entire country, it is more than probable that we are to enjoy a good fall trade. An increase in the different branches of retail trade exerts a powerful infiuence in restoring confidence among all classes, and it has already been predicted that if this activity in the retail trade continues during the summer, "the anniversary of the Jay Cooke failure will find money in as free and general circulation as at any time since the close of the war."

This line of reasoning does not apply to this city alone. From the great eastern marts, New York, Boston, etc., come substantially the same That this will affect the reports. lumber trade, other than in the way of an increased demand could not be asserted with confidence. We cannot have an advance in the price of certain grades of lumber while there are large quantities on hand and continually being made. The price of good lumber is not low now. There is a good demand for the upper qualities at paying figures. Our advices from the different distributing points along the Mississippi, and the large markets east, intimate an expectation of an active demand throughout the season for fall trade. A large amount of lumber is now being sold in this market, but at low, we might say, ruinous prices. There is too much low grade lumber on hand and constantly being shipped here to expect any material advance very soon. The only remedy for strain its enthusiasm for a time?

this is in a cessation of shipments. Thus, we can only argue for the immediate future, an increase of sales with but little advance in prices .--Northwestern Lumberman.

THE TIMBER BUSINESS.

Please "Wait a Little" and see how it Comes Out.

Hudson Star Times.

The Star & Times has exposed the ridiculousness of one of the phases of "Reform," in the appointment of an army of incompetent timber agents to forage off from the St. Croix land grant, and rob, in salaries and expenses, the State of money that ought to go into the treasury. Instead of appointing one man, as Governors Fairchild and Washburne did to look after trespassers. Governor Taylor has appointed-well we don't know how many, we can only call to mind, Wilson, and Bashford, and Drakely, and Angel, and Whittlesy, and Morse; and a few such deputies as Dresser, and Blanding, and Mears, and McDermiad; besides Glover, Atty. General of the Brigade -these are all we can think of just now.

The True Republican intimates that a large amount of trespass will be hunted up. It says:

It would seem that after all, the trouble with Hod Taylor and Abe Van Meter in regard to Gov. Taylor's timber agents, was because they were likely to find too many trespassers, and thus show by contrast the incompetence to put it most charitably, of Gov. Washburne's timber agency ring. Mr. Bashford and his assistants, on the St. Croix waters alone, are likely to realize more money from trespasses of last winter, than has turned over to the State Treasury in several previous years.

Will our little contemporary re-

There has been no money as yet seasoned and shrinks only in an paid into the State Treasury, while we surmise a very large amount has been drawn out. Supposing we just "wait a little," and see how this thing comes out. If the result shows beneficial to the State, we will aid our contemporary in giving it publicity, and shall ask if it is otherwise that that sheet join the Star & Times. in the expose we intend to make of of this monstrous farce.

TEAK.

Teak-wood, or Indian Oak, is the wood of the Tectona gradis, a species of the natural order of the Verbenacece the indigenous name of which in the Ghauts of which it is a native, is Taik. It is one of the largest known They are inclined to droop, and are trees, and from the properties of the even on young trees from one to two wood it is one of the most interest- feet in length ,and from eight to ing. It is found in extensive forest eighteeninches in breadth. Its flowers tracts in Java, Malabar, Ceylon, Siam, which are set in wide-spreading and the Barman territories. It has panicles, are small, white, and perbeen introduced into the British fume-vielding. It has a tomentose Indian possessions, and has been calyx, and the corolla is only slightly extended to the West Indies, and longer than the calyx. The fruit is some naturalists believe that it would a single-selled drupe, having a soft thrive even beyond the tropics. It outer coat round the endocarpium or is by far the best of the timbers fur- stone. Its leaves furnish a fine brilnished to us by the East, and is spe- liant purple dye, which is employed cially adapted for carpentry. A kind to impart their striking gaudy hues of wood imported into England to the silks and cottons of the East. under the name of teak, brought from the west coast of that vast enriched by this splendid timber tree, wooded continent, and sometimes and its valuable wood grows in great called African Teak, ought not to be abundance throughout Burmah. confounded with it. It belongs to Burmese and Siamese teak, though the order Euphorbiaceae, and is quite not so close-grained or durable as an inter-tropical tree. Though yield- some other growths, is more buoying a useful wood for many purposes ant, and is therefore much used for it wants a great many of the speci- masts and spars. The Burmese teak fic properties of Indian oak.

more buoyant; it is not only as Rangoon and Moulmein teak is the durable, but more uniformly to be most abundant and the cheapest as depended on for its durability. It much from the facility of gaining can endure all climates and all alter- supply as for its supposed inferiority ations of climate. It can be used, too, to the teak-timber of Java and when almost green, freshly cut, in Malabar. The port of Rangoon, fact, from the forest without season- either for its own use in shipbuilding ing or preparation. It is evenly or for exportation to Calcutta, Mad-

almost imperceptible degree. It is porous but strong, and while it is easily worked is remarkably lasting. Being of an oily nature it takes the nail well. It scarcely injures iron, and iron injures it but little. It is an invaluable tree for marine purposes, and as a ship timber, is in high favor in Calcutta and Madras. where the wood is consequently in considerable demand. It is also extensively employed in the construction of Eastern temples, and even in the raising of houses. The tree is singular in its style of growth The young branches are square and jointed; the leaves are placed opposite each other, are obovate in shape and are downy on the lower side.

The extensive forests of Pegu are is more readily conveyed to the ports Teak-wood is as strong as oak, but than some others, and therefore

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ras, &c., receives about ten thousand have every quality of workableness trees per. annum. These used for- that a wood should have, at the same merly to be sent in the shape called time that other properties are highly by Indian shipbuilders shuibin-i. e. planks hewn out of the log with the adze, but since the introduction of saw-mills by European settlers a more economical method of plankproduction is practised, and the value of the timber in each tree is enhanced by the improved machinery employed in cutting it into serviceable portions.

While Rangoon teak is greatly used in Calcutta and Madras, on account of the facility with which Burmah absorbs British and Indian cotton goods in exchange for this specially valuable product of its upland forests, Malabar teak is the timber most extensively used in the building-yards of Bombay. Malabar teak is reckoned the best of all. It is closest in fibre and heaviest in proportion to its bulk; it contains the greatest quantity of oil, and is the most durable. Instances are on record of ships built of it having undergone the wear and tear of eighty years, and some even have gone through a century of usefulness in the course of their history. They may be regarded as practically indestructible by ordinary use. From its great solidity and consequent heaviness, however, ships are seldom wholly built of this timber. It is seldom or never used for upper works or spars. The keel, the timbers, and such portions of the ship as are under water are built of it, and the rest of ligete. timber. In Calcutta, again, the framework and timbers are usually made of mature timber, and the deck and planking are made of teak. Java teak is regarded as highly valuable for planking. Ships which are entirely built of teak are found to be clumsy and unwieldy, though it is probable that this arises rather from defects in construction than in anything really objectionable in the nature of the timber itself, which seems to

in its favor.

Teak is never found growing in low alluvial lands. It avoids anywhere that the tide can rise to or reach. Its habitat is the high upland beyond the influence of the sea. That which grows on the high tablelands of Sauthern India is most highly esteemed. In the territory of Martaban there are extensive forests which are cut down by British settlers, especially for exportation. There is a teak-wood of Australia (Endiandra glauca) which is a noble tree, yielding a hard timber. The duramen of it is dark in color, fine and close in texture; it gives forth a pleasing, powerful aromatic fragrance is said to be very durable, and is regarded as a very valuable timber. It has attracted the attention of the building trade.

It is of high importance that a great commercial and manufacturing nation should have access not only to a large variety of woods applicable to specific uses, but especially that it should have abundant supplies of the best of each in its own kind, and for the purpose in which it is to be employed. It is also of importance that a knowledge of the localities and the qualities and the specific uses of different woods should be as largely as possible-diffused among all who are engaged in the timber trades. These few notes may not communicate much to experts, but they may be useful and interesting to others; and in the hope that they may be so they have been penned.-Timber Trades Journal, London.

Examine the "Lumbermen's Register" at the end of this volume and report additions or corrections to the WISCONSIN LUMBERMAN PUBLISHING CO. 64 Oneida street, Milwaukee, Wis.

PROSPECTS OF THE FALL TRADE.

Gentlemen, connected with mercantile agencies and in other positions favorable to an intelligent estimate of the present financial condition and the future business prospects of the country, speak with equal confidence as to the favorable aspect of affairs in both these respects. It is stated, as a fact both surprising and gratifying, that, within the past six months, there have absolutely been fewer failures in number, and certainly fewer in prominence, than for the same period in the average of years. On the contrary they have observed a very remarkable reduction of indebtedness in all classes and in almost all sections of the country.

It is said also that the mercantile indebtedness in the country is not more than two-thirds what it was at this time last year. The caution thus evinced is one of the chief causes of a restricted business and a hampered The fright that the debtor trade. class received in September has had its effect, and the very prominence of the failures that immediately followed measurement and classification of impressed deeply a lesson that has lumber, one for white pine and one been heeded.

many traders poorer than they were ment. We have several times during six months ago. In certain departments, such as railroad construction, that while the importance of uniform iron making, and building operations, terms, rules, and practice of inspection the demands of the time have been is acknowledged and perhaps fully anticipated, and business for the pres- appreciated, there is, at the different ent remains dull, but it is argued on all hands, that all the indications, tion a very great discrepancy both of which in former years would be taken as a basis for the hope of a good fall ly easy to account for this in the cirtrade, are presented now. An unusually abundant crop of almost has grown up at its different centres. every production is promised in al- These have been brought together most all sections of the country. Pri- by the greatly increased facilities of ces for these products are maintained transportation, but for many years at remunerative figures, and the they were comparatively isolated ; steady gain in the value of our ex- terms and rules in the different lumports which the past six months has ber regions were in some degree pecushown, is almost certain of repetition liar to each of them. A glance only in the next half year.

made last winter in reference to the trade of this spring, and summer, have not been verified. Much of this untotisfactory result is unquestionably due to the fact that during the most of the time, congress has been at work in reference to the financial interests of the country, and, with the uncertainty as to what policy would be adopted and as to the result of any proposed policy on the business of the country, business men have hesitated to engage in any new enterprises. In the absence of this paralyzing influence of congressional discussion and action or inaction, and with the favorable circumstances, to which we have adverted, we may certainly hope for a prosperous fall trade in nearly. all departments of business .- Boston Lumber Trade.

INSPECTION.

The work entrusted to the two committees, appointed at the Williamsport Convention, to recommend rules for the uniform inspection, for yellow, will be one of great labor, The dullness of business has made and not of immediate accomplishthe past year adverted to the fact, points of manufacture and distribuusage and of terms. It is sufficientcumstances under which the trade over our reports of the markets, em-It is true that similar predictions, bracing as they do, every important

500

point in that trade from Ottawa to 50,000 dozen of planks and deals: Florida, and from St. John to San Canada sent 6,000 deals and 500 Francisco, will suggest this fact. We loads of oak timber; 250 loads of were more than ever impressed with it, as we endeavored, for the purpose of illustrating our statement on this point, to collate the present in some sort of table or other form, the various terms, applied at different points to the same quality of lumber, and found that we could not satisfy ourselves as to what terms corresponded throughout to each other in the various tables. We might do so with a tolerable assurance of accuracy on some points, but as to others we were wholly "at sea."

We have said that this work of reducing to system and uniformity would be difficult and not of immediate accomplishment. Should it be performed with entire thoroughness and to the satisfaction of the trade it will only after a long period, be universaliy accepted and used. It can only be effected by the hearty cooperation of the trade throughout the country. The committee will, we are assured be pleased to receive copies of any printed documents such as the laws of any state, the regulations of any district or association, having a bearing in this subject. Suggestions also from gentlemen. connected with the trade in any part of the country, may very essentially aid them in their important and difficult work. Communications on this subject may be addressed to the chairman of the committee, P. B. Merrill, Esq., of Messrs. N. Shaw & Co., Williamsport, Pa.-Boston Lumber Trade.

TIMBER TRADE OF MARSEILLES .-During the year 1872, the Adriatic supplied Marseilles with 6,000,000 staves ; the United States with 125,-000; and the Black Sea with about 100,000, principally Odessa and Poti. In the same year, 9,000 loads of timand 6,000 planks were received from the Adriatic. The Baltic supplied pitch pine from Florida were also imported.

BURL WALNUT.

Burl, or French walnut is noted and prized for its variety of fine figures and its hard, fine grain, or, perhaps, more properly speaking, its absence of grain. In these qualities it is superior to rosewood or mahogany, and the wood itself is susceptible to a high degree of polish, requiring a comparatively short space of time only for manipulation. This wood, too, is remarkable for its beauty, and it would be difficult to find two veneers alike in figure or color unless cut from the same block, and even then there would be perceptible marks of difference. This very beauty should tend to make the wood choice, but in America the demand for it is so great that it is used unsparingly on every article of furniture from the cheapest bedstead to the costiliest cabinet. It would be useless to urge economy in its application in that country where a piece valued at twenty-five cents placed on an eight or ten dollar bedstead will yield an extra two dollars, but it does seem a pity that this fine wood should be wasted on cheap work.

Four or five years ago burl walnut was a rarity used only on fine work. and then in moderate quantity only; hence it was duly appreciated. Now fine work is covered. with it, and cheap work has patches of it here and there without regard to design or meaning. If it must be used indiscriminately, let it by all means be put on tasty panels that have a significance. The manner in which panels are finished on some cheap work is truly horrible. The grains are imperfectly filled without any rubbing down, and then covered with a coat of cheap shellac. Frames for

parlor work, bookcases, desks, tables, and other articles of furniture in endless variety in New York are crowded with this wood to such an extent that it is to be feared people will tire of seeing it, and thus will be lost to the American trade the use of one of the prettiest woods on the cabinet-maker's list.—*Exchange*. is only when some such unexpected but forcible truths as are set forth by our correspondent come upon us,that we are suddenly led to realize that amidst the vast area of country now covered with trees, the proportion of pine and spruce (the really valuable and available mercantile woods) is is actually of such limited extent, as

THE TIMBER SUPPLY.

From the Montreal Gazette.

Under this heading, we are, in another column, presented with a communication from Mr. James Little, having reference to one of the most important questions now calling for the attention of this country. To many, doubtless, his statements will appear startling, and be rejected as unworthy of credence. But the extensive research and experience of the writer, seem to be so thoroughly confirmed by many of our most prominent lumber operators, that we are prepared to more readily accept his views upon the question, than of any one of the numerous contributors te American publications who have vainly endeavored to refute his previously expressed opinions. We who live in the active commercial centres of Canada, and are accustomed to seeing millions of feet of timber annually passing our doors, brought from our inland forests and shipped on to the New England, South American, and European markets, apparently forget to think that there can ever be a limit to the supply whence all this is now obtained. We point away to the Ottawa and the St. Maurice, or proudly boast of the untold wealth of merchantable forestproperty yet to be made subject to the woodman's axe in the vast unsettled new territory of the Northwest. But we seem blinded to or ignorant of the fact, that all the forest growth of Canada is not suitable for commercial purposes; and it

but forcible truths as are set forth by our correspondent come upon us, that we are suddenly led to realize that amidst the vast area of country now covered with trees, the proportion of and available mercantile woods) is is actually of such limited extent, as to threaten us with the prospect of entire denudation in a remarkably short space of time. Surely this is enough to arrest the hands of those who have hitherto cut into our timber lands with incomprehensible reck-If it be true that the lessness. Americans have been reducing their forests so prodigally, that their is every indication they will be bereft of every foot of timber east of the Rocky Mountains within ten or twelve years, how much more should not we who would then be called on to entirely supply them,-as we do partially now-be careful to conserve our pine and spruce supply, when we are informed that our production could not provide to the Americans for their annual consumption a full supply for three years. By all means the suggestion is a good one: that Canadian lumbermen should curtail their supplies by one-half. Be content with less immediate gain, in the sure prospect of vastly greater profit in the future, no longer try to run a race with our southern neighbors in reducing forests, but rather regard the timber growth as a patrimony worthy of strict conservation, resting assured of ultimate personal and national pecuniary benefit. We cordially commend the utterances of our correspondent to all who have any connection with the timber trade of Canada. It is also to be hoped that the proposed meeting, mentioned in the last paragraph of the communication, will be held, and that some practical suggestions may be elicited and acted upon.

Advertise in the LUMBERMAN.

BFFCH.

This is a tree of a very large size, frequently being as large as the oak, ash and chestnut. When growing close together it runs up to a great height, with a clean, straight stem, the lower branches either dying gradually off, or so much checked in their growth as not to interfere with the cleanness of the timber. The bark, even upon the oldest trees is thin and smooth, and, when fully exposed to the light, of a pearl or silvery grev color.

It grows but slowly after the first few years of planting, but once rooted it makes rapid progress, and in about eighty years has attained maturity, and is found from 70 ft. to even 100 feet in height, and from 12 ft. to 16 ft. in circumference, but the highest figures used must be taken as representiog extreme cases. The beech is one of the four aboriginal trees of this country, if our oldest writers on aboriculture are to be depended upon. It flourishes best in the central districts of England, favoring a chalky soil. It is not indigenous to Scotland and Ireland. In Scotland it is supposed to have been first planted about A. D. 1540 or 1560 and in Ireland its introduction is supposed to have taken place about the same time. In both these countries, where the soil is congenial, it arrives at as great perfection, and attains as great a size as it does in England. See "Statistics of the Beech" in the "Arboretum Britannicum," from which much valuable information may be extracted.

Its distribution throughout the temperate parts of Europe is extensive, and it reaches as far north in Norway as 59 degrees, and in Sweden to 58 degrees. It is found as well in Asia Minor, Palestine, and other Asiatic districts. In consulting various authorities respecting not pieces and muskets are also stocked

wood, it cannot but be observed that almost too much prominence is given to the beauty of the tree, and too little to its utility. It certainly seems to be a most ungracious act to look at a majestic tree, merely with a view to felling it and handing it over to the sawyers, but as this journal only deals with wood so far as it ministers to the wants of trade, there is no space to spare to dwell on beauties of foliage and shape, however striking these may be.

The wood of the beech (according to an authority, which experience shows to be a correct one) in a green state is hard and brittle, neither its lateral nor its longitudinal adheson being equal to that of oak, ash or When dry, ii weighs about elm. fifty pounds to the cubic foot. It possesses a heart, as well as a sapwood, but the line of separation is not so visible as it is in the oak and many other trees, where the heartwood is always of a deeper color than the exterior or sapwood. In color it varies from a pale brown to white, the darkest color being considered superior in quality, and the produce of the finest trees and best soil. Submerged or kept constantly wet, it is very durable for waterworks, as well as for the keels and plankings of vessels, for which the straight clean boles of trees that have been drawn up in company are well adapted. If exposed alternately to a wet and dry atmosphere it soon rots, and the sam > may be said of many other descriptions of wood, and when kept dry it is very likely to be worm-eaten. If made into furniture, however, varnish or some similar treatment protects it. Much of the cheap English furniture, which is stained to resemble more costly woods, is made of beech, and is also used for panels for carriages, and for many purposes in joinery and turnery, such as planes, screws, and wooden shovels. Common fowlingonly beech, but almost every other with it .- London Furniture Gazette.

SHAKY LUMBER.

MR. EDITOR:-If the question, as to the cause of lumber being shaky, was put to one hundred men, probably nine-tenths, if not ninety-nine hundredths, of them would say it was caused by the wind swaying the trees when frozen. This answer or reason seems so plausible, that but few give the matter more thought. All lament the fact that lumber is shaky, but take no pains to investigate the matter, and to inquire if that answer is correct or not. Having given the subject much thought, I have arrived at a different conclusion: I am satisfied that the wind has nothing to do with it. Shaky never grows in places timber particularly exposed to the wind, and the heart of white pine never freezes unless it is shaky. It usually grows on low, wet, cold land, and if found an high land, it is in or on some depression or valley, that is undrained on that high land. If the land on which shaky timber grows is cleared up, and sown to grasses, the the spot on which the shaky timber stood, will grow a wild grass, and until it is drained, cannot be made to produce any other. Now my theory is, that there is a substance that is soluble in water, in the cold, wet places where the timber grows and it is taken np in the sap of the tree, being a little heavier than the sap, it is left in the grain of the wood, and coats it over, and this coating is so smooth that it prevents the grains of wood from adhering to each other. As proof that this soluble solution is heavier than the sap, we always find the butt of the tree shaky, if any part, and never the top. As proof of the coating of the grains of wood, those grains that are shaky, as we Planing Machine Company, and the call it, will not rot; after shaky pines importance to each of them of unithas all fallen to pieces, as it were, ing in the organized effort, now bethey grains themselves, are found ing make by more than a thousand perfectly sound and bright, showing leading firms throughout the counthat this coating is impervious to try in combination, to resist the water, and the fact that it takes three claim. The assurrance was given that

or four times as long to season or dry shaky lumber than it does sound lumber, this shows, to us that this coating prevents the sap leaving the wood. The above are the reasons for my theory. What this substance is I am not enough of a chemist to tell. I have no doubt if one would burn some shaky timber, and analyze the ashes, he could tell us all about What would be of more value to it. the public would be to find a remedy. If it is the same substance, as my theory holds, as the one that causes the wild grass, no doubt draining would be a remedy, if it was done before the trees grew, but that will not help the grown timber. I submit this, hoping that it will attract the attention of some one that can tell us more about it. CANADA. -Boston Lumber Trade.

THE WILLIAMSPORT MANUFACTURERS AND THE WOODBURY CLAIM.

At the close of the recent national convention of lumbermen at Williamsport, a meeting of the planing-mill owners of that city was called by J. T. Drew, Esq., of the counsel of the executive committee of planing-mill owners, for the purpose of bringing before them the matter of the demand of Joseph P. Woodbury, and those associated with him in the ownership of his patent, for a royalty on all planing and moulding machines, using the "pressure bars" claimed to be covered by said patent. Mr. Drew explained to the gentlemen present the effect of the sustainment by the courts of the validity of the Woodbury Patent, and the consequent enforcement of the demand of the claims of the Woodbury Patent the manufacturers of Williamsport might be depended on for co-operation with, and financial support of, the combination.—Boston Lumber Trade.

LUMBERING IN MAINE.

From Editorial Correspondence of the Montrea (Canada) Gazette.

Bangor is a place of considerable importance, which it owes chiefly to the lumbering interest which centres there. There are several large saw mills in its vicinity, and others are studded at intervals along the banks of the Penobskott river, between Bangor and the Province line. What, however, strikes all, as at different intervals we catch glimpses from the train of the mill ponds, is the character of the logs which are being cut up into lumber. As a general rule, they are spruce logs, from five to fifteen inches at the butt, but not averaging on the whole more than about six or seven inches. Here and there a pine log or a small pond of them carefully boomed in, afford the evidences of the departed relics of the forest. Even these are small logs compared with what is the average class about a mill on the Ottawa or the Trent. The truth is that the lumber of Maine is well nigh exhausted, the victim to that most reckless system of waste which has everywhere on this continent characterised this industry. The Bangor paper which we got on the train had a letter from California describing lumbering operations near the Sierra Nevada, and there the inevitable madness crops out. Describing the magnificance of the forest trees, four logs from a single tree scaling six thousand feet of lumber, the average of a lot of logs at one of the mills being fifteen hundred feet, the writer proceeds to refer to the yellow pines in those forests, resembling the Norway pine in Maine, the timber being hard and excellent for flooring. And then comes the old, old story: "These trees are gen-

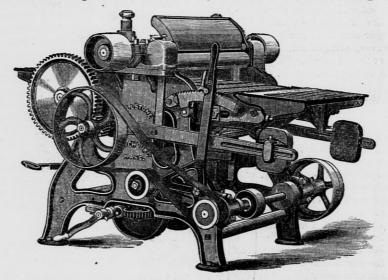
erally passed by, but they will scon be wanted. Now only the best is taken-the cream of the forest." Happy will it be for the lumber interests if when they are wanted they are still to be had, for it would be no unusual experience, judging from the record in Maine and Canada, to find that the fire had run through the partially cleared forest, and swept away the now despised timbers. It would not be easy to estimate in dollars the loss which this culling system has produced in Canada; and the scurvy apologies for saw logs which now fill the millponds in the rivers of Maine are the warning voice to Canadian lumberers of a day fast approaching, and not, I fear, very far off, when a similar experience will be theirs. The present depression in the lumber interest affords a fair opportunity for a pause in the career of our production. and for stock-taking in relation to the real interests of the trade. I believe there is to be a meeting of lumberers next week in Ottawa to consider the position of the trade, and it is most sincerely to be hoped that wise counsels will govern its deliberations.

J. W. Bashford, timber agent for the state of Wisconsin, is meeting with commendable success in settlement for tresspass on the St. Croix and Lake Superior land grant. There are now about fourteen million feet of logs in the boom here, which have been cut on these lands. Lumbermen who have committed tresspass on these lands now have an opportunity to make arrangements to retain possession of their logs until such time as they can be put in proper shape for sale or shipment. Wisconsin will doubtless realize more by this arrangement than any other which could be adopted.-St. Paul Press.

WOOD-WORKING MACHINERY.

in the WISCONSIN LUMBERMAN it is our Feed Shingle Machine in use. It endeavor to produce accurate repre- has a self-tilting table, so the operasentations of first-class machines tor need not use his left hand, save only, and refer our patrons to first- to move the carriage. Any desired class houses. The machines illustra- thickness of shingle can be made, ted in this article may best be secur- both butt and top, and the taper or ed through the house of O. L. Pack- thickness can be adjusted in one ard, 103 West Water street, Milwau- minute's time. The saw is adjusted kee. The first representation is of a by means of set screws at top and

Shingle Machine with improved taper works. As now made it is regarded In illustrating different machinery as the very best One Block Hand-

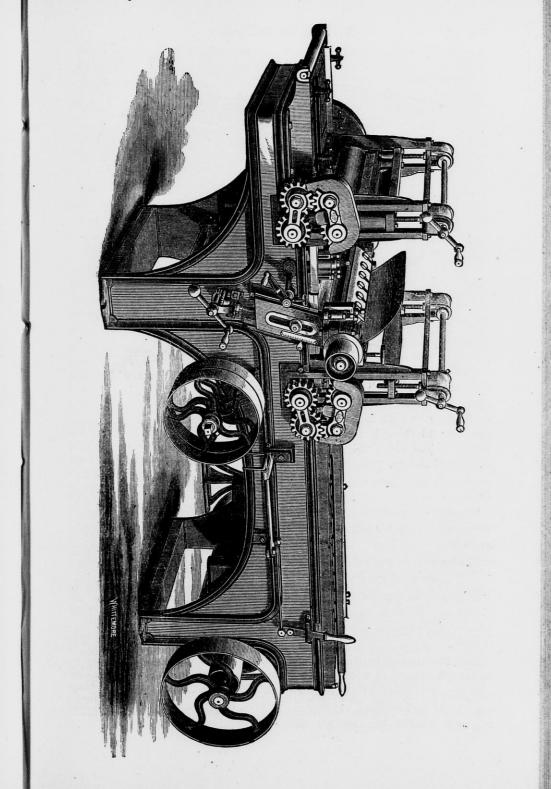


to plane from 18 to 30 inches in width and from 4 to 8 inches in thickness. either single or double surface. The peculiar merits of this machine may be mentined in the facts that it has weighted pressure rolls, three knife SOLID STEEL CYLINDER, with self-oiling cylinder boxes, and ADJUSTS THICKNESS BY POWER. Its speed in planing is from 2,000 to 4,000 feet per hour.

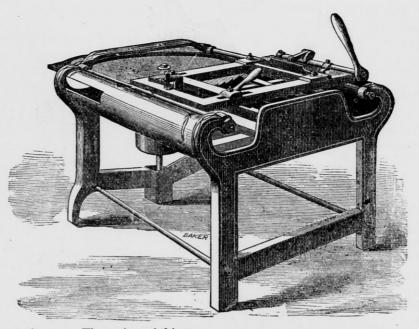
EVARTS SHINGLE AND HEADING MACHINE. tendant circumstances, and not due This is the original Evarts Patent to the Machine, which has had the

surface planer, made in several sizes, bottom boxes. It has an advantage over other Machines in its adaptation to the sawing of Tight Barrel Headings Thick at the Sap Edge and Thin at the Heart.

The working capacity of this machine is 30,000 to 40,000 shingles per day from green logs of white pine or cypress, and in yellow pine 12,000 to 15,000 per day, depending on the skill of the operator. Variations The second illustration represents from these figures may occur from at-



The Wisconsin Lumberman.



test of years. Three sizes of this machine are made. The 36 in. saw makes shingles from 16 to 20 inches long; the 40 inch and 42 inch saws make shingles 16 to 24 inches long. Heading, Box Stuff, &c., are made with equal facility. The 42 inch saw machine is more properly a Heading Machine.

The full page illustration gives a very perfect representation of the improved

WOODWORTH PLANING, TONGUEING AND GROOVING MACHINE,

weighing 3,200 pounds. These machines are built in eight different sizes, weighing from 3,200 to 8,000 pounds.

This Machine has been constructed to meet the wants of a large class of purchasers throughout the country, carpenters and builders, small planing mill owners, box makers and many others who do not wish to incur the expense of the larger Machines.

It has four five-inch Feed-Rolls, with Burleigh's Patent Expansion Feed Gear Links; also, the best patent for weighting applied to the Rolls in front of the Cutter Head, which gives an equal pressure not affected by any inequality in the lumber. The Cutter Head is made of solid wrought iron, with cast steel journals running in Patent Self-Oiling Boxes, lined with the best quality of Babbitt metal, and has Index to gage the thickness of board. The Matcher Spindles are made of the best cast steel and are lowered below the line of the bed by loosening one bolt to each. The gears are all protected with substantial iron covers, to prevent breakages and accidents.

This Machine will Plane, Tongue and Groove 14 inches wide and will plane 24 inches wide and 4 inches thick, when the Matcher Heads are off. The Matcher Head is moved by a crank at the side of the Machine.

IN THE EARLY DAYS.

Reminiscences of early days in the Chippewa Valley.

From the Eau Claire Free Press.

Mr. Thomas E. Randall, of Eau Claire, is writing some very interesting reminiscences of the early days in the Chippewa Valley, for the Free Press. Below, we publish an extract, showing how near a mill came being erected at Eagle Rapids, and also of an Indian scene near the spot where the Union Lumbering Campany's store now stands :

In 1840 a party of Sioux were waylaid near the Red Cedar river, and entirely cut to pieces ; and in November of the same year' a party of six. belonging to the opposite belligerent, was cut off in the same way. The following year, a large party of Sioux came up by invitation of the Chippewas to Eau Claire, where they held a friendly meeting, and smoked the pipe of peace. This was repeated in October, 1846 when 150 braves, all mounted on ponies, came up to the Falls, and thence to Chippewa City, and held a treaty of peace with their hereditary foes. Among them were the great Chiefs, Wabashaw, Red Wing and Big Thunder. Their first meeting took places at the Falls, about sunset, and was rather informal, owing to some misunderstanding as to the place of meeting. The writer was present and heard part of imposing, and a dinner was served of the Reception Address, and subsequently learned from Ambrose-one of the interpreters—the substance of what was said on both sides. The really supposed these hitherto mortal

Sioux remained mounted on their ponies during the entire interview. The Chippewa Chiefs and the braves were painted after their mode indicating peace, and the head Chief advanced toward their guests with a large red pipe made of stone from pipestone mountain, in one hand, and in the other a hatchet, which was thrown with considerable force so as to partially bury it in the earth; then raising the pipe to his mouth and taking a whiff or two, and turning the stem toward the Sioux Chief presented it for his acceptance. All this was done in silence; the Sioux Chief received the emblem of peace also in silence, smoked a few whiffs, bowed respectfully as he handed the pipe, reined his pony one step to the right, and waited the next salutation. The substance of which was, "Friends, we are glad you have come, we are anxious to make peace with the Sioux nation. As you have seen us throw down and bury the hatchet, so we hope you are inclined to make peace." The Sioux Chiefs then threw down whatever arms they held, and declared their purpose to maintain permanent peace. They said their great father, the President, with whom they had never been at war, had requested them to conclude a lasting peace with the Chippewa nation; and although they had sold their lands on the east side of the Mississippi, they still wanted to hunt there, and was glad that in the future they could do so without fear, This was all done through interpreters; several of whom were present on each side, and closed every sentence they repeated with the expression of, "That's what we say."

The delegation met a much larger number of Chippewa Chiefs and braves the next day at Chippewa City where the ceremonies were still more which both parties partook. These demonstrations were so earnest, and seemed so sincere, that outsiders

enemies had become fast friends. But in the summer of 1849, an event occurred that showed that one party handle in the body of the would-be to this treaty reposed very little confidence in the faith of the other. It will, however, be necessary to relate one, bled profusely, and was thought some intervening circumstances, before we reach this. During the summer of 1848, a wealthy merchant of great crowd assembled around, and Galena, by the name of Bloomer, sent some agents up the Chippewa to select a site for a saw mill, and immediately came on in person with a large force, and commenced operations. The site fixed upon was the lower chain of Eagle Rapids, threefourths of a mile below the present dam. The men brought along to execute the work, were mostly from the Wisconsin river, and at their head was the reckless and notorious Tim Hurley, and another hard case by the name of Tim. Inglar, and several others of like temperament. To secure hay for the winter, some of these men were sent up on the meadows in the neighborhood of Vanville, and hence the name Bloomer was given to the prairie and town.

Before winter came on, Mr. Bloomer got discouraged and sold the thing out to H. S. Allen at the Falls, and the project of building a mill on Eagle Rapids was thenceforth abandoned.

Bloomer himself returned to Galena, but his men were all turned over. with the teams and supplies to Mr. Allen, that is if they chose to stay, which most of them did. Hurley was married and built a house and saloon at the Falls, the first ever started in this Valley, which soon became the headquarters of every gambler and hard case in the upper valley, among others, a Frenchman, named Martial Caznobia, who on the fourth day of July, of this year 1849 with a crowd of these fellows, having imbibed pretty freely of "benzine," repaired to the wigwam of an Indian then was caused by whiskey, and they camping at the Falls, wherein the were sorry, now, the Chiefs and the Frenchman attempted some liberties braves became somewhat modified with the Indian's squaw which was and agreed that the ring-leaders only

promptly resented, and drawing a dirk-knife, he instantly drove it to the violator of his home.

The wound was a very dangerous. the next morning to be positively fatal. It was Sunday morning, a at the Hurley House where Caznobia was supposed to be dying, when some one raised the cry, let's hang the d-d Indian, and no quicker said than done; a rope was procured, and headed by Tim. Inglar a rush was made for the Indian's residence, a noose was formed around his neck. the rope thrown over the limb of a tree, standing near the present site of the Union Lumber Co.'s store, the weight of several of these desperate men was thrown upon the other end of the rope, and the body of the Indian soon dangled between heaven and earth, a lifeless corpse.

Mr. Allen was absent at this time. down the river, but on his return, about three weeks after, he found great excitement and threatening demonstrations on the part of the Indians, who had assembled at the Falls to the number of 1,500, including all the Chiefs in the entire nation. It was with great difficulty that the fray of such a throng of exasperated savages was restrained by their Chiefs until Mr. Allen's return.

Only for their regard for Mrs. Allen and her family, and the timely interference of James Ermatinger and George Warren, it is possible that the mills and most of the buildings at the Falls, would have been burned. This they threatened to do unless the murderers of their brother were surrendered to them. After much delay and full explanations had been made in which the offenders. disclaimed any intentional wrong against the Chippewa nation, that it

should be molested, and that they might be tried and punished according to our laws; upon which Tim. Inglar and three others surrendered themselves prisoners, and were placed on board of a boat to be taken to Prairie du Chien for trial. Eight Chippewa braves in two canoes volunteered to escort them down the river.

But as the party approached that point on the Chippewa, "half a day's march from the Falls," alarm and terror seized the brave escorts, and nothing could induce them to go another rod, in such constant dread were they of the Sioux, who twenty months before had promised eternal friendship.

The prisoners, however, continued their journey to Prairie du Chien, and surrendered themselves to the sheriff of Crawford county, to await an examination, but as there was no one to appear against them, they were discharged. They took good care, however, not to be seen on the Chippewa again.

THE MILWAUKEERMONTHLY.

Gilmore's Milwaukee Monthly is deservedly popular to the extent of a subscription patronage of nincteen thousand. No western literary publication has attained the standing and success of the Milwaukee Monthly. The merits of the magazine are appreciated and it has become the leading monthly of its class in the west. Subscription price \$1.00 per year. Address T. J. Gilmore, Milwaukee, Wis.

The La Crosse *Republican* and *Leader* estimates the amount of logs turned through that boom the ensuing year, at 175,000,000. The amount that will be manufactured at that point, this year, will be about 50,000,000.

TRIBUNALS OF COMMERCE.

From the Timber Trades Journal, London, England.

Since the repeal of the obnoxious duties which formerly weighed on the imports of foreign wood, it is seldom that the proceedings of Parliament present any subject that calls for comment that would be likely to in-terest those who are engaged in the timber trade. It is true that the Rating Valuation Braintroduced last year contained some proposals that threatened to affect injuriously the home-grower of wood, but the act fell through, and in the shape in which it has been re-introduced this year it is not likely to provoke serious discussion among the owners of wood and plantations. Among the many acts of the last Session of Parliament which shelved there was one which almost every one interested in the commerce of this country felt anxious to see carried into effect, viz., the Tribunals of Commerce act. It would be idle to dwell upon the vast importance in a country such as ours that trade disputes should be speedily and satisfactorily settled without recourse to the cumbrous and expensive mode of procedure afforded by the existing legal tribunals.

Our lawyers and law-makers were not, however, prepared to confer such powers on the commercial classes as would enable them to settle among themselves the differences that may arise between them in the transaction of business. The Judicature Commissioners, while reporting against the expediency of establishing Tribunals of Commerce in which the judges would be commercial men, had, however, to admit that great inconveniences frequently arise from the want of technical knowledge on the part of the judges and juries that are called upon to decide intricate trade disputes; and to remedy the evil they suggested the constitution of a court where a legal judge should be assisted by two skilled assessors, who could advise him on any technical matters that might arise in the be derived from them will be so apcourse of such cases. Those who have had any experience in our law courts must have frequently witnessed trials in which the professional evidence on either side being diametrically opposed had the effect of creating the utmost confusion in the minds of the judge and jury. Such instances are far from rare, and throw discredit upon the administrators of justice.

Fortunately, the necessity of introducing some improvements in the administration of the laws affecting commercial interests has at last been recognized by Parliament. In the new Judicature Act, which comes into operation in November next, it is enacted that "the high court or the court of appeal may also, in any such cause or matter as aforesaid in which it may think it expedient so to do, call in the aid of one or more asses-As a complement to the sors." House of Lords, "to amend the acts relating to county courts." By the third section of this bill it is provided that "in any action it shall be lawful for the Judge, if he think fit, to summon to his assistance, in such manner as may be prescribed, one or more persons of skill and experience in the matter to which the action relatcs, who may be willing to sit with the judge and act as assessors; and their remuneration for so acting shall be at such rate as may be prescribed. and shall be costs in the cause, unless otherwise ordered by the Judge." This being a government measure there is every prospect that it will be adopted by the House of Commons. We do not consider these enactments sufficiently comprehensive to meet the requirements of the commercial community, and the optional powers conferred upon the Judges may restrict the limits of their usefulness at least for some time to come. It is much, however, to have obtained the acceptance of the principle by the Legislature, and as these acts come gradually into operation, it may safely be assumed that the advantages to

parent as to prove the policy of extending their application. Since legislation on social questions is the order of the day, let us hope that commercial interests will receive a fair share of the attention of those in power: to few will be more welcome than to those engaged in the numerous industries connected with the home and foreign trade in timber.

THE LUMBER MARKET.

Why is the lumber market dull? This is a question difficult to answer. but which it seems to us must be answered on general principles. A prosperous lumber trade is chiefly dependent on a prosperous condition of the country generally. If manufacturing in any respect is to suffer it must suffer in the lumber department. Lumber is not absoluted essential in the carrying on of all business. It is quite largely in the nature of a luxury or something which can be dispensed with. Public and private improvements, which can only be carried forward in prosperous times, are allowed to come to a standstill in dull times, and in such improvements lumber enters largely. But we do not admit that there is a condition of suffering among dealers or manufacturers who have calculated on a good fair season. Purchases were made during the early part of the season to an extent comparing favorably with other years.

And on the whole we expect from past experience and present indications that the trade in the fall will be fairly active and satisfactory.-Lumberman's Gazette.

Subscribe for the WISCONSIN LUM-BERMAN. Only \$2.00 per year.

STEAM BOILERS.

Strength of Cylinder, Sphere and Flat Surfaces.

In analyzing the various forms of boiler shells they are found to resolve themselves into the cylinder, oval, sphere, chambered and flat surfaces.

THE CYLINDER.

According to the well known law of hydrostatics, the pressure of steam in a close vessel is exerted equally in all directions. In acting against the circumference of a cylinder, the pressure must therefore be regarded as radiating from the axis, and exerting a uniform tensional strain throughout the enclosing material. Its tendency to cause longitudinal rupture, or to rend the cylinder in lines parallel to its axis, may be considered as a force acting and re-acting in opposite directions to divide the cylinder in two. As it must be exerted on equal areas in order that the action and reaction may be equal, this divellant force may be considered as the pressure exerted on the semi-circumference, and tending to rupture the cylinder in a plane drawn through the diameter. It follows, however, from the pressure acting equally in all directions, that the whole amount exerted on the semicircumference is not equally effective in producing a strain perpendicular to the diameter through which the cylinder may be assumed to rend.

If we examine the force tending to cause rupture through the horizontal diameter, we shall find the pressure is exerted directly upwards and downwards only along the vertical diameter. As we recede right and left from this line, the pressure is exerted diagonally with diminishing vertical effect, to produce tension at the extremities of the horizontal diameter, and, unit vanishes altogether when we reach these points. The radial pressure at any point, may be resolved into two forces, the one vertical and the other horizontal. It is evident the latter has no tensional effect at there extremities. By taking the component vertical forces at an infinite number of points in the semi-circumference it can be proved that their sum is equal to the full pressure exerted on a line equal in length to the diameter.

We may consider the cylinder as composed of a number of rings of a unit's length, placed side by side, each of which resists the pressure independently of the rest.

Hence the force, tending to rupture the cylinder longitudinally, is represented by multiplying the diameter by the pressure on each unite of surface. As this applies only to a cylinder of a unit's length, it is evident that the total amount of force, tending to divide the "cylinder in lines parallel to its axis, is found by multiplying the above product by the length of the cylinder. The practical truth of this has been proved by experiment.

The retaining force opposed to this pressure, is evidently the resistance of the material at the two opposite sides which bear the strain.

The manner in which the strain is borne by the material depends greatly on its thickness. When this is considerable, compared with the diameter, as in hydraulic presses and cannon, the inner layers of the material are more severely taxed than those on the outside. This difference may be so great that the latter render no material assistance to the former. If we take two straight bars, of the same material and section but of different lengths, and submit them to the same tensile strain, they will be stretched, within certain limits, in proportion to their length. Suppose a bar 1 foot long is stretched 1-10 inch by a given weight, then a similar bar 10 feet long would be elongated 1 inch by a similar weight, the extension being simply a factor of the length. In a cylinder, say of 3 inches diameter, and 2 1-2 inches thick, we

may consider the thickness as divided into 1-2 inch layers. The inner layer will have a mean length of tionate increase of material. about 11 inches, whilst the outer one will be about 23 1-2 inches long. Suppose the material just capable of bearing an elongation of 3-20 inch per foot, then the inside layer would be damaged by an internal force that would expand the cylinder 1-20 inch in diameter whilst the outside layer would be stretched only to about one-half its tensile limit, being twice as long as the other. From this it may be seen how any increase in thickness beyond a certain degree may not add to the strength of the cylinder. The thickness of boiler shells and tubes is, however, so small compared with their diameter that the tension from the radial pressure may be regarded as being uniformally distributed throughout the material, the whole section thus acting together to resist the strain.

The strength of the cylinder to resist transverse pressure is therefore proportionate to the thickness, and is represented by the tenacity, or tensil, strength of the material, multiplied by the section on both sides, or twice the thickness multiplied by the length.

At the moment of rupture, this retaining force is equal to the bursting pressure.

Representing the pressure, in lbs per square inch, by P, the diameter in inches by D, the length by L, the thickness of the material in inches by T, and its tensile strength by c, we have at the point of rupture

- P D L=2 T L c,

The factor L, being on both sides of the equation can be suppressed, and the equation stands-

$$P D = 2 T c.$$
$$D P$$
$$T = \frac{D P}{2 c.}$$

usual to consider the length as unity. the unequal distribution of the strain

the extra pressure due to increase length being balanced by a propor-

Although the length does not affect the strength of a cylindrical boiler with respect to the action of the internal pressure per se, we shall afterwards find that the length is an important condition when the expansion and contraction of the boiler on its seating are regarded as elements of weakness.

From the foregoing consideration, it is obvious that the strength of a cylindrical boiler to resist longitudinal rupture is in direct ratio to the thickness and tenacity of the material, and inversely as the diameter increased by sufficient pressure. On reaching the bursting point it should give way all round its circumference at the same instant-in fact, be "blown to atoms." Of course this argument is entirely hypothetical. In practice there are always one or more lines of less resistance through which the fractures pass, leaving the rest of the material comparatively intact.

The tendency of the uniform radial pressure is to maintain the perfect circularity of the cylinder and to restore this form when it is departed from. Should the cylinder be somewhat oval, the two opposite sides at the extremities of the minor axis, having a greater pressure against them, will have a tendency to bulge outward until their resistance becomes equal to that of the rest of the circumference.

This equilibrium of pressure and resistance can only be maintained when the circumference is perfectly circular.

In a shell of wrought iron, the perfect circularity cannot be obtained when the plates overlap longitudinally. In this case the deviation from the accurate circle is usually but trifling and the weakness caused by In calculating the strength, it is the lap is rather to be attributed to The correctness of this is here shown, through the plates at the joint, than to the deviation from the circular form.

In a cylinder, made with flat ends, the strength imparted by these renders it less liable to stretch at the the extremities than at mid-length. Such a cylinder has thus a tendency, under internal pressure, to assume the form of a barrel.

Assuming the material to be sufficiently pliable, like india-rubber, and able to bear sufficient stretching, the sides would be further curved, and the spherical form be eventually attained by sufficiently increasing the pressure.

In very short cylinders, the ends play an important part in increasing the resistance to bursting longitudinally; and where the length does not exceed the diameter, the strength approaches that of a sphere. In practice, however local weakness arising from various causes—such as corrosion of plates and rivet heads, flaws, &c.,—may lead to failure, against which the aid from the ends cannot be counted upon.

Again, in oval shaped boilers, the end plates assist materially in maintaining the shape against the tendency to become circular under internal pressure. Since the aid lent by the ends diminishes as the distance from these increases, an oval boiler is most liable to change of form at mid length.

In consequence of their tendency to alteration of shape under pressure, it is almost impossible to give any rules for the strength of elliptical boilers, as their resistance varies with every change of shape, according to very complicated laws.—Boston Lumber Trade.

Now is the time to advertise in the WISCONSIN LUMBERMAN. The best publication of its kind in the northwest, and most widely circulated. Terms moderate. Subscription price only \$2.00 per year.

CONSOLIDATION OF THE TRUCKEE (CALIFORNIA) LUMBER COMPANIES.

The Truckee Republican of July "The Sierra Nevada 18th says: Lumber Association has recently filed articles of incorporation in the office of the Secretary of State, at Sacramento. All of the owners of lumber mills on the Truckee river and its branches (except one) are represented in this association. We understand it is not the design of this combination of the lumber interests of this section to raise the price of lumber. One of the principal objects is to have a uniform price. Heretofore each mill has had to send out its separate agent to Salt Lake and other remote places, at heavy expense, to make lumber contracts. In this one item each mill would spend perhaps \$1,000 or \$1,500 per annum for traveling expenses, amounting in the aggregate to from \$10,000 to \$15,000. A considerable portion of this extra expense can be saved by the consolidation which has been effected, without increasing the price of lumber. It will benefit contractors and lumber dealers from abroad. They will not be compelled to travel around to each and every mill to see where the dry lumber is that they want. Now they will only have to apply to the officers of the association to obtain at once the information they desire. A detailed statement will be kept by the association of the amount and kind of lumber on hand at each mill and the length of time it has been sawed. There is no doubt but that if the association perfects its organization and carries out its plans as they have been foreshadowed, the results that follow will be beneficial not only to the mill owners, but to this entire community.

CANADIAN LUMBER TRADE.

From the Ottawa Weekly Citizen, July 17.

Messrs. Boyd & Campbell, of Peterboro, arrived at Ottawa Monday, to confer with the mill owners for the purpose of deciding on a day on which to hold a general conference of lumbermen of Ontario and Quebec to adopt measures to reduce the production of lumber. The meeting is to be held some time on or after the 22nd inst., and there is every probability that all the large saw-mills of the two provinces will shut down for the season early in August. We are pleased to see that the lumbermen are at length awakening to a sense of the danger that threatens their trade, and the loss they are causing the country. The mill-yards everywhere are crowded with lumber, the Quebec and United States markets are glutted. The English market is low, and the rate of production of lumber is fully double the demand. Mill owners are running their establishments on their credit alone, and not on the proceeds of their sales, many of them paying out from \$3,000 to \$5,000 per week for working expenses. It is not to be wondered at, that the banks are becoming uneasy, and that accommodation is more difficult to be obtained. The course of the lumbermen hitherto has been simply suicidal. The pineries have been cut down, and the timber hasbeen cleared out of the country at an alarming rate. If the lumbermen do not see fit to adopt a wiser course, they need not be surprised if the government should interfere, and by placing an export duty on lumber, check the operations that are ruining the trade. We hope that the mistaken "enterprise" of a few will not prevent the lumbermen from arriving at a wise decision. If the mills are shut down there will still be plenty of employment for the hands in saving the harvest, and in carrying on the public works of the country.

From the Bobcaygon "Independent."

The accounts that arrive from the chief points of consumption are all in the same strain, and represent the current prices for lumber as exceedingly low and with a weak demand. It is now quite clear that Canadian lumber, during the present season, sold in the American market, will not realize prices that will cover expen-Very heavy losses will be susses. tained by some firms, and it will be well if no commercial disaster ensue. The square timber trade is in a very bad state, and is quite unproductive. The proposal has been made, and we understand, has been seriously entertained, that the Canadian lumbermen should not get out any logs whatever during the coming season, and there is a rumor that the Canadian banks, (only five in number,) who chiefly supply the funds for carrying on the lumbering operations, will decline to advance any funds for operating in the woods next winter. This would be a great advantage to the trade, and would place it on a sound footing for several years to come. Whatever may be the result of the proposed cessation of labor, it may be accepted as certain that next year the lumbering in the back country will be very limited in extent, and the settlers should make their arrangements accordingly.

From the Monetary Times.

Now, it is notorious that the lumber interest is entirely dependent on the market of the United States, and this has seldom been in a more thoroughly unsatisfactory condition than at present. Lower grades of lumber comprise three-fourths of our total production, and these grades cannot be sold to cover cost. The market is glutted with lumber, which has been sent forward on low freights, and there is no prospect of better prices for the remainder of the season. The saw-mill interest, therefore, and all that depends on it, is becoming depressed. Many of our towns are almost supported by the saw mills of the adjacent country, and already feel the depression, though not seriously yet. It is when mills begin to be closed up, hands discharged, time cut down, and demand for all kind of supplies shortened, that the towns will begin to feel the burden. Things have not come to this pass as yet; but another season such as we have had will render it inevitable. Production must be shortened. This is the only possible remedy and the only possible way to a better state of things.

All that we have said respecting the sawed lumber interest applies with equal force to the square timber business. This production finds a market in England and Scotland. But that market is flat. Labor strikes and over production have brought about a great reaction in the prosperity which England has been enjoying for some years back. Consequently the building interest is not buoyant. It has suffered a check. The demand for timber is slack. The timber merchants of Quebec, have, therefore, large stocks on hand, and they are rather likely to loose money on them than otherwise. Quebec is full of timber that ought to have been in England by this time, and the money that should have been drawn against timber shipped is locked up in advances.

This must reach generally on the interior districts, from whence supplies of timber are sent. The vast regions of the Ottawa, the Trent Valley district, and its tributaries, the region bordering Lake Simcoe, and also, to some extent, the western peninsular, where such large supplies of hardwood are still to be found, all are likely to pass through a period of depression. For here also, nothing can bring matters round but largely diminished production.

Lumbermen and lumber dealers will find the WISCONSIN LUMBERMAN just the thing for latest information.

ALONG THE LINE OF THE CENTRAL.

The Steven's Point *Pinery* says a side track will be put in by the Central Company, running along through the city to the saw mills and lumber yards, that will be of great benefit to the business interests of the place.

A correspondent from Sand's mills says: "There is a constant run of land lookers, mostly a very fine class of men, looking for homes, and the Wisconsin Central Railroad Co., are the most accommodating company we ever saw, or ever did business with, which has a very good effect in making everything pleasant, and the rates and passenger tariff are such that none can complain. Any one riding with Conductor Mitchell will have everything done to make the trip pleasant."

A large and commodious hotel is being built at Colby.

A store is being built at Sand's mills on section 78.

The Steven's Point Journal reports a serious fire on section 29, which destroyed a new mill being put up by Clark & Co. All their supplies, material, &c., were burned, causing a loss of \$2,500.

The fires along the road have been quite serious and considerable timber has been injured. The company lost 2,000 ties by fire, near Chelsea.

CONCERNING the reciprocity treaty the Green Bay State Gazette says:

We do not imagine our lumber interests would be materially effected, certainly, the Wisconsin lumber market would have little to fear. Distance, and freights would be more than overbalance the lower cost of production which it is assumed is the case in Canada. Lumber is now as low as it can be and the steady increase of demand and supply affords an ample protection.

THE CHAMPION SAWING.

Three weeks ago Saturday, the circular saw in the mill of E. Colby & Co., near Stanton, on the Iona & Stanton branch of the D. L. & L. M. R. R., did the champion job, which we think will be generally conceded. In eleven and one-half hours, one circular saw in this mill cut 236 logs, making 91,577 feet of lumber, 75,000 feet of which was inch stuff, and the balance inch and a half and two inch stuff.

This is 15,000 better than any other record by one saw in the same time, The men who did the work were E. H. Percy, head sawyer, Robert Black, setter, and H. Sholton, edger. Mr. Sholton alone put all this lumber through a patent gang edger. If any mill, in this or any other state, can show a record like this, they would like to see it. The lumber was well scaled, and the men will make affidavit to the work if necessary.—Valley City Grand Rapids Enterprise Mich.

THE MIDLAND.

A meeting of the directors and stockholders of the Wisconsin Midland railroad was held at the Boom Company's office with a very good attendance, President J. L. Dorronce occupying the chair. Nearly all the interests of the road were represented. The meeting being called for the election of officers, that subject was somewhat discussed and it was resolved to postpone the election until August 5th. There seemed to be a sanguine feeling among those present that there was still a chance for the Midland road, and that with proper effort on the part of the business men along the line, it could even now be built. The judgments against the company in favor of Mr. Mallett for teams furnished the engineers who surveyed the route, have all been settled up, and the company, although claiming no particular resources, is

proud to say that it is out of debt.-Oshkosh Northwestern.

ARNOLD, YALE & Co.'s Illustrated Mechanica! Journal is growing more and more attractive. As an exponent of the interests of manufacturers and the important criticism of mechanical production, it is outspoken. Every issue contains much information to machinists, is finely illustrated and is worth the price of subscription for the entire year. Terms, \$1.00 per year. Address, Arnold, Yale & Co., Milwaukee, Wis.

AN ARKANSAS SAW MILL.--- I walked out south of the village one day, along the creek, and came upon a little saw mill, where a circular saw, something larger than a Mexican dollar, was slowly eating its way through a pine log, sixteen inches" in diameter. It took two men to manage the little log, and each had time to enjoy a short but refreshing "cat nip" while the saw was laboriously eating its way from one end to"the other of the ten foot log. Then the machinery would be stopped, and the two bony and sinewy yeomen would hold consultation as to the best method of turning the log. They'd squint at it out of one eye, squirt tobacco"juice. and go around to another point of observation, squint at it with the other eye, squirt tobacco juice, compare notes, argue, and finally arrange for scaling the other side. Then the saw would be started, and they would take another nap. I timed the saw and the men, and made a calculation as to the amount of lumber they would cut in a day, but I'm afraid to publish the estimate, lest I should be accused of lying.

PLANTING TREES ON LAND WASTES .--planting of those loose sands, so very common beside several sea shoresin the case of Holland, Belgium and the North of France, for example, where the nudity of the coast is so dreary. It would be an error to suppose that the air being highly charged with sea salt, injures vegetation, as many of these wastes were wooded districts in the twelfth century, and the reader can recall places, if not covered with trees to the water's edge, as in Sweden and Norway, at least to very near it. To plant these golden sands, patience and a just comprehension of the circumstances are required. The Dutch have solved the problem; they commence by planting the marine rush, which constitutes a vegetable cement, a.d then follow in due time the cembar pine, or the common aspen. Hence the truthful remark, without the Dutch, Holland would not exist. Amsterdam may be built on herring-bones, but many of the towns exist owing to the woods. At Boulogne Sur Mer. Adams, the well-known banker, has successfully planted 700 acres of the sands in question. The cultivation of pine for its resin is very profitable in the south-west of France, where the soil is a moor or sand. In the course of thirty years land not valued at more than six francs per acre cannot now be purchased under 250 francs. The metayer system is pursued, where landlord and the farmer equally divide the profits, the holdings varying from 10 to 150 acres .-Cor. Cal. Farmer.

A FLOATING SAWMILL.—A sawing machine of novel construction has just been brought into use at Granton by Messrs. Calder & Lunnan, importers of timber from the Baltic. The invention designed is to cut railway sleepers afloat at the ship's side, in order to save the expense of carriage to the ordinary mills. The

boiler and sawing gear are of the or-Much attention is being given to the dinary description, but are placed on a floating platform or flat-bottomed punt, entirely decked over, and which when afloat is only a few inches ont of the water. From the side of this vessel an elevator projects into the water, and receives the blocks of timber. They are then by means of girding chains conducted on to the saw frame, and cut through from end to end. The inventor of the machine is Mr. Robert Melvine. Sunnyside Foundry, Alloa. From experiments made last week, it is found the sleeper blocks can be sawn at the rate of 1,500 a day.-London Timber Trades Journal.

> LARGE LOSS OF CORDWOOD NEAR AUS-TIN, CALIFORNIA.—An Austin paper of the 13th inst. says:

The Manhattan Mill and Mining Company suffered a severe loss by fire on Saturday night, by incendiaries setting fire to wood-ricks on the company's principal wood ranches, sixteen and twenty-five miles from, here, respectively. Upwards of 1800 cords of wood were destroyed, worth from \$12 to \$15 per cord at this city. The two piles were fired in several places, but the fire being first observed from a great distance, the entire piles were consumed before assistance could be rendered. Sheriff Emery and a man named Webster followed horse tracks from the scene of the fire on Dry Creek for a distance of nine miles, when they came upon a man asleep in the brush, whom they arrested, The man was fitted at all points, there being found on his person four revolvers, two bowie-knives and a double-barreled gun. He made some attempt at resistance, but Sheriff Emery would not permit any nonsense, and brought the man to town. He gives the name

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test among some of the shingle-pack- of two hours and forty minutes. ers at U. D. Mehills & Co.'s mill has lately been decided. Mr. Herman Walther, foreman at the mill, gives us the figures, as follows: On May 26th, Miss Emma Carbano packed 40,250; on the 27th, Miss Annie Dougherty packed 42,000; on the 28th, Miss Delia Laduke packed 43,000; and on the 29th, Miss Barbette Aures distanced all competitors and secured the championship by packing 44,000. Each day's work was ten The figures we and one-half hours. have given can be verified and Miss Aures wears the belt-for the present at least. The best single honr's work-4,500-was performed by Miss Delia Laduke.-Fond du Lac Journal.

A man named Nichols, an employe in Mess. Tyson & Sweet's mill, in Manistee, was literally sawed in pieces, on the 3d inst. When last seen he was standing near the saw, and when the inmates of the mill saw him again he was passing under the saw. His head was sawed in two, and his body was severed in one or two places. There was nothing in the saw at the time, and it is a mystery how he became thrown upon it, some supposing, however, that his clothing was caught and he was thereby jerked into the jays of death before he had time to even utter a cry of distress. He is said to resided in Milwaukee, and some claim that he has a family there while others are of the contrary opinion .- Grand Rapids (Mich) Enterprise

Some SAWING-The following item comes through a special dispatch to the Chicago Times. The logs were probably selected with a view to the finer class for rapid sawing and convenient handling.

On the 3d instant, the McGraw Mill at Portsmouth, Michigan, with three gangs and two circulars, cut the enormous amount of 179,718 feet,

CHAMPION SHINGLE PACKERS-A con- log scale, in the actual running time

A KING OF TREES.

In the great forest, near Cape Coast Castle, Africa, the silk-cotton, like a king of trees, towers over all others. It is truly a most wonderful tree. It grows faster than any other, for the wood is soft. It must be one of the largest trees in the world. There is a most wonderful provision of nature shown in this in compensating it for the softness of its wood, which, from its immense size, could not support the weight of the branches and towering top. Rising far above the other giants, therefore deriving no shelter from them, each one stands for a greater part of its height a separate tree, and exposed to the full force of the constant tornadoes which sweep over this part of the country during the rains. The necessary support is given to it by a number of large buttresses all round the stems; they are formed by the roots which rise over the ground in a flattened shape extending up the sides of the trees, and forming most regular supports all round. In many places the natives make use of the spaces between these buttresses as houses; merely making a roof overhead, the house is complete. As the people of this country never have more than three walls to their houses, and the tree, with two of its buttresses supplies those, they are quite ready-made houses for them, and indestructible. While the tree is young all the bark is covered with very large, strong thorns. For what purpose it is provided with these is not so evident.

Examine the Lumbermen's Register at the end of this number. Tt alone is worth the price of subscription. Send in your subscriptions at once; only \$2.00 per year.

LUMBER MARKET.

Milwaukee, Wisconsin.

MILWAUKEE, August 10, 1874.

The yards are pretty well stocked with the various grades and kinds of lumber and dealers are having a decided resting spell. There is no difficulty just now in more orders being sent in than can be filled. The trade is very dull, as is usual at this season of the year. Dealers expect an improvement in business by September first, but the most sanguine scarcely dare hope for any active advance in prices. Yard rates remain unchanged. We quote :

Common	boards			12	00@		
Joist and	Scantling	7. 12 by 16	f ft	19	0G au		
do	do	18 ft		18	0000		
do	do	20 ft		14	0.2		
do	do	22 to 24	ft	15	00 217	00	
Fencing					01.0	00	
1st and 2	d clear dr	essed sidi	ng		00.0		
1st com.	du	do		20	000		
2d com.	do	do			000		
1st com.	flooring				00.0		
1st com. 2d com. 1st com. 2d do	do			. 28	06.20		
8d do	do			28	008		
1st and 2	d clear bo	ards.		45	Oura		
3d	do d	10		35	00(0)		
Narrow se	elect finis	hing boar	ds		000		
Wide sele	ect com			20	00 248	00	
1st and 2d	t clear 1	. 1% and	2 inch	45	0.0		
3d clear c	10			95	00(2)		
Wagen Be	ox Boards				00035	00	
A stock	do			35	000		
B do	do			25	00.0		
C do	do				612	00	
Square pi	ckets				000	00	
Flat pick	ets				(0.12	00	
Lath # M	1 pieces.			. 2	50.0 2	75	
A shingle	8. 19 M				25.0	10	
No 1 do	a da			-	1 3 0		
Timber. 1	18 to 22 ft			15	100/018	00	
Timber.	24 ft and	over		18	(110 25	00	
				10	00,00	00	

Chicago, Ill.

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t

From the Chicago Times, August S.

LUMBER AFLOAT—Plenty of lumber was offered at the Franklin street sales docks, the fleet that remained over from Tuesday being increased by several additional arrivals from the east shore. Despite the rather unsettled weather, both city and country buyers were in fair attendance, but were unwilling to purchase, except at lower prices. Hence, a feeling of weakness was developed, and although sellers were reluctant to grant concessions, a dozen or more cargoes were sold at an average decline of 25c from previous quotations. The weakness was principally noticeable in common grades, and choice mill-run lumber remained comparatively steady, under moderate offerings. At the close several cargoes remained at the docks unsold. Sellers continue to sell on "p. t.," and only one commission dealer had the stamina to report his sales yesterday. We quote :

Joist and scantling \$	8 00@ 8 50
Mill-run boards and strips	14 00@17 00
Common strips and boards	9 00@13 0)
Lath	1 60@ 1 62%
Shingles	2 56@ 2 75
Pickets	8 00

Cargoes schrs Kate Lyons and Westchester, 356,000 ft boards, at \$13; 13,000 lath at $1.62\frac{1}{2}$; pickets at \$8. Both cargoes from Muskegon, and sold by C. Deming.

From the Inter Ocean, Chicago.

AT THE YARDS—Trade at most of the yards was rather quiet yesterday, though a few dealers report a slight improvement. The stocks are large and prices ruled unchanged, as follows:

YARD PRICES.

First clear \$53 00@55 00
Second clear 48 00@50 00
Third clear, 1 in
Third clear, thick 43 00@45 00
Clear flooring, 1st and 2d together,
rough
Clear riding, 1st and 2d together 23 00@24 00
Common siding
Common siding 18 00 a 20 00 Flooring, first common, dressed 33 00 a 35 00
Flooring, first common, dressed 33 00(235 00
Flooring, second common, dressed 28 00@30 00
Wagon-box boards, 16 in. and upward,
select 35 00@40 00
Select, 1-in
Select, thick
Stock boards, A 32 00@35 00
Stock boards, B 28 00(a, 30 00
Common boards, 10 50@11 00
Joist, scantling, small timber, etc 16 feet
and under 10 50@11 50
Fencing 10 50 all 00
Joist and scantling, 18 to 24 ft 14 00@20 00
Pickets, square 10 00.a11 00
Pickets, flat 12 00 13 00
Cedar posts, split 16 00 18 00
Cedar posts, 5 inch
" 6 inch 25 00
" 7 inch 30 00
o men
Lath
Shingles-Sawed No. 1 1 50@
A 2 90(0/312%
" Shingles on track are steady at \$2.75@3.00 for A
star, and \$1.25 for No. 1 sawed.

WHITE WOOD.

Box boards	40 Clear	40
Common	25 Culls 10	15

		W		

OAK.	
Plank, common	1
Plank, clear	4
Bolster s	4
BLACK WALNUT.	
Calls 25@	1
Common 50	1
First and 2ds 60	
Clear 75	1
Counter tops, (sc-	
lected	ł
Flooring, 6-in dr'd	
and matched	1
Flooring, 3 and 4	
inch dr'd and	
matched	13
MAPLE.	
Plank 30	1
Flooring, 8-in dr'd	
and matched	-
Flooring, 3 and 4	
inch dr'd and	
matched	1

	ASH.	
2 25	Board and planks. 30	2 65
48	Wagon poles, each. 55	60c
45	Flooring, 6-in dr'd	
-	and matched	40
2 95	Flooring, 8 and 4	
55	inch dr'd and	
	matched	50
		00
89		25
	Culls	
150	Common	40
	Firsts and 2ds	50
80	Olear	65
	HICKOBY.	
	Plank (selected)	50
	Axles, per pair	1 50
	BASSWOOD.	
40	Basswood12	25
-	BUTTERNUT.	
40	Eutternut	60
40	Lutternut	00

St. Louis, Mo.

45

From Methudy & Meyers latest report we extract as follows:

We have no new feature to note in the lumber market; all kinds dull as ever—both white pine in raft, and depot and levee lots; prices nominally unchanged. Sales of white pine afloat were reported to the extent of 100,000 feet. Wisconsin (dimension) at \$11, 200,000 feet do (do) \$12, 120,000 ft do at \$15, 200,000 ft do at \$16, 600,000 ft do at \$21; we quote Minneapolis and Chippewa atloat at \$13@14, and Wisconsin at \$13@23 —fair to good at \$16@18. Lath firm at 2.40 on raft—city sells at 2.75@3 del. Shingles unchanged at 3.40\$3.60 on raft. Trade at the yards improving, but prices are quotably unchanged.

We quote the range for depot and levee lots: Y. P. flooring-green at \$22@23 and \$12@13; dry do \$25@27 and \$14@15; yellow pine mill-run dimension at \$13; poplar at \$15@17 for mill-run boards and strips-2d and clear do do \$20@22, 3d rate \$11@12; black walnut \$20@25 for inferior, \$30@35 for common to fair, \$38@40 for good, and \$42.50@45 for choice; eak at \$15@25; sah at \$20@27; hickory at \$25@32.50; sawed cedar timber at \$27@30—hewn at \$23@25; cedar posts at \$23@30; walnut table legs at \$14@20@8 eet. Special orders filled at higher rates.

Sales at depot and on the levee—2 cars yellow car flooring at 25.50 and 15,5 do at \$25 and 14, 10,000 feet poplar boards at \$15, 4,000 chair plank at \$18, 20,000 ft do at \$19, 25,000 do at \$20; 1 car do(order) at 22.00 del. 10,000 poplar bed slats at 15.50, 3 cars walnut at 36.00. 1 car sawed cedar at 28 00, 3 do posts at 25.00 \oplus 100, 2 do at 26,00, 1,500 telegraph poles at 60c each.

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3 00 2 50 2 50 3 00 3 00 3 00 3 00 4 00 8 00
3 00 3 00 3 00 3 00 3 00 4 00 5 00

From the Commercial Gazette.

widths, (tape)		ortes	
1st and 2d clear flooring, narrow, one width (tape)	88	00@40 00	•
Com flooring, mixed widths (tape)	20	00(0)	
" 6 in (count)	27	50a	
1st and 2 clear boards 10 in and over	40	00,0	
" " 1½ in	45	00(0)	
1% in 1st and clear flooring (tape)	87	50.0	
1% inch common flooring (tape)	27	000	
Common boards, rough	17	50(0)	
Common fencing	17	50@	

POPLAR.

ist and 2d clear siding (not dry) 18 00	a,
6-16 in ceiling (count) dres'd, plain 20 00	a
1st and 2d clear 1 in 40 00	à
" 1%,1% and 2 in 40 00	à
Common flooring dressed, (count) 27 50	a
Fencing 15 00	ð
SHINGLES AND LATH.	

A sawed shingles	4 00@ 4 75
Star No. 1 (clear wrapper)	3 00@
Star No 1	2 30:0
City lath	\$ 25 0 8 50

522

HARD WOOD-DRY-Levee Rates.

Walnut, choice	₽M	45	00@50	00
Walnut common		80	00@40	00
Walnut, inferior		20	00/ 80	00
Ash		25	00@30	00
Oak		16	00028	00
Hickory		20	00@35	00
Poplar 2d clear		21	50 @ 22	50
Poplar 3d rate		18	00/2014	00
Cedar, sawed		32	50/0.35	00
Cedar, hewn		26	A 28	00
Cedar posts.	and the second	80	6	

Yard rates are for dry, and are from \$7 to \$10 higher. Charges for dressing rough lumber—one side \$2; two sides \$3.

Saginaw, Michigan.

From the Saginaw Courier.

ROUGH LUMBER, CAR LOTS.

Three up	per quali	ities		\$38	00
Select bos	ards			28	00
Common	stock 12	inch		11	00
Fencing s	trips			11	00
No. 1 floo:	ring strip	p8		25	00
No. 2 floo	ring stri	ps		20	00
Common	boards			10	00
Coarse co	ommon.			7	00
Timber, j	joist and	scantlin	ng 12 to 18 ft	10	00
do	do	do	29 ft	12	00
do	do	do		18	00
Lath				1	75

ROUGH AND DRESSED LUMBER AT YARDS. ROUGH LUMBER.

Three	upper	qualiti	es			\$35 0
Comm	ion boa	rds				10 0
Comm	10n 12 i	nch sto	ock boar	ds		12 00
Fencir	ng strip	8				8 00
Cull b	oards					5 00
Scantl	ing, jo	ist and	timber.	, 12 to 18	feet	10 0
	do	do	do	18 to 99	foot	19.00
Lath						1 7

DRESSED LUMBER.

and the second sec		
Siding No. 1 clear	20	00
** No. 2	14	00
" No. 3	10	00
Flooring No. 1, 6 in	25	00
" No. 2, select 6 inch	20	00
No. 3 do common.	15	00
Ceiling No. 1, clear	30	00
** No. 2	20	00
" No. 3	10	00
Clear hoards al side 7 to 20 in	25	00
No. 2 " " " "	30	00
No. 3 Doards, select 7 to 20 in. s one side	25	00
Common boards, " "	15	00

Oswego, New York.

From the Oswego Weekly Palladium.

OswEGO, August 4, 1874. There is no change to report in the market this week. Prices remain firm and about the usual amount of business transacted. The receipts are light but the shipments being correspondingly light. leaves a good stock of all grades at the yards.

	SALES.	
For the Week.	Last Week.	Increase.
1,302,213 ft.	1,434,426 ft.	132,218 ft.
	RECEIPTS KY LAKE.	
For the Week. 4,421,823 ft.	Last Week. 5,209,864 ft.	Season to date. 119,387,211 ft.

MICHIGAN PINE.

Three upp	ers			 	 	1486	255	
Clapboard	strips,	1st	quality	 	 	48	52	
"	"	24	- 44	 • • • •	 	18	22	

CANADA PINE.

				UAA	ADA PINE.	
Thre	e up	pers.				15
Pick	ings					32
						22
Inch	n sidi	ng. 1	nill ru	n		32
66	46	-0,	electe	d .		10
	**	,	NT.			15
141	nch	aidin	g, mil		n	
1%	44	66	s, mu	ato		35
1%	**	"				10
ix		"				16
1%	**					82
1%	**					12
2	**	"	mil			16
2	**	**	sele			30
2	"	**				12
			DOX		14	16
IXIO	stoc	Ke, I	5 IL, CI	mee	1 22	26
1110	stoc	K8, 1	an, c	1118	15	16
1110	stoc	K8, 1	o It, c	ulle	d 28	26
1110	stoc	K8, 1	o It, C	IIIS.	15	17
1112	stoc	KS, I	an, c	ulle	d 22	26
1112	stoc	K8, 1	3 nt, c	ulls	15	16
1x12	stoc	K8, 1	o It, c	alle	d 28	26
1112	stoc	K8, 1	6 II, C	alls	15	17
1114	stoc	CKS, C	culled.			28
IXIC	stoc	EES, C	ulled.		23	28
141	10 p	lank,	culled		22	27
122	10 p	lank	, culls.		15	17
Incl	h stri	ip8, c	ulled.			80
1%	inch	strip	s, cull	ed		30
1x1;	ine ine	ch sti	rips, c	ulls	12	14
Ash	, Car	ana	nnishi	ng,	1st quality 30	85
			••	-	common 18	20
Blac	K as	h			18	23
Blac	CK W	alnut	·····			00
Hen	alock	· · · · ·				14
Shir	gles	, pine	e, 1st q	ual	ity, 18 inch 4 75 5	00
	**		1st	**	10 1000 4 00 4	30
		"	2d	**	10 1000	75
	"		2d	**	10 1000	00
			ar 1st	**	10 mcn	60
	"	"	2d	- **		50
	alock	ζ,	1st	"	18 inch 3 (00
Spri	ace,		1st	"	18 inch 8 1	25
Mic	h. pi	ne al	ningles	, be	st quality 18 inch 5	
Pick	ets,	pine,	, 1st qu	alit	y, flat 14	15
	"	**	2d	"	" 10	11
	"	"	1st		square 12	18
	"	"	2d	**	" 10	11
Lath	1					15
						100

Pacific Coast.

Pine, p	ug. snd.	and or	. 3 an	d4in.	₩M 20	000	
Do for S	st. work.				17	000	
Do 2-in	for side	walks			00	000	
Doffee	ming and	tonnin.				000	
Do 100	ring and	steppin	18 18F	quant	y30	00@	
Do do :	2d quality	7				000	
Redwoo	od, rough				26	000	
"	od, rough refuse				10	000	
Diebote	rough				10	00(0;	
FICKELS	, rough				18	00@	
	pointed	1			20	000	
	Iancv.					1 000	
Redwoo	d floorin	g. Tar	A G	mrface	d 90	50008	00
66	6.	B) - Gi		unacc	u	000000	00
"		Teru			25	00@28	90
Surface					29	506.95	60
P. Orfo	rd cedar-	-first (malit	v	60	00 270	00
	rd cedar-	Recond	66	J	97	500045	00
66	"	third				000040	00
		tuira			20	00@21	00
Sugar E	erine_1st 2d 8d	quality	y		60	00@70	00
"	2d	••				00@50	00
	84	**			95	00007	= 4
Latha						UU ZI	90
GLI.					···· D	000 5	90
Duri gie					2	50(a)	
Battens	, P ft					*0	

New York City.

LUMBER &c.—DWTY: Hemlock, sycamore, bass and white wood, \mathcal{P} M feet \$1; all other varieties of undressed lumber \mathcal{P} M feet \$2; dressed lumber \mathcal{P} M additional each side 50c; planed one side and matched, additional, \$1; planed two sides and matched, additional, \$2; square timber per cubic ft. 30 cents; shingles per M 35c; pine clapboards, (4 feet) per M pieces \$2; spruce clapboards, (4 feet) per M pieces 1.50; pickets and palings 20 per cent. ad val.

Spruce, eastern, per m. ft	00@22	00
Bird's-eve maple logs, per sup It	30	
Black walnut logs		6
Black walnut, figured and blistered	80	25
Vellow pine timber, Georgia	27 0	30
White oak logs, per cubic feet	45@	50
White oak plank, per m. feet	00@55	00
White pine shipping boards	00@28	00

MAEOGANY, CEDAR AND ROSEWOOD-DUTY FREE.

lahogany, St.	Domingo,	crotches,	per	ft	25	@70	
tuning and)	"	loga			10	@ 25	

" Cuba, logs	U
Dent on Deatt anotabos 20 (m)	
Port-au-Platt, crotches	8
" " logs	0
" Neuvitas @	
" Mansanilla	
" Mexican logs, small	
" Honduras, logs S (al	2
" " " <u>…</u> 10 @1	
Cedar, Mansanilla 8%@	9%
" " small	830
" Mexican, logs 8 @1	3
" Honduras, logs 9 @1	
" Florida, per cubic ft	0
Resewood, ordinary to good Bio, per fb 2 @	4
" good to fine Bio 4 @	8
and nary to good Bahia 2 @	3
" good to fine Bahia	7

Albany, New York.

From the Albany Argus, Aug. 1, 1874.

The active movement in lumber noticed last week was of short duration, though some large sales of common Michigan box have been made to manufacturers at tempting prices, and below our quotations. The general trade of the district has been quiet. Lumber is now marked down to a low figure, to which the trade will hold, and to next seasen if it be necessary.

Receipts by canal are light; freights are low; yet there is not any thing it the aspect of trade to induce manufacturers to send forward more than they can possibly help.

Stocks of all kinds are ample and well ass orted.

Considerable interest is felt in the action at t he Ottawa meeting which will convene today; it is hoped and generally expected that something will be done to curtail production.

The Ottawa Citizen reports sales to a New York firm on the 23d inst. of 2,000,000 feet common grades on p. t.

At Chicago the reported receipts of lumber by lake, to the 21st of July were 480,334,400 feet against 498,446,000 feet the year previous the shipments from January 1st, are 294,397,- 000 feet against 280,766,000 feet the previous year.

Canal freights from Buffalo to Albany are, 4.25 % M feet for pine and 5.25 for hard wood; from Oswego, 2.00.

The receipts at Albany by the Erie and Champlain canals during the 3d week of July were:

Bds.&S.c'tl.g ft. Shingles M. Tim'r c ft. Staves, Ibs. 1873..25,988,900 680 2,011,500 1874..18,776,700 586

Of the boards and scantling received 8,791,400 feet were by the Erie, and 4,985,300 feet by the Champlain canal.

The receipts at Albany by the Erie aud Champlain canals from the opening of navigation to July 23d, were:

Bds.⪼'tl'g ft. Shingl	es M.	Tim'r c ft.	Staves, Ibs.
1873136,208,3)0	1,689		3,197,300
1874155,556,300	6,780		

River and eastern freights are quoted as follows:

To New York per M\$	1 25
To Bridgeport	2 00
To New Haven	2 00
To Providence	2 50
To Pawtucket	3 00
To Norwalk	1 75
To Hartford	2 75
To Middletown	2 25
To New London	2 50
To Philadelphia	2 75
To Baltimore	4 00
To Richmond, Va	5 00
To Boston, softwood	5 00
To Boston, Hardwood	6 00
mi internet quotations of	the

The present current quotations of the vards are:

Pine, clear # m\$55 00@58 00	
Pine, fourths @ m 50 00 @ 55 00	
Pine, selects & m 45 00(2)48 (0)	
Pine, good box # m 20 00(a)25 00	
Pine, common \$ m 14 00@16 00	
Pine, clab board strips	
Pine, 10 inch plank, each 880 43	
Pine, lo inch plank, culls, each 210, 23	
Pine, 10 inch boards, each 21(a) 31	
Pine, 10 inch board, culls, each 100 18	
Dine 10 inch hoards, 16 IL, # m 20 900 25 00	
Pine, 12 inch boards, 16 ft, P m 25 00(@29 00	
Pine, 12 inch boards, 13 It, # m 25 00 25 00	
Pine 14 inch siding, select, \$ m 40 00(a)44 00	
Pine 1% inch siding, common, Pm @18 00	
Pine, 1 inch siding, selected, P m 38 00@42 00	
Pine, 1 inch siding, common, # m 16 00@18 00	
Spruce boards, each	
Spruce plank, 1% inch, each @ 18	
Spruce plank 2 inch, each @ 28	
Spruce, wall strips, each @ 12	
Hamlask boords each (a) 15	
Hemlock boards, 4x6, each	
Hemlock joists, 2½ x4, each	
Hemlock joists, 2½ x4, each	
Hemlock plank, 2 inch, each @ 30	
Black Walnut, good, # m 75 00@85 00	
Black Walnut % inch, # m 75 00@78 00	
Black Walnut, ¥ inch, # m 75 00@80 09	
Sycamore, 1 inch # m 33 00@35 00	è
Sycamore, % inch # m	
White wood, chair plank, # m 65 00@68 00	
White wood, 1 inch, and thick, # m 38 00@45 00	
White wood, % inch, P m 35 00@40 00	
Ash, good, P m 38 00@43 00	
Ash, second quality, # m 25 00@30 00	
Oak. good, # m	
Oak, second quality, @ m 25 00@ 80 00	
Uak, second quanty, & marries as to the	

Cherry, good, P m	60 00/2.70 00
Cherry, common, Pm	25 00@35 00
Birch, \ m	25 00 0.30 00
Beech, # m	20 00 25 00
Basswood, I m	22 00 25 00
Hickory, P m	40 00@45 00
Maple, Pm	22 00@30 00
Chestnut, Pm	40 00@45 00
Shingles, shaved pine, P m	@ 7 75
Shingles, do, 2d quality, P m	a 6 00
Shingles, extra sawed pine, P m	5 500 5 75
Shingles, clear sawed pine, & m	@ 4 50
Shingles, sawed 3d quality, Pm	2 500 2 75
Shingles, cedar, P m	3 00@ 5 25
Shingles, hemlock, Pm	@ 3 00
Lath, hem'ock, Pm	a 2 00
Lath, spruce, P m	
Lath ning 50 m	@ 2 12
Lath, pine, P m	@ 2 50

CHIPPEWA CROSSING.

How the Country Along the Line of the Central is Settling Up With Hardy Pioneers.

From the Ashland Press.

The Press has before made mention of the fact that a thrifty settlement of farmers is progressing favorably in the vicinity of the Chippewa river, where the Central crosses that stream in Ashland county. The settlement is in townships 42 and 43, range 2. The road crosses in section 1, where there is an excellent water-power, and where it is expected a town of no little importance will spring up when the road is completed through to Ashland from its present northern terminus. The land in these two towns is high, rolling, well watered and quite heavily timbered with sugar maple, elm, some oak, mixed with large, heavy white pine. The soil is excellent, and there is plenty of government land yet open to homesteaders. Already twenty-three families have commenced homes, in fact a good beginning has been made in the way of opening up farms, the settlement averaging four acres to family in root crop this year. The crops look well, and are growing finely.

The land lies all the way from the railroad track back two or three miles, all of the same general character, and Mr. F. S. Woodnorth, one recently sawed 800 logs in ten hours of the leading spirits of the new settlement, informs us that he locates all new comers on homesteads free of The mill is a rotary.

00 00 00 charge. As he is an experienced woodsman, this offer is being taken up every few days. He informs us that some thirteen families from Waupaca county have signified their intention to move in this fall, and he is to locate them immediately upon their arrival.

The settlement is twelve miles from trom the south line of our county and fifteen miles south from Penoka Gap.

Application has been made to the town board for the laying out of a road from Penoka to the Chippewa, and the board has authorized Mr. C. H. Pratt, county surveyor, to proceed with the survey, and he will do so about the middle of the present month. This will give the settlers an outlet to Ashland, and bring considerable business to this point during the coming winter. A good road is already open from the settlement south to Chippewa Falls.

The people will soon be numerous enough to form a town government of their own, and probably by another year will, if prosperous, ask for a division, which will undoubtedly be granted. As it is, we learn that they desire to participate in the general fall election, and will ask for a voting precinct. They have already some twenty-five voters, and that number will be greatly increased by new arrivals before November.

There are quite a number of Ashlanders in the new settlement, and we are glad to learn that they are well pleased with their location, and are making good progress. Among them are R. M. Dryden, and E. B. McLean, both of whom have fine homesteads. We wish for these hardy pioneer unbounded success, and hope soon to be able to visit them in the cars.

JOHN PAUL'S mill at La Crosse, Wis., and forty-eight minutes. The amount of lumber sawed was 85,000 feet.

WORMS IN TIMBER.

The worm that produces what is known as powder post in hickory or oak is not indigenous to the wood, neither is it the same insect as the borer, although operating at the same time and in a similar manner. The borer is the least troublesome. as it will not deposit its eggs where the bark is removed, but the insect that produces the powder post worm will deposit its eggs in the interstices of the surface, and, after the worm is hatched, it works in seasoned as well as partially seasoned timber, always following the porous strata of the Experienced has shown that wood. the ravages of these worms may be greatly checked, if not entirely prevented, by cutting the tree at the time of year when it contains the least The practice is, of course, sap. governed by the locality, the safest time being the two months following the fall of the leaves. At this period the wood is more compact than at any other, and there is less substance for the worm to subsist on. Some object to cutting the timber at this season, on the ground that it is not as tough and heavy as when cut in the early spring, and they claim that the ravages of the insect may be prevented by removing the bark and placing the timber in a dark place until it is well seasoned. Steaming will kill all in the wood at the time, but, if not properly guarded against, there is the same probability of the insect depositing its eggs as when the timber is filled with sap. The question as to what will entirely prevent powder post, although often discussed, is as far from being solved as ever; almost every person handling the wood has a different opinion, but we believe that if cut and treated as we suggest there will be but little difficulty experienced from these worms. - Carriage Journal.

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In Townships 158 to 160 inclusive, Range 50, situated between the St. Vincent Extension of the St. Paul and Pacific Railroad and the Red River of the North, on which latter there is constant traffic, and where the surrounding country is somewhat deficient in timber, I have 10,000 acres of land, first-class black loam and alluvial soil, surpassing any tract in the State for the production of wheat and farm produce. Speci-mens of the produce of this locality at the last State Fair took the first prizes. The above tract is heavily timbered with White and Burr Oak, averaging at least 4,000 feet select timber to the acre on which the government in adjoining tracts collects stumpage at \$3.00 per thousand feet. The lumber is not only in demand for local consumption, but finds a ready market in Pembina and the Province of Manitoba, where also timber is scarce, and to which there is water carriage. Extra inducements to capitalists will be offered in the above lands for joint operations. I have also for sale 1,120 acres in township 180, range 34 and 35. First quality Farming Lands, well timbered and prairie and well watered; near railroad. \$5.00 per acre.

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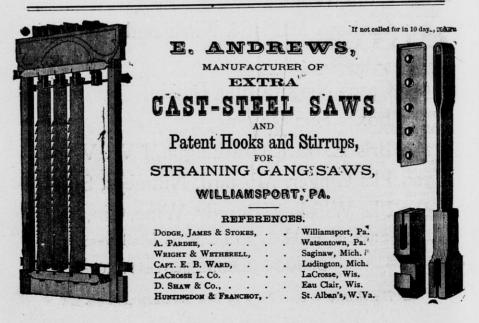
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44 44 Accommodation-5.35 A. M. ć ć .. 4 P. M.

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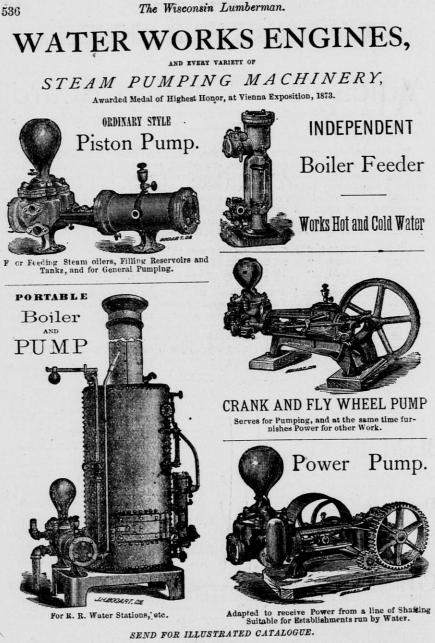
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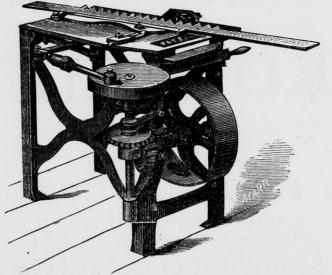
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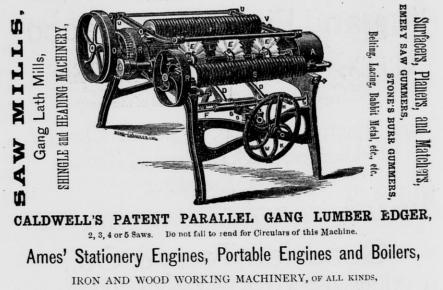
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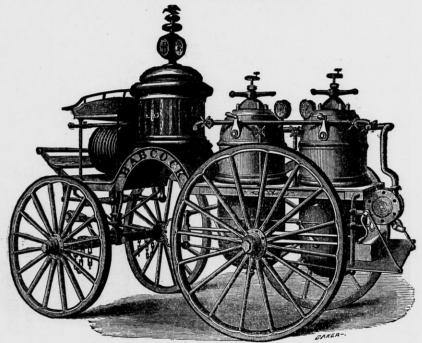


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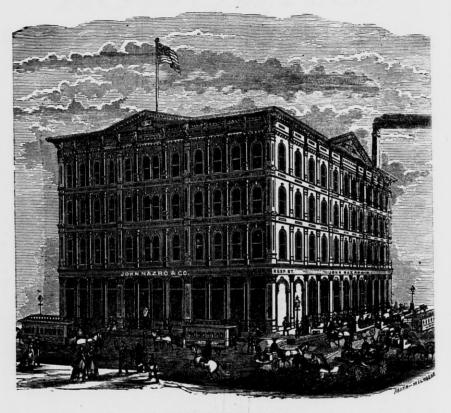
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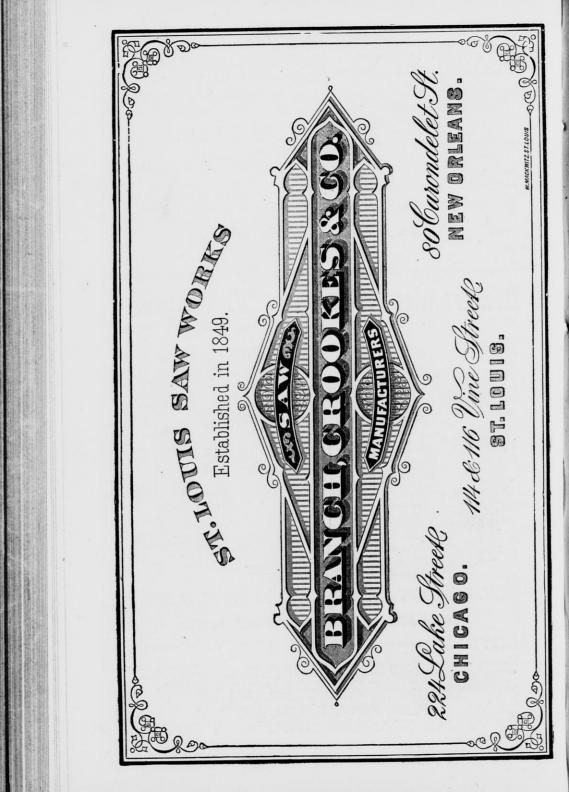
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his institution has, within the last six years, treated with wonderful success, over five thousand patients representing nearly all classes of diseases, Chronic and Acate. A large portion of them of long standing, in which other means had failed, such as Rheumatism, Gout, Dyspepsia, Scrofula, Local and General Dropsy, t. Vitus' Da nee, Asthma, Bronchitis, Chlorois, and all Female Weakness, Contracted Limbs, Constitutional yphilis, Bright's Disease of the Kidneys, and Diabetes Diseases of the Lungs and Air Passages, the Liver, the Womb, the Heart the Head and also the Skin.



LUMBERMEN'S REGISTER.

The Lumbermen's Register is a special feature of THE WISCONSIN LUMBERMAN. We have devoted much time and labor in obtaining and classifying the names of the lumbering firms of Wisconsin, Michigan, Minnesota, Iowa, Nebraska, Missouri, Kansas and Chicago. The Register may yet be incomplete, but it is as perfect as we have been able to compile it up to the present date. We ask, now, that lumbermen send us any corrections or additions that will assist us in making the Register absolutely perfect, and that they will send us notice of new firms formed or old ones dissolved. We want the name of every reliable firm. Assist us in obtaining them. In our classification it will be noticed that in Missouri, Kansas and Nebraska, the term "saw mill" is used in many instances; the term refers to the local hard-wood mills. We have classed the manufacturers as manufacturers and dealers, because it is generally understood that saw-mill proprietors are at least wholesale dealers.

GENERAL CLASSIFICATION.

m and d	Manufacturers.
d	Wholesale and Retail Dealers.
s.m	Shingle Manufacturers
n m	Planing Mills.
Sash. doors. &c	
Saw mill	Hardwood Mills.
Staves	Stave Manufacturers.
LoggerJobber or logger who	sells his logs or has them sawed by custom

sawing.

Our Register is more incomplete in reference to loggers than to any other class of lumbermen. That department will be perfected as rapidly as we can obtain the names.

WISCONSIN.

Hall A & Command d. Ahnapee Pratt sm
--

Bright & Wither loggers Black River Falls Knapp, Stout & Co m and d (Menomonee). Dunnville Merrill L G m and d. Elliott A m and d Ice J logger..... Spaulding DJ m and d Bump Mark logger Burchard Harrison logger Briggs & Barnes.....Boaz Bucker A....Buffalo Rouch & Erding.....Bonduel P O Somers W & Brom and d..... Schwahl & Somers m and d..... Nelson H & Co d..... Weston, Miner & Co m and d (Necedah)... ... Boscobel Wehausen Henry m and d.....Cadiz Deniston J C d....Cadiz Deniston C R d....Calamine Staves J M d....Calamine Bock Chas d...Calamine Myers Jas d...Calamine Tisch Chas d...Calumet Myers Jas d...Calumet Myers Jas d...Calumet Myers Jas d...Carlton Stephens Daniel B d...Casville Harris Bros m and d...Carlton Carlton Stephens m and d...Cedar Creek Edwards J & Co m and d...Centralia Garrison O & Co m and d...Lefevre H. Lefevre H, Lyon R C sm..... Glark & Scott m and d.....Charlestown Graves James m and d.....Charlestown Union Lumbering Co m and d.....Chippewa Falls Union Lumbering Co m and d.....Chippewa Falis Priest, Colurn & Co p m....... Marriet, La Beulf & Co loggers..... Vincent, Monelert & Co loggers..... Clark Ira m and d......Clark's Mills Hilt & Davidson m and d......Clay Bank Tuft Jas shingle dealer...... Lampheer H P d......Clinton Wilcox Bros & Co d..... Colby Mill Co m and d.......Colby Graves JS m and d...... Smith B. F. m and d Reid A. p m..... McLelland John m and d..... Marsh G S m and d..... Ritchie James m and d..... Monroe John m and d..... Plummer & Morse m and d......Boylestown

Rathbone N S logger Rundle & Free sash doors etc Wheaton Lumber & M'f'g Co m and d Northwestern Lumber Co m and d Bangs & Fish p m.... Boyd A m and d.... Burdett, Preston & Co m and d...... Estabrook W B m and d......Eau Claire Estabrock w B mand d....... Ingram & Kennedy m aud d...... Graham, White & Co m and d..... Pinkham J P m and d..... Robson John m and d.... Daniel Shaw & Co m and d....

 Smith & Buffington m and d......

 Tarrant E m and d......

 Wilcox & Co m and d......

 Carson & Rand m and d......

 Eau Galle

 Week John m and d......

 Hutchinson & Bro m and d......

 Brown B R d.....

 Huntley & Co d....

 Brown B R d.....

 Brown B R d.....

 Brown B R d....

 Brown B R d.....

 Edgerton

 Huntley & Co d....

 Brown B R d.....

 Edgerton

 Brown B R d....

 Edgerton

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 Brown B R d....

 Edgerton

 Brown B R d....

 <tr Smith & Buffington m and d Anderson C B d Fall River Fifield E d.....Evansville Johnson D & Co d..... Mack H & Bro m and d.....Evanswood Cook & Foster m and d.....Fort Howard Lamb, Watson & Co m and d...... C Schwartz & Co sash doors etc...... Laird J. P. & Co m and d..... Fond du Lac Mfg Co m and d..... Lewis & Steenberg sash doors etc McCourt E sash doors etc..... McDonald & Stewart sash doors etc... Parker N & Co d..... Stevely & Higbee p m McDonald John logger Wiley Dr logger Merryman & Co m and d..... McDonald Alexander m and d..... Sexmith G W m and d..... Moore, Galloway & Baker m and d.... Parker N & Co... Mihills U D & Co sash doors etc..... Huntlen & Finley m and d.... Hunter George logger. Cooley & Race m and d Fredonia Cooley & McEvoy staves etc...... Bergtresser L m and d..... Fremont

Arpen A logger......Grand Rapids Butler & Smith sash doors etc...... Edwards John & Co m and d..... Hertel Fred p m (Centralia)..... Trahern W C.... Arpen J logger... Byron F m and d. Clark & Scott m and d. Mechan P & J m and d.... Neeves Geo & Son m and d Neeves Geo & Son m and d..... Rat'in John m and d..... Roe & Butterfield m and d..... Scott', `rs B m and d.....Grand Rapids Whipple ? E s m... Weed Lumeer Co m and d..... Hickerson N H..... Graves J A m and d.....Gravesville Klaus Anton m and d......Green Bush Marshall & Darling sm......Green Bush Sultz, Lewis & Henry m and d......Green Bush Schmidt Adam m and d......Harrisville Ewing Thos m and d.....Harrisville Ewing Thos m and d.....Harrisville King P & Son d.....Hartland King P & Son d.....Hartland Fisher J......Helena Briggs & Son m and d.....Horicon Briggs & Son m and d.....Horicon Hortonville Gowell, Logan & McMurdo m and d..... Redout Bros sash doors etc Whitman & Morse m and d Baldwin D A m and d......Hudson Palmer H G & Co m and d..... Kellnor M m and d Black River Improvement Co, LaCrosse Hogan & Chamberalin loggers McDonald Bros loggers Salzer G. J..... Crosby W. W m and d.... Coleman C L m and d.... Gile & Holway m and d..... Mooer R M logger... Bright & Withee m and d.... Lill & Fouroer m and d. Hewett & Woods m and d. Hixon & Withee m and d. A & D McMillan loggers,....

Nevins S L m and d.....LaCrosse Olsen Geo & Co.... Zeider L.....Lomira Snow W H d..... d..... Snow W H d....Lowell Smith D F m and d...Luck McMillan A d...Luck Bighup Freeman d...Mc Farland Bunker & Vroman d...Madison Sorenson & Frederickson pm..... Woerfel E staves..... Guyles & Pankratz d..... Hubbard H F d Zander & Co p m Klingholz Charles m and d Manitowoc Rapids Green JS d.... Menominee Mfg Co m and d Spaulding, Houghtaling & Johnson m and d McCartney Wm m and d...... Whitbeck H Co m and d...... Bartlett L H d...... King Walter staves..... Webster C m and d...... Maxville Bronson D W d...... Maxville Bronson D W d........ Maxzo Manie Hewitt Henry, Jr logger.......... Monasha Minchell, Watkie & Co sash doors etc......... Potter & Dutchman m and d..... Spaulding, Houghtaling & Johnson m and d Potter & Dutchman m and d Schneider & Ruth p m..... Spaulding, Houghtaling & Johnson m&d. Menekaune Lucas & Bro m and d

Wm. Willer, planing mill. H. Jalass & Co., planing mill. Brockhaus & Bradley, planing mill. Nic. Schuh & Son, dealers..... Rodway, Conway & Co, p m sash, drs, etc Sanger, Rockwell & Co, sash, drs etc, p m Engelmann, Babcock & Salling, m and d Ewing Thos K commission..... Weston Bros, manufacturer and dealer ... Weston Bros, manufacturer and dealer... Mayhew Bros d.... Schmidt & Reichel d... Judd T H & Co d... Comstock L & Co m and d... Chandler Walter S d... Beyfried Martin d... Brembach Fred d. Mabbett & Foster d..... Simpson E. B & Co commission..... Pierce R. W. & Co d..... Merrill Bros m and d......Merrillan Ketchum H & Co m and d..... Hayden A S logger..... Clark S & Son logger.... Merrill L G m and d Gile & Halloway m and d (La Crosse Wis) . Neshoto Kellogg A S,.... Cooper Jones & Co m and d (Two Rivers Wis) Cooper, Myers & Co..... Cooper & Jones..... blil M B & Co s m.... Shorey P & Bro m and d..... Weston T & Co m and d..... Sherry Henry d.....Neenah Sherry Henry d......Neenah Sanford J B p m......Neenah Hewitt & Woods m and d....Neillsville Clark, Eyerly & Breed, m and d...... Boardman & Palmer m and d. King G W m and d. Green A logger... Lindsley F D logger... Putnam L G d. New Lisbon Hale & Springsted m and d.....New Lisbon Hale & Springsted m and d.....New London Dixon H S m and d and staves.... Dougherty, Delano & Demming sash doors etc..... doors etc doors etc..... Ketchum H m and d (Merrilan Wis)... Jacobs E P m and d..... New Richmond Johnson Bros m and d..... Pierce & Son m and d..... Brown J & Co m and d......Northport Wisconsin Mnfg Co m and d......Oakfield White J T & Co p m Streeter J & A C & Co dOconomowoc Roll & Turnham p m and sash doors etc Vilas G d..... Woodruff Bros d.....Ogdensburg Livermore & Co m and d....Ogdensburg Branquest W m and d....Oconto Flanders W B logger.... Goodrich T B logger Goonto Lumber Com and d. Comstock & Simpson m and d..... Holt, Balcom & King m and d.... Fierce L M p m and sash doors etc.... Vinslow, England & Co m and dO'Kee Loosey Chas d.....O'Kee Vanderpool & Clark d..... Woodley Samuel d

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Harrie D d 0	rfordville
Johnson H & Co m and d	Omro
Morton, Arnold & Morton pm	
Webster & Foster m and d	
Wilson A m and d	00000
Hall Chas sm	Onalaska
Havden L D (La Crosse Wis)	•
Moore R M (La Crosse Wis)	
Nichols Chas H & Co m and d	01-
Bradley C G m and d	Usceola
Dresser & Wilson m and d	
Talboys & Hanscome m and d	
Knapp LE m and d	.Ostkosh
Neff A & Co p m	
Chapman L C & Co p m	•
Vandercook & Furgerson pm	
Gould JP sash doors etc	
Porter & Batts sash doors etc	
Jenkins J & Co m and d	
Appendix Christenson & m	••
Conlee Bro & Co m and d	
Lane C & W logger	
Gill & Son loggers	••
Freeborn John logger	
Sturtevent & Son contractors	••
Stevenson Chas logger	
Danforth Joseiah logger	
Reynolds Paul contractor	•
Jewell, Lawrence & Co loggers	•• •
Doughty & Bro loggers	
Streeter Geo lozger	
Rockwell & McCord loggers	
Bray & Chote loggers	
Lynch John logger	••
Rumery & Kellogg loggers	
Miller L J logger	
Fuinely & McDonald logger	••
Eighme R P logger	•
Williamson G M & Co n m	•
Wetherby David logger	
McAllyster J P logger	
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Nansol V J New York Cos Survey	
Culver E d	

Bowman G M d.....Plymouth Mc Graw E M & Co d.....Portage City Wentworth, McGregor & Co d.....Portage City Cowles H K & Brom and d......Scott Girard & Com and d.....Scott Girard & Com and d.....Senaca, Wood Co Campbell Y d.....Sharon Daniels G d..... M H McCord logger.....Shawano Beecher L S logger..... Miller, Mathias m and d..... Klebesadel & Miller m and d..... C. D. Wescott logger

 Weeks A L d.
 Sherman

 Haseltine C P m and d.
 Sherwood

 Bishop Bros staves and m and d.
 Sherwood

 J. H. Parks logger.
 Shiocton

 Mason, Barnes & Co m and d.
 Shiocton

 Harriman Samuel m and d.
 Somerset

 Harriman Samuel m and d.
 Sparta

 Holden G B d.
 Sparta

 Sotson Bros p m
 Starta

Setson Bros p m Walker J H d Farnum E B d......Springfield, Walworth Co Hopkins P G d..... Bennett T m and dStar bellear T D & A W m and d..... Seeley & Son m and d.....Stephensville Wunderlich Z m and d.....Stockbridge Smith & Halsted Bros m and d.....Stockbridge

Stafford L B..... Staffordsville Bailey D C logger.....Stevens' Point Blake & Mitchell loggers..... Benson P & Bro loggers..... Burns, Thompson & Co m and d Boynton N m and d..... Brown E D m and d.... Bean T G & Son m and d.... Campbell P logger..... Goodhue Geo J, Jr logger...... Hungerford Seely logger...... Hutchinson & Bro m and d (Eau Pleine) Hubbard — shingles..... Karner S H m and d..... Knox Bros m and d Meehan Bros m and d (Linwood).... McDill T & Bro m and d...... McMillan & Sons m and d Moe Louis I logger..... Lester & Plummer m and d Park G L logger.... Pike E L logger.... Perry I & J logger.... Rennie John logger..... Robeson J M m and d..... Reading & Van Order shingles..... Richardson Chas logger Clifford Wm J logger..... Rousseau M A m and d...... Sherman S A m and d..... Scott Bros mand d..... Sheckels Wm logger Walker & Wadleigh m and d..... Whitney Ebenezer logger...... Wade Geo & Co shingles pm..... Wade Geo & Co shingles pm...... Welch Adam logger..... Callahan Chas logger..... Redfield John. logger.... Isherwood J & H logger..... Johnson J O logger..... Martin John R logger..... Clark Owen m and d.... Cooper BF m and d.... Cronkhite, Plummer & Co m and d... Clements D R logger Bruce J & Co..... Bruce J & Co..... Cook & Sons Trumble M E & Co m and d.... Gray O m and d.... Marshall & Co... Weed A & Co m and d.... Weed A & Co m and d.... Howard John D m and d.... Superior Peylon H M & Co m and d.... Angell W H & Son d... Stiles Zimmermann W d.... Trim Bell Reed Joseph.....Tyrone Mann Joseph & Com and d.....Two Rivers Cooper & Jones m and d (Manitowoc).. Goyt C.....Ualo Foster N C sm......Upper Duck Creek

Leahy Capt J logger Wausau
Lawrence & Peters loggers
Manson Rufus m and d
McCrossen Jas logger
Plummer B G m and d
Single Ben m and d
Single Jas m and d
Stewart A & J m and d
Wenhime & Kickbush loggers
Zastrow Ed logger
Enderby & Austin staves Wellington
Mc Queen, Davis & Co d
Shell Bros d West Salem
Littlejohn A M d
Littlejohn A M dWeyauwega Weed, Gummaer & Co m and dWeyauwega
Nutt M E & Phillips s m Winneconne
Ingersoll, Rising & Co m and d
Jones, Wellington & Co m and d
McArthur & Co m and d
Starks, Stickles & Co p m
Schultz C Woodland
Day C& Co m and d Wrightstown
George V. Brill p m
Mc Kesson staves
Converse HWyocena
Wells & Craig
King P & Sons dWyoming
McCutchen H d.,
Haverson & Peterson m and d
Twing A

MICHIGAN.

Hoxie LS m and d Acme
Headlay John Ada
Raker D M dAdrian
Berry James m and d
Maxwell A & Co p m
Wright Peter m and d
Cosad & McGregor Albion
Cosad & McGregorAlbion Haynes & Beard m and dAlcona
Folkerts F C & Co m and d Algonac
Smith A & S S m and d
Allegan Mfg. Co p mAllegan
Bass R
West NB sash doors etc
Roberts Richard m and d Allendale
German & Dewey m and dAllens
Wright Ira
Winchester & Parish staves
Pierce Hall& Ward m and d Alma
Wise & Co sash doors etc Almena
Farnum Rufus K m and dAlmont
Bewick Comstock & Co m and d Alpena
Campbell Potter & Co m and d
Davis D G & Co s m
Doane Bingham & Co sash doors etc
Fletcher A F & Co m and d
Folkirts & Butterfield m and d
Gilchrist Frank m and d
Hough Hillard & Co m and d
Mason Luce & Co m & d
Minor J S & Co shingles
Morse H K
Prentise Geo & Co m and d
Richardson Avery & Co m and d
Richardson Arthur B
Richardson Chas W
Richardson Geo
Spratt Aug
Spratt Frank
Cummings Geo W s and m Arnsden
Ferdon John & Son dAnn Arbor
Krann Conrad d
Wright J S m and dAntrim
Battershall LA m and d Arcade
Jackman JF m and dArmada
Miller Caleb & Sons m and d
Battershall L A m and d (Arcade) Attica
Darwood & Daley m and d
Jenness J N & Co m and d
Williams W m and d
Bracy & Clark p m Augusta
Davis Wilson m and d Aurelius
Davis B G & Co m and d

Au Sable Lumber and Shingle Co m and d. Au Sable Backus & Bros mand d (Detroit) Charles Stone Timber Co (Detroit) Colwell Smith & Langstaff m and d Glennie JW m and d. McDonald D A..... Moore Alger & Co m and d (Detroit) Moore & Tanner.... Taylor & Moulthrop m and d...... Keystone Lumber Co m and d..... Bendry James m and d......Baraga Buck Hoyt & Co p m.....Battle Creek Dwinell Pettee & Edwards sash doors Ellison H H & Co d..... Halbert & Knight sash doors etc..... Leggett S L p m Mason Rathbon & Simmons d

 Mason Rathbon & Simmons d

 Avery Murphy & Co m and d

 Bason Rathbon & Simmons d

 Archibald & Bradley m and d

 Archibald & Bradley m and d

 Bradley N B & Co m and d

 Bradley N B & Co m and d

 Carney R J commission...

 Carney R J scatter and d

 Chapin & Barber m and d

 Chapin & Barber m and d

 Chapin & B & Co m and d

 Dolson Chapin & Co m and d

 Dewitt Jas N m and d

 Eddy Avery & Co m and d

 Folsom & Arnold m and d

Gardner F F & Son Gates & Fay m and d. Haiser F & A Hay Butman & Co m and d. Hitchcock & Ingraham m and d. Miller Albert m and d. McEwen John m and d

McGraw John & Co m and d (Portsmouth). Bay City McRoberts & Savage square timber McLean Seth & son m and d Moore Smith & Co m and d Patrick M S..... Peters W m and d..... Pitts & Granage m and d Ramsdell James ... Richards Miller & Co m and d Rouse J M m and d..... Sanford J S pm..... Shearer James & Co m and d..... Stevens & Shailer m and d..... Smith & Webeler pm.... Talbert James... Taylor Moulthrop & Co.... VanEtten Kaiser & Co..... Webster S H & Bro m and d Westover Culver & Co..... Whilthauer Schuerman & Co Whipple Parmely & Co m and d Anderson D H & Co m and d.Bear Lake Mills Wilson Lather & Wilson m and d......Bedding P O Davey W & Co d Bellevue Cave L W m and d. Benzonia Fitch & Phelps m and d. Big Rapids Green L H m and d. Big Rapids Ives S m and d. Stinson & Clark m and d..... Wood H B sash doors etc.....Birch's Mills Ballard & Co m and d.....Birch's Mills Stanton Leroy s m.... Weller John m and d...... Whitney M S m and d......Bird Brown John m and d......Bird Hipp & Hays m and d.....Birmingham Ferry & Sons m and d (Grand Haven). . Black Lake Conger & Broadwell m and d...... Holmes L K m and d..... Killreffer & Ames m and d Richardson J H m and d......Browne Richardson J H m and d......Browne Brown Sarah D m and d.....Breedsville Purley Putnam & Son m and d.Bridgenan LaketonP Weed B staves Weed B staves.....Bridgeport Center Hill L L m and d Hodgeman L m and d..... Ketchum Bros shingles...... Phelps & Wyman m and d.....Bridgeville

Jerome T & Co m and d......Ci Litchfield E C m and d.....(New York City) Merrill C & Co m and d (Detroit)...... Saylor T & Co m and d.... Shaw & Williams m and d Tilden & Sackett m and d.....Carson City Lacy John G sash doors etc Labue & Young m and d...... Crawford Frank m and d..... .. Caseville Barber W L Cedar Springs Beckhart Jacob pm.... Benedict J O & E R sm.. Graham C & Co m and d.... Grosvenor E m and d..... Grosvenor B m and d..... Moon Chas B m and d..... Hubbard & Wood m and d (Chicago). Esterly Geo W & Co m and d.Charlevoix Charlotte Manufacturing Co staves......Charlevoix Curtis Houck & Bennett pm Hart & Richardson p m Charlotte Johnson N A pm..... Loring Allen T..... Merritt & Co p m Smith J W H & Co m and d Hurd & Smith m and d Cheboygan McArthur Smith & Co m and d Mattoon S A m and d Nelson Strahn & Co m and d Prentice Geo H m and d (Detroit)..... Smith David m and d Smith Thompson m and d Weller J B & Co m and d Cobb J W m and d.....Clam Lake Coombs & Bro m and d.... Harris & Brom and d..... McKinnon D C..... Mitchell Geo A m and d ... Shacketon & Green m and d Curry Jos L.....Clio Vincent Edward m and U...... Atkins Gilbert & Co p m.....Coldwater McLane & Frith d......Columbia Hemingway H L & J L m and d.....Columbia East Thos m and d.....Columbus Hungertord R H d.....Concord Hungerford R H d.....Concord Boubright & French m and d.....Constantine George & Tweedall sash doors etc Harwood H J & Co m and d..... Jones Wolf & Co m and dCoral Hart J P m and d Highee Nelson m and d Fuller & Smith m and d.....Crystal P O Coffin & Cuddeback m and d.....Dallas Needham & Wilson m and d.....Dayton Wilson Jas H m and d Wallace John B m and d.....Dearborn Bull & Ackley m and d....Decatur Rawson L T p m..... Roger A H & Co m and d..... Allen E G d. Avery & Murphy m and d. Backus & Bro m and d. Bearss J H d. Bewick, Comstock & Co m and d

Carrolton

	Detroit	Allicon T.D. m and d. Fast Saginam
	Bigelow A E dDetroit Brooks C F m and d	Allison J P m and dEast Saginaw Atwood W Q m and d Ballantine H A & Co m and d
	Comphell F.D. d	Ballantine H A & Co m and d
	Carrier August d	Bissell A G & Co m and d
	Carrier Byron d	Burt W R & Co m and d
	Crapo W W m and d	Bundy & Youmans m and d
	Damon J B T & Co m and d	Burnham & Still m and d Cummings L E & Co m and d
	Detroit Lumber & Wooden Ware Works	Duncan & Gamble m and d
	Dewey J & Son sash doors etc	Dutton C.S. stayes
	Dingeman & Rabaut sash doors etc	Estabrook & Mason m and d
	Dubois Lewis p m Dwight Wm M & Co m and d	East Saginaw Manufacturing Co
	Dwight Wm M&Co m and d	Eaton, Potter & Co m and d Eddy C K m and d
	Faulconer R C d Ferguson A & Co d	Eddy, Avery & Co m and d
	Fletcher Geo M m and d	Edwards & Sanborn m and d
• .	Flynn John sash doors etc	Elsworth Arthur L
	Foster Joseph E d	Finnel Wm. Gamble John m and d Gardner F & Sons Gebhart & Estabrook m and d
	Gamble P M d	Gamble John m and d
	Green Geo B & Co d	Gabbart & Estabrook m and d
	Hebard Chas d	Glynn P & Co m and d
	Hubbard & King d Huebner E sash doors etc	Glynn P&Co m and d Goddard EG m and d
	Huff & Vandermullen d	Grant C W & Co m and d
	Ingersoll J W p m	Grant & Saylor m and d
	Ives, Green & Co m and d	Hill Jas H Hunter Bros
	Japes John sash doors etc	Hunter Bros
	Jessup & McCune d	Hoyt Jesse m and d (NY City) Johnson T B s m
	Kershner & Rea d	Jones Chester B m and d
	Klien Martin d Linsey & Co m	Lee Charles m and d
	Loud Gay & Co m and d	Mc Cormick A W
	Lyon Isaac L d Nason Chas E d	Mc Dougall R B Lathrop, Inscho & Com and d
	Nason Chas E d	Lathrop, Inscho & Co m and d
	Merrill & Palmer mand d	Marks & Flitz Merrill Chas & Com and d
	Moffat Hugh m and d	Mitchell & Roland Lumber Co mand d
	Moore Frank d	(Ciucinnati)
	Moffat Hugh m and d Moore Chas F d Moore Frank d Moore F&S d	Oneida Lumber Co m and d
	Moore & Alger m and d	Ortman Chas L m and d
	Oakes Wm d	Owens & Brewer m and d
	Osborne C F & Co d	Rose D F & Co m and d Rust J F & Co m and d
	Perley J H d Pitts & Cranage m and d (Bay City) Prentice Geo H m and d	Saylor T&Co m and d
	Printis & Granage m and d (Bay Oity)	Sears & Holland m and d
	Ramm & Co sash doors etc	Ten Evck C E s m
	Rea WJ d	Terry Seeley & Spencer m and d
	Rea W J d Remick R C d	Tolfree & Simpson m and d
	Ross Geo d	Turner H m and d Tuttle & Pease m and d
	Ross Daniel A & Co m and d	Thompson, Camp & Potter m and d
	Ross Geo A & Co d	Warner & Eastman m and d
	Ross A & Co d Schneider Stephen sash doors etc	Wiggins G B& B J m and d
	Skillings & Whitney Bros m and d	Wright & Co m and d
	Standish J R pine lands	Yawkey, Wideman & Co m and d Adams, Jolley & Co m and dEast Tawas
	Steele A M d	Bliss & Pierce m and d
	Tegeler Chas sash doors etc	Grant W G & Son m and d (N Y city)
	Turner Robert sash doors etc Warriner W d	Smith H P & Sons m and d
	Weber J F & Co d and sash doors etc	Staats & Quackenbosh p m and sash etc
	Whittemore & Prentice m and d	Garton & Davenport m and d Eaton Rapids
	Wight H A & S G m and d	Perrine D W & S C m and Stevens C W staves
	Williams, Osborne & Co m and d and p m	Hipp P W Eau Claire
	Wood WH&Co sash doors etcDe Witt	Auderson J H m and d Edgerton
	Copeland R P.	Becker G m and d Bradfield E m and d (Ada)
	Copeland R PDexter Pratt Geo	Bradfield E m and d (Ada)
	Gray Thos m and d Douglas	Cain James m and d
	Judd W sash doors etc Dowagiac	Cook & Scarvel s m
	Sill Benj. D & Son m and d	House Oscar m and d Kidder M C m and d
	Starett C p m Darwood & Daily m and dDryden	Monroe & Jones m and d
	Mears C m and d (Chicago) Duck Lake	Porter D m and d (Rockford)
	Mears C m and d (Chicago)Duck Lake Hall, Ward & Brewer m and d stavesDundee	Porter Seth s m
	Hunt, Wheeler & Co sash doors etc	Truax Jas H s m Dexter & Noble m and d (Chicago) Elk Rapids
	Morse Nathan m and d	Blair E W p mElsie
	Stowell J A m and d	Leach & Ramsey m and d
	Kellogg & Sawyer m and d Dunningsville McCrumb Geo W m and d Eagle	Leach & Ramsey m and d Mc Quinton Robt m and d
	Mitchell & Mahan m and d East Bay	Moore J B m and d.
	Bushnell John m and d East Leroy	Butler & Gallagher m and d Emmett Station
	Bushnell John m and d	Herman & Son m and dErie Whittington W & D E m and d
	Eastman Galen m and d (Grand Haven). Eastmanville	Giaser Emil p mEscanaba
	Hefferan Thos m and d Thayer Edwin m and d	Ames Bros m and dEssexville
	- mayer but and an and a construction of the	

Carrier John & Co m and d (Bay city)...Essexville Ferris & Hull m and d......Estella-Summer PO Hicks James m and d Tucker, Morris W & Co..... Kanfield & Andrews m and d.....Eureka Davis & Curtis m and d Evart Farewell Jas G m and d..... Hamilton & Mason s m Lamb & Matthews m and d Palmer, Welch & Russ m and d and staves...Exeter Scofield S A m and d Farwell & Sawyer m and d......Fair View Briscoe & Lockwood Busenbark & Stone..... Carpenter Samuel m and d..... Crapo W W m and d..... Eddy Chas C & Co m and d..... Eddy Jerome p m... Gibbs D & Co. Hamilton Wm m and d.... Hascall H C m and d.... Hascair fi C m and d.... Lee & Wilcox ... Mc Creery W B p m... Mc Farland A m and d... Smith Hiram m and d... Davenport Geo & Co m and d... Florence Grant & Saylor m and d (East Saginaw) ... Haskins, Martin & Wheeler m and d (East Saginaw).... Merrill Chas & Com and d (East Saginaw) Shaw & Williams m and d..... Bigelow & Stone Cutler D m and d..... Dirk & Barker m and d..... Eastman Galen m and d..... Ferry & Bro m and d Gibson James...... Monroe & Howlett m and d..... Reynolds & Emlay..... Rysdorf & Busch m and d..... Stows C L..... Wyman Buswell & Co..... Girard Bradley H Rose p m.....Grand Ledge Lamson Edmund m and d..... Girard Russell E s m..... Barnhart & Osterhaut m and d..... Borden A D & Co p m Clancey John.... Clark G B & Co sash doors etc.... Comstock C C m and d..... Crossette Graves & Co m and d Cutcheon L M Cutler Robt DeGraaf Vrieling & Co sash doors etc..

\$ 2. .

Farrin & Co..... Grand Rapids Knight Geo L & Co m and d..... Krum Foster & Co p m..... Long A B & Sons m and d.... Lore R W staves..... McElmer J G m and d (Lockwood).... Mackey Walker & Co lath mill (Chicago) Nichols & Co p m..... Norton A F & Co.....i..... Pardee Cook & Bro m and d Pew G H p m..... Powers W H p m..... Powers W T & Son..... Putnam Enos..... Quimby J L..... Roberts A & Son..... Robinson S& Co p m..... Ryan Young & Co m and d.... Ward E F & Co Webster A & Co p m.....Grand Rapids Wilkins & Bachman pm..... Withey L H & Co m and d..... Wonderly L umber Co m and d..... Dewory E_m and d.....Grandville Jenvison H.....Grandville Belknap & Oliver sash doors etc......Greenville Clark & Rhinesmith Lumbering Co..... Fuller & Gowan m and d Hart Henry m and d..... Hutchings S G.... Jenks C C s m.... Wright Bros..... Pardee Cook & Blanchard m and d (A Par.Harrisville troit) Westons Colwell & Co m and d Lord & Kipp s m.... Morgan & Quick m and d.... Brooks C F d (Detroit) Baxter & Selfridge p m.....Jonesville Bixby Bros & Flagg d.....Kalamazoo Dewing & Son m and d Kellogg J E & Haltenhaus m and d Sweetland & Co..... Briggs Z E. Crawford & Co m and d..... Norton J D....

Sprague R FLangston Wilcox & Briggs m and d..... Allen & Wise sash doors etc.....Lansing Clark & Harris m and d..... Longstreet & Lapham pm...... Dodge C T m and d Hemingway C M & Co p m..... Johnston Alex m and d..... King Robt m and d Millis J D & Son Peters F J s m Stevens Currier & Townsend m and d Walker Bros m and d......Lawton Fray HP staves....Leslie Fray H P staves... Grout V H p m... Russell S O.... Moss Mills & Galge m and d....Lexington Nims Tewksbury & Co m and d...... Woods J L m and d..... King Quick & Co m and d.....Lockwood Mason & Ecker p m..... Wooding & Hine m and d..... Donaher & Melendy m and d.....Ludington Foster & Stanchfield m and d..... Pere Marquette Lumber Co m and d..... Roby Geo W & Co m and d...... Ward E B m and d (Detroit)..... Niblack & Sage m and d......Macon Spafford & Conklin m and d......Manchester Butters Horace m and d......Manistee Canfield & Wheeler m and d..... Cushman Calkins & Jo m and d (Chicago). bennett & Dunham m and d Engleman Salling & Babcock m and d (Milwaukee)..... Walkee)...... Filer & Sons m and d (Milwaukee)...... Giffith Ruddock & Co m and d Hopkins Bros & wise m and d Leitch Neil m and d..... Magill & Canfield m and d.... Diller M F m and d.... Paggeot & Thorsen m and d (Stronach Lumber Co.... Peters R G & Co m and d.... Reitz Bros m and d.... Sands Louis m and d.... Sibben S p m..... Tabor & Huennekins m and d..... Hunt AS m and d......Marine City McElroy C m and d...... Silvernail & Trumbull m and d..... Decker Chas m and d...... Marion Stevenson W M m and d..... Alexander M J m and d......Marshall Church Nelson m and d..... Bunce H E m and d Marysville Mills N & B m and d..... Sanborn W and d.... Darrow & Walker m and d......Mason Huntington J L& C D m and d..... Lance & Jones Fash doors etc Mather Asaph & Vernon m and d..... Bagley & Copps p m Menomonee Paison A pm..... Stephenson Robt & m and d.... Wright & Tweedle p m..... Larkin John m and d.....Midland Lindsay & Gamble m and d (Detroit).....

Sias John mand d......Midland Carman & Tone mand d.....Millbrook Randall W& Bro m and d......Millburg Eisenman F A sash doors etc..... Noble W A Root & Stevens sash doors etc Scranton J P Shaub Phillip Terry M G.... Terry M G. Dowling H P & Co p m......Montague Ferry Dowling & Co m and d...... White F H & Co m and d...... Weston Bros m and d...... Moore & Ferguson m aud d.......Monterey Cook Pendleton & Jones s m......Mortey Cummer J & Son m and d Gerrish E W Look Asher pm..... Weeks Huntoon & Com and d..... Fancher & Brazee m and d......Mt. Pleasant Abbey French & Co m and d......Muir Begole J & Co m and d..... Hayes Bros..... Hewitt W P sm..... Rumsey C Jr.... Beigelow W H & Co m and d..... Biodogett & Byrne m and d d.... Browne Nelson & Co m and d d..... Chapin & Foss m and d (Chicago)..... Davis Chauncey & Co m and d Eiston Robt sp..... Gluc W & Co m and d Hall S C 11 Kelley Wood & Co m and d (Chicago) Mann A V & Co m and d Mason Lumber Co m and d Merrill J D & E W s m Merrill & Palmer m and d (Detroit)..... Montague C S & Co p m..... Morrison & Flemming m and d..... Nother a contract of the second secon Rverson Hills & Co m and d (Chicago) ... Sandford S R..... Storrs & McDougal m and d..... Torrent Esau m and d..... Torrent John m and d..... Torrent & Arms m and d..... Truesdell Giseon m and d White Smith & Swan m and d (Chicago).. Wilcox T B & Co m and d (Chicago) Lawrence Sidney m andNunica Converse & Wickham staves Oakley Peck & Sackridge m and d Baser J m and d Ogden Center Hodges JS m and d. King T m and d

Hall-Hiram m and d Orleans Ballou & Co sash doors etc Otsego Ballou & Co sain doire economic to back to be a series of the series of Robinson & Miller pm.....Owosso Woodward LE..... Freeman G W & Co m and d......Palmyra Bathwick & Stevens m and d.....Pavilion Nickerson & Calester m and d Huckley John m and dPerry Woodworth W H m and dPewamo Cone & Cutter m and d..... Pierson McConnell W & Sons m and d..... Pierson Pangham & Borden m and d Quincy & Bronley sm..... Stone & Seeley m and d..... Taylor & McMullen m and d (Wood Lake)... Walter & Bro m and d..... Clements S N m and d Everest & Wise m and d..... Paris P G m and d.....Pine Plains Paris S A m and d.... Lants John m and d......Pine River Wood & Maxon m and dPittsford Richardson J U m and dPlainfield Kent Co Topping M & Sons m and d and staves Plainsfield Livingston Co Bunce Z W & Son m and d.... Fish A & H m and d.... Harrington D B m aud d.... Howard & Son m and d Jenkinson W staves..... Johnston John & Co m and d...... Sanborn & Co m and d Skinner T S m and d..... Skinner & Ames m and d Wells F L.... staves......Portland Bergen P P Bowser, Griffin & Co sash doors etc...... Dilley J staves..... Erskine E J m and d......Port Sanilae Thompson T & J S m and d.... Prentiss Geo H m and d (Detroit).....Prentiss Bay

 Prentuss Geo H
 m and d (Detroit).....Prentuss Bay

 Quimby J
 m and d......Quimby

 Alden, Sutton & Co
 staves.....Quimby

 Hawley Martin....
 Quincy

 Hawley Martin....
 Ridgeway

 Fritz F
 m and d.......

 Pack, Jenks & Co
 m and d......

 Rock Falls
 French Geo
 m and d.......

 Porter Dennis
 m ad d.................

Porter Dennis m and d..... Molitor A & Co m and d.....Rogers City Butman & Rust Chapin A B & Bro

Curtis L B Saginaw City Gould E F Green & Harding. Hardin & Babcock pm..... Heather & Allison m and d..... Jerome T & Co..... Ketchum D B s m Nester Bros..... Newton & Smith..... Payne A B & Com and d..... Potts & Prieur.... Rust Amasa..... Rust Eaton & Co..... Rust & Hay Sturtevant, Green & Co m and d..... Swift & Lockwood m and d....... Williams Geo F & Co m and d...... Wright, Tipton & Co m and d and p m Wright & Wetherell m and d..... Pew T & F.....St Joseph Holcomb & Evans m and d.....St Louis Brooks & Adams m and J (Detroit) Salzburg Laderach Bros m and d Malone & Gardiner m and d Baird & Farnum sm.... Beaver, Miller & Com and d (Ft Wayne Ind)..... Carr J M m and d (Union City Ind)..... Dickinson Jerome m and d Hafley P sm... Hartt M & S m and d Heilner Geo W sm... Pangborn & Borden sm.... Roberts & Driggs m and d (Grand Rapids) Stone & Seeley m and d Twichell C R Ware E & Co..... Wilkins W L m and d..... Mercer & Slater m and d......Saraana Moffat A J m and d......Saugatuck Moore H D m and d......Saugatuck The Saugatuck Lumber Co m and d..... Abbott Chas m and d......Scio Township Bathwick & Stephens m and d.....Scott Collingham J m and d.... Sebewa Friend J in and d..... Ambruster & Weimer m and d Sebewaing Beckwith & Co South Bay City Braddock A C & Co p m..... Braddock A U & UO p m..... Dunham & Whipple..... Stevens A & Co m and d..... Watrous Bros & Co s m.... Watrous M & Son m and d...... Byer G W & Co m and d......South Haven Wilson SP m and d Ann Arbor Lumber Co m and d.....South Saginaw Briggs & Co s m Bundy & Martindale s m Bundy & Yeoman m and d..... Curtis & Eastbrook m and d.... Sisson & Seymour m and d......Standish Cross, Wright & Co m and d.....Standish Bennett JE m and d.....Stanton Bock Wm m and d

Burham & Wales s m Stanton Case G F s m..... Gardner D M s m..... Gilbert A m and d..... Stevens W H m and d.... Turner Bros & Co s m Wells & Patchin s m Withey & Buckaloo m and d Wood & Gilbert m and d.... Stronach Lumber Com and d.....Stronach Johnson, Packard & Austinm and d.....Sturgis Laidlaw James m and d Crossett & Pugh m and d...... Jackson Geo A & Co m and d..... Wilcox, Arnold & Co m and d..... Stone & Shirts m and d Trent Ptr Whitney Bros m and d.....Tryon Patterson Jas m and d Squier M L m and d......vermont wile Perry E m and d......Vernon Isabella Ce Bell & Starkey m and d.....Vernon Shiawassa Co Brand JC staves...... Sayers Btos m and d..... Martin, Mc Allister & Lawton m and d Verona

Puddocx & Ballantine m and d

Adams & Lord, d 368 Lumber street...... Chicago Allen & Bartlett d Laffin s of West 22d..... Avery Murphy & Co d sw cor Fisk...... Avery Thos M d Canal n w cor Fulton..... Barton & Jones d Lumber cor 12th...... Babcock W S d 400 Lumber..... Basse & Bruse d Elston av n e cor W Divis-

ion ... Batcheller & Slaight d Throop st cor 22d... Bateson Alex d 347 Archer av... Beidler J & Bro d Loomis cor 22d... Benton Geo C d Union s w cor 22d..... Bigelow Bros d Fisk n 22d..... Bishop & Luil d Throop n 22d. Boardman Packard & Co d 94 Lumber st... Bradley Shepard & Smith d 732 Clark st... Burdick & Mead W 22d cor Blue Island av. Bush & Hill m and d 242 S Water st Bushnell, Walworth & Reed m and d 562

Lumber st Calkins & Fisher d 213 Archer av.... Chapin & Foss d 214 S Canal st... Charnley Bros & Com and d 238 S Water st Chicago Lumber Co m and d 242 S Water st Crumb Bros d Division cor Elston av Chase & Pate d 511 Archer av..... Clark Saml D d 70 LaSalle st..... Combs Park & Co 22d st cor May Curtis & Skinner d 96 N Canal st .. Cutler Savage & Co m and d 236 S Water st Davis & Mason m and d 236 S Water st..... Davis & Murray d 481 Archer av..... Dean Bros d Fisk s of 22d..... Derickson & Sons d Laflin cor W 22d..... Dodge E J & Bro d 111 W 12th..... Driscoll P F d Halsted..... Egleston Hazelton & Co m and d 236 S Wa-

ter ... Elder Fred d North Branch cor Division.... Eldred E & Co d Polk s e cor Beach...... Elkins & Cook d 381 Lumber..... Essroger B Beach and Canal.... Fauntleroy & Co d 22d s e cor Morgan.... Ferry & Bro m and d w end 18th st bridge

Heartt Wm A m and d Wahjameja Goodrich Enos m and d......Watertown Sutherland J m and d.....Watervleit Curtis & Walker m and d Wayne Peck & Beckenridge m and d Dawson Geo m and d Sault de St. Maria P O Norris & Perry mand d...... Seymour Henry W m and d... Cone & Green m and d..... Cook John P & Son m and d..... Cook Leitch & Co m and d..... Dalton & Bro m and d..... Farnum H T m and d.... Franklin G W m and d.... Heald Avery & Co m and d.... Hedges & Green m and d Johnson & Hageman sm..... Staples & Coyell m and d.... Weston Bros m and d Luscomb & Pierce m and d (Milwaukee). White River ...Wixom Fullmore & Scovill m and d Ypsilant Bliss A T & Bros m and d New York & Michigan Lumber Co..... Rust Eaton & Co mand d

CHICAGO.

Fisher C C d 514 Lumber.....Chicago Foster Thos d 15 W 22d Fisher John & Sons d Robert w end of Hu-

ron Ford River Lumber Co m and d office 242 S

Water yard W Throop s of 22d .:... Fox & Howard d Ashland av cor Hickory .. Franz L & Son d 24th n e cor Butler Garden City Mfg Co d 22d cor Morgan.... Gardiner John D & Co m and d 520 Lumber... Gifford Ruddock & Co m and d room 7, 242

S Water Goss & Phillips Mfg Co m and d Clark s w

cor 12th Goldie d Eighteenth se cor Canal..... Goodmaa J B & Co d Room 1 261 Randolph Goodman W d 250 S Water... Goodrich W H d S4 Market. Gray A R & Co m and d 22d cor Throop.... Graves D F d Throop n 22d.... Gunderson Senit T m and d 238 S Water ... Grusendorf & Mueller d foot of Lessing... Hannah Lay & Co d 76 and 78 Lumber Hannah Lyman & Co d 80 Main... Hartman & Graham d 288 S Water.... Harvey T W d Morgan cor 22d Hatch Holbrook & Co d 265 Archer av..... Hempstead & Beebe d 14 Chicago av..... Higbee Chas E d 242 S Water..... Hillard Churchill & Co d Cologne cor Joseph Hindle & Lestmann d d Hurthand Hipple & Lestmann d 61 Hawthorne av.. Holt Balcom & King m and d (Oconto Wis) 246 S Water

Houghteling W D & Co m and d 250 S Wa-..... ter

Holmes & Co d S3 Grove..... Holden H N d Markets e cor Jackson..... Horn W H d 234 S Water...... Hubbard & Wood d 236 S Water..... Hutt & Johnson d E Grove N 20th..... Irish Bueilen & Co d 234 S Water..... Jones D H & Co m and d Room 16, 242 S

Water.....Jenkins & Murphy d 22d cor Laffin.

Johnson A B d 148 Kingsbury.....Chicago Kelley Wood & Co 22d s e cor Center av.....

Ketchum Stephens & Co d 258 Sherman Learned S J d Center av s of 22d Long J Henry d 904 S Halsted ... Loomis & Davis d 394 Fifth av and Fisk... Leveland R A & Co d Lumber cor of 22d.. Loveland & Spencer d 22d cor Lumber.... Lowell & Barker d foot of Fisk..... LUDINGTON WELLS & VAN SCHAICK m and d offices 244 S Water, yards Loomis N 22d and

ICR R McLaren d cor Franklin and S Water ...

McDonald & Roe d Taylor s w cor Sherman McMullen & Officer d Throop s w cor

Lumber Martin S K d 438 Lumber..... Mears Bates & Co m and d 82 Beach.....

Mears C & Co m and d 58 Kingsbury...... Mendson & Winter d Throop s of 22d..... Menominee River Lumber Co m and d office . 200 S Water

Merrill & Skeele d 845 Lumber..... Meyer C J L d 25 W Ohio..... Minard Ira & Co d Loomis N 22d...... Munro Robbins & Co d W 12th cor Lumber... Murro Robolins & Co a w 12th Cor Lumber. Nelson Bros d Grove n w cor 22d...... N Ludington Co m and d office 242 S Water Noble & Little d Canal n w cor Carroll av.. Norris Lumber Co d 165 W 22d...... North Branch Lumber Co d 40 Front..... Palmer Fuller & Co d W 22d cor Uuion..... Pale & Sense d 277 % Cornel Park & Soper d 775 S Canal..... Pearson, J N d 60 Lumber..... Perry Pearson & Co d S end Sherman N

12th Peshtigo Co m and d N Water N pier.

Phillips & Browne m and d Room 2 238 S Water .. Pillsbury Bradley & Co d Main n e cor Co-

logne... Pond & Soper d W 22d cor Loomis..... Porter & Co m and d Room 1, 261 Randolph Porter & Fuller d 140 Beach ... Queal Robt F & Co d Throop s of T22d .. Richards Norris & Co d W 22d cor Lafin... Rietz Chas & Bro d 27 N Canal..... Roberts & Hull m and d 246 S Water..... Robinson Geo G & Co d Hawthorne av n of

gas works. Ryerson Martin & Co m and d Room 4 242 South Water

Ryan Young & Co m and d 236 S Water.... Sawyer S W d 133 LaSalle..... Schulenburg & Boeckler m and d Main

cor Cologne Spalding Jesse m and d 250 S Water Sheriffs John & Son d Beach cor Taylor

Steerwalt W d Abbott
Jarton & Co d Ackley
Rath John d
Beymer G W d Afton
Farnsworth D (hardwood saw mill) Agency City
Parkinson B d Ainsworth
Gilbert, Hedge & Co d (Burlington Ia) Albia
Patton U L d Albion
Taylor & Bro dAlden
Johnson W W dAlgona
Putnam FL d
Wilson John & Co d
Chambers Bros & Co m and d (Muscatine Ia)Allerton
Madigan M d Altona

Lamb C & Son m and d (Clinton Ia) Ames
Jones & Bradley (hardwood mill)
Markham M A d
Benton WS d Anamosa
Blackburn John S (hardwood mill) Arcola
Bowers & Billmyer (hardwood mill) Auburn
Bryant & Sharp (hardwood mill) Augusta
Ainsworth & Waterman dAvoca
Ledwick T d

Shoemaker & Howell d Throop N'22d Chicago Soper Brainard & Co d Polk cor Beach ... South Branch Lumber Co d 22d cor Loomis Starrett & Bro d W 12th s w cor Lumber ... Stephens & Clarke Archer av cor Quarry Stevens Plowdon d 924 S Halsted...... Street & Chatfield d Rocket w end of Huron Terry & Bro d w end 18th st bridge The B L Anderson Co m and d Fisk cor 22d The Kirby Carpenter Co m and d Loomis nr

22d ... Thompson H & Co d Quarry bet Archer av

and the river ... Truesdell Gideon Room 6 242 S Water Turner E H & J S d S4 and S6 Lumber Waldo John d 120 N Canal..... Waldo Sonn a L20 Komat. Waldo Waters & Co d T N Canal...... Walkup & Neebes d 361 Lumber...... Washburn Edgar d 195 sth..... Weed A & Co W Chicago av...... Wilce Stephens & Co p m 22d and Throop White Swan & Co m and d 252 S Water... Whitbeck H Company m and d 257 W 22d head of Fisk.....

Whitcomb R S d 714 W Washington White Joseph d 126 N Union..... White Rowell & Co d 34 W Chicago av. Wolf Kauf & Essroger d Sebor bet Canal and

Beach ... Woodruff W N & J F d Grove foot of 19th ..

COMMISSION.

Barker Cyrus A 252 S Water
Bell Robt L Room 2, 252 S Water
Bickford R K & Co 240 S Water
Blanchard Borland & Co 242 S Water
Brown W Room 5, 242 S Water
Calkins W W Room 1, 238 S Water
Carter Artemas 240 S Water
Deming Chas & Co Room 3,233 S Water
Ewer & Aarhaus 238 S Water
Frazer Jas Room 16, 242 S Water
Goodenow & Hinds 284 S Water
Irish Bullen & Co 234 S Water
Long John 238 S Water
Loomis John & Co 2 Franklin
Marsh & Goodrich 252 S Water
Meglade W Room 2, 2385 Water
Mueller W Room 5, 242 S Water
Prettyman W B 236 S Water
Rice Ed B Room 4. 252 S Water
Ripley W 238 8 Water
Schulenburg Albert 234 S Water
Simpson Ruddock & Co 238 S W
Southworth W L 234 S Water
Williams Thomas 238 S Water

IOWA.

Goodsill & Bro d	Bedford
McConville H & Co	
Henry Jas P d	Belle Plaine
Lamb & Son m and d (Clinton Ia)	
Wilson J D d, agent	
Brown M R m and d	Bellevue
Strasser & Schleck p m and d	
Parker & Upton (hardwood mill)	Bertram
Wise J K d	Rairstown
St John Jas d	Bloomfield
St John Jas u	Ronanart
Eutler & Meek pm	
Kerr, W B d (gent)	Poone
Carr Chas W d	
Nowlin Bros d	
Lloyd & Stickney d	Brighton
Memer, John d	
Burdick A (hardwood mill)	Bristol
Morris J W d	Brook
Conklin & Newcomb d	Brooklyn
Helmes T J & Son d	
Small W E & Son d	
Cass H d	Buffaio
Schuh L & Co m and d	
Cock W E & Co s m and m and d	Burlington

Berry W S & Co m and d Burlington Carson & Rand m and d..... E D Rand & Co m and d..... Dickie J& J m and d..... Duncan & Hosford m and d..... Gilbert, Hedge & Co d..... Joy E & Co..... Millard Frank & Co d..... Nairn, Gillis & Co p m..... Parsons F T & Co d..... Whitmore E O & Co d.....Cedar Fall Ford & Zeising d.....Cedar Fair Lamb, Bing & Co d.....Cedar Rapids Lamb & & Son m and d (Clinton Ia)... Dyer d.....Center Point Boiles & Co d.....Center ville Glibert, Hedge & Co d (Burlington).....Charlton Andrews & Harrison, sash, doors, etc.....Charles City Grimmels H, sash, doors, etc..... Joice & Smith sash, doors etc..... Lamb C & Son m and d..... Young W J & Co m and d..... Graves W H d Colesburg White & Bedow..... Baldwin & Maxwell d (Iowa Center)...... Hobbie & Bro d......Columbus Junction Hoyt & Burdick dConover Hoyt & Burdick d Seely & Shaw McGregor Ia....Corning Beymer A M & Co Johnson H L & Co Waldon Allen d....Corydon Green Thos & Son d....Council Bluffs Hammer Lewis d..... Hoagland Geo T & Co d (Hannibal Mo) Young & Co d... Fleming W J d..... Cresco Rard E D & Co m and d (Burlington Ia).... Creston Rand E D & Co m and d (Burlington Ia)... Cromwell Rund E D & Co m and d (Burlington Ia)... Comwell Kirk F, sash, doors, etc.... Lindsay, Phelps & Co m and d McClelland, TW sash, doors, etc.... Price, Hornby & Keboe m and d.... Benwick Wm m and d..... Roberts & Rohrbach, sash doors etc..... Schrrcker & Mueller m and d.... Schrreker & Mueller m and d..... Skinner W J d Flemning W & J d (McGregor Ia).....Decorah Atwood & Wolcott d....Delaware Knowles J d..... Chandler M d.....Delmar Dupuis M d.....Delmar Wheeler & Warner d.....Dennlson Carver Young & Co d.....Des Moines Colins & Shyrock d.....Des Moines Getchell & Son d..... Gilchrist J K & W H d..... Heath H R saish doors etc..... Sypher R W d..... Kettering & English pm.....

Allen & Boss d.....Dexter Mark J G d..... Elerich James d.....Dowd's Station Dow & Graves d......Dowville Lockman & Elliott d.....Drakesville Pelan & Randall m and d.....Dubuque Robison J M m and d...... Carr Austin & Co sash doors etc......Dubuque Clarke & Scott m and d..... Dubuque Lumbor C m and d..... Junque Lumbor C m and d..... Ingram Kennedy & Day m and d..... Knapp Stout & Co m and d..... Langworthy S M d..... Langworthy S M d.... Lumbert E R & Co d... Lumbert H & Co sash doors etc.... Wheeler & Warner d.... Unlap Dyer Henry d.... Twogood C d... Brown Doty & Co d... Brown Doty & Co d... Getchell & Son d (Des Moines)... Earlham Hall & Conger d......Eldora Dimond & Winden m and d.....Elgin Sutter Lewis & Co d..... Froarque Daniel m and d.....Elk River Tombliu D M d.....Emerson Pond E G (hardwood mill).....Emmitsburg Wilson J J & Co d..... Hedges J S & Co d......Fairfax Phipps JW d......Fairfield Doty NS d.....Fairfield Rand E D& Co m and d (Burlington)..... Whitmore Seth d......Farley Gabelman Fred d......Farley Clark S H d.....Grand Mound Janeen C d.....Grand Mound Barnum, Case & Co dGreen Craver & Steele d.....Grinnel' Davis & Kelsey d..... Hobart Chas & Son d..... Benson, P T d.....Guthrie Floete Chas dGuthrie Floete Chas dGuthrie Goetz, Adam d Ingram, Kennedy & Day m and d (Dubuque Ia).... Kinyon S C d..... Newman S d.....

Stout Z & Co d.....Independence Winnegar & Manny d..... Zinn E d.... Chase & Hube d......Ionia Baldwin & Maxwell d.....Iowa Center Musser R & C d....Iowa City Porter J W d Carlton J H & Bro d.....Iowa Falls Wadsworth Smith & Co hardwood mill . Lake Mills Miller Sam'l d....Lamville Albert E T & Son d....LansingLansing Hemingway Barclay & Co d..... Johnston S B d..... Merrill & Smith m and 4 Klingaman & Felt d.....La Porte City Fleming & Bro d (McGregor Ia).....Lawler Zepley & Van Sant m and d.....Le Claire Fairchild R C d.....Le Mars Naples & Alline d..... Staples Isaac m and d (Stillwater Minn) Staples Isaac in and a Ginwater Jinny..... Lenox Cole Warren Jr d. Leon Fry Jacob hardwood mili....Libertyville Pancoast Joseph d..... Lishon Auracher G d..... Smith P E d..... Smith P E d.....Liscomb Schotield & Son hardwood mill.....Listorb Goreham & Pelton d.....Little Sioux Peterson Aug d Peterson Aug. d. Lowden Baroum J H d. Lowden Buffun G A d. Disbrow M A d and sash doors etc..... Langford C E d..... Magill Chas H d

 Buckley G R d.
 Manchester

 Dyer W d.
 Manchester

 Manchester Manufacturing Co.
 Bradley Geo T d.

 Bradley Geo T d.
 Maquoketa

 Calamer Stephen sash doors etc.
 Joiner Bros & Co d.

 Joiner Bros & Co d.
 Marble Rock

 Ketchum & Bro d.
 Marengo

 Morrison A J d.
 Marengo

 Viexander J S d.
 Marion

 Wood Geo F d.
 Marshalltown

 Studdart H d.
 Marshalltown

Lyman W H d (agent)..... Mason City

Martin S & Co d Mona Ketchum L & Bro d..... Ludham Bros pm...... Rand & Kaster d..... Eckle & Patton d..... Garlock John S d..... Hershey & Irvine m and d..... Hoch E d...... Kirk W T p m..... Musser P M & Co m and d..... Stine S G d..... Neola Dillin CD d..... Lockridge W d.....Nevada Gordon Burt & Weston d.....Newell Nicholson & Fowler d Atwater & Hoskins d Newton Curtis & Manning d Hauson A P d.....Northwood Eckert & Williams d.....Northwood Brown TH d.....Norway Harper WL d.....Norway McGlathery TK d....Oelwein Sylvester F d....Oelwein Sylvester F d....Oelwein Wheelock & Adams d..... Elwell John d....Onawa City Freeland & Cleghorn d..... Reder Theo hardwood mill.... Spurr CE d....Onslow Chute & Cotton d....Osage Chute & Cotton d Osage Huntington & Griswold Leighton C d..... Snyder & Duke pm Flemming W & J m and d (McGregor Ia). Ossian d.....Ottumwa Kiser J M Millard J J & Co d Thornburg d.....Oxford Quarry Steinbeck Silas d.....Quarry Bryson & Son d.....Red Oak Junction Clark J & Co d......Regers & Son d..... Allen W H & ET d.....Ridgeway Myers & Peck d.....

Lane ff C d	Sheldon
Mykoff Jas d	
Fairfield & Phillips d.	Shell Rock
Bryson & Son d	Shenandoah
Bryson & Son d Riley & Grant d	Sibley
Schell Levi d	
Schuck D M d	
Brown & Yerger d	Sigourney
Hedges & spaulding d	Sioux City
Rice H B d	
Sanborn & Follett hardwood mill	
Beermaker A d	Solon
Anthony N B d	Stanwood
Munson TS & Co d	State Center
Tuthill J W d	
Jurner D W dSt	amboat Rock
Green в F d	.Storm Lake
Slutz Theo d	
Stuart C d	Stuart
Dennis & Averill d	Tama City
Hall B A d	
Lamb C & Son m and d (Clinton Ia)	
Culbertson John d	Tipton
Johnson Bros d:	Traer
McCormick Bros d	
Smith John a	
Hauser & Son d	Union
Mossman Alex d	Urbana
De Wolf James d	Vail Station
Taylor J C & Bro m and d	Van Meter

Cadle C F & W L dVictor
Chadbourne A S d Vinton
Stickney & Bros d
Vonng & Son hardwood mill
Avery Spangler & Co dWalnut Station
Denny J M & Co d Washington
McCoughcy & Co p m Washington
Sheridan & Hardestz d
Wilson & Wallace d
Allee & Lindley dWaterloo
Ankenny & Lusch d
Beck Newman & Bro
Cobb & Jones d
Cutler W H d
Johnson H M d
Moore M H & Co d
Bodeker & Maas dWaverly
Fairfield C d
Hunt & Holt d
Ewing J & Son d Webster City
Worthington WS d
Hoover B d West Branch
Gordon A d West Ucdar hapids
Deemer I A d
Woodward Chas d
Woods Hall & Co d
Goidell & Co d Winthrop
Push F H d Worthington
Paft D C stave factory
••••••••••••••••••••••••••••••••••••••

.....Eyota Faribault ...

MINNESOTA.

and d Afton	Jackson & Russell, dEyota
	Robson John mand d (Winona)
	Smith, R. R., dFaribault
Albert Lea	Sumner, Jesse, d
Aloranazio	Turner, J. A., m and d
Alexandria	Walker, H., m and
nd d (see St. Paul) Anoka	Walker, H., III and
m and d (see Min-	Goodsell & Bro., m and d Fergus Falls
	Page & Scott, m and dFergus Falls
Arcola	Evans, E. E & Co., m and d (St. Paul). Fish Lake
Atwater	Baldwin, D. E., m and dForestville
Austin	Henry F mand d
dBarnum	Mirns Bros
Beaver Falls	Tanney L H & Co. d
	Pierce L E dGrand Meadow
Belle Plaine	Dudley, John
Benson	Herrey Bean & Doe, m and d (Stillwater)
	Herman, J., m and d
Discontine Destate	Garrett, J. M Hokah
Biooming Prairie	Johnson, Thomson & Bluck, saw and
o. m and d Brainard	Johnson, Thomson & Bluck, Saw and Howard Lake
Brownsdale	stave mill Howard Lake
Crosse, Wis)Brownsville	Smith & Gasper, dJanesville
Brownsville	Hormer, J. W. & Co., stave mill
Crosse, Wis)	Wadleigh & Wirks, d Kasson
Carver City	Carville & Norgren, m and d
Central Point	Grannis, S. S. m and dLake City
nd d Champlin	Harding, J. p. m
Chaska	Hersey, Bean & Doe, m and d (Stillwater)
gChisago City	Unlett & Norton n m
d d (Winene) (lemonant	Humphrey, H. dLake Crystal
nd d (Winona). Claremount	Russell, L. G. d
Clear Water	Coleman, C. L. m and d (La Crosse, Wis). Lanesboro
LCleveland	Coleman, C. L. III and d (La Crosse, Wis). La coord
Cokato	Paul, John, m and d (La Crosse, Wis)
and dCollingwood	Crocker Bros. & Lamereaux, m and d (Min-
Cordova	neapolisLansing
Dayton	Mc Call, M. d
nd d Dedham	Fifield, D S. & Son Le Roy
Delano	Davis, L. B
Detroit Lake	Paul & Stone mand d
Dodge Center	Butler, Chauncey Litchfield
Duluth	Hill, E. G. & Bro. m and dLittle Falls
	Sherman, W. L. dLyle
d	Dean, J. & Co. m and d (Minneapolis) Madelia
p. m	Faribault & Carney m and d
	Faribault & Carney In and C Mankato
and d	Beebe, R. W. d Mankato
m and dDundas	Mc Mahill, Geo. d
d	Tisdale Bros. d
and d Elk River	Severance, C. E
	Marsh & Kennedy m and d
Elysian	Bergman, A. m and d Marine Mills
Eyota	Sabin & Judd m and d

Getchell, C. S. & Co., m : Olds & Lord, m and d Pray, R. N., p. m..... Seargant, Wm. P., d Hicks, Wm. E., m and d... St. Paul Lumber Co., m an Wachburg, W. D. & Co. Washburn, W. D. & Co., neapolis).....

Mower, Martin Saulter, E. A. D..... Richards, W., d..... Gordon & Cooley, m and d Essler & Bro., m and d ... Essier & Bro., m and d... Weed & Colson, s. m.... Ellsworth, D., d...... Meldal & Sunde, d..... Vogel, August, m and d. Brainard & Whitton, d... Brainard Lumb, & M'f'g Co Brainard Lumb. & M'f'g Co Brown, H. A., d..... Paul, John, m and d (La C Gilbert, O. S. d.... Paul, John, m and d (La C Funk, John, d... Schrimpf, A. D.... Grannis, S. S., m and d... Brown & Brockway, m an Kenny, Chas, m and d... Nathan, Geo., Stave M'f'g. Laird, Norton & Co., m and Morrison, H. B... Morrison, H. B Talbot & Smith, m and d Warde Bros. & Runions... Warde Bros. & Runions... Pendergast & Chisley, m a Lucas, Adam, m and d.. Weizell, F... Perkins, Bro. & Co. m an Parslow, H. C... Frazie, R. L., m and d... Gill, John, d.... Magee, D. T., d.... Howard, J. D., m and d. Munger & Gray. m and d Munger & Gray, m and d Patterson & Mc Quade, p Shaw & Ingalls Weiland H. & Bro., man Archibald, J. S. & E. T., Hutchins, John, m and d Houlton & Nickerson, m Mills, E. P., m and d.... Long, G., m and d..... Dunn, E., d.....

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Walker, Judd & Veazie m and d Marine Mills Chase, J.... Farnham & Lovejoy m and d..... Farnham & Lovejoy m and d...... Rollins, John.... Ross, J. R. sash, doors &c..... Gaines, Cook & Co. m and d. Wheaton, Reynolds & Co., sash, doors &c Ankeny, W. P & Bro. m and d. Bedford, Boyce & Baker m and d. Clark, F. P. m and d. Copeland, Jesse & Son, p. m. Crocker Bros. & Lamereaux m and d. Crocker Bros. & Lamereaux m and d ... Bray, Wilder, & Co. d Bray, whiler, a co. d. Day, L. & Sons m and d. Pean, Joseph & Co. m and d. Eastman, Bovey & Co. m and d. Judd, W. S. m and d. Judd, W. S. m and d. Morrison Bros. m and d. Morrison Bros. m and d. Pettit, Robinson & Co. m and d. Russell & Co. p. m... Smith, Parser & Co. p. m. Union Planing Mill Co. p. m... Wa-hburn, W. D. & Co. m and d.... Ingalls Bros. d..... Ingram, Kennedy & Co. m and d (Eau . Minneska Osterhant Jas m and d Keen & Whitcomb......Nicollet Ames, Jesse & Son m and d.....Northfield Payne J M & Co m and d Mungerd Grey m and d Oneota Phelps Bros m and d..... Otsego Frazie R L m and d.....Otter Tail CityOwatonua Backus Bros Crocker Bros & Lamereaux (Minneapolis). Murray A G d.... Pine City Lumber Com and d (St. Paul).. Pine City Fife W W d.....Preston Fife W W d.....Preston Cogel & Betcher m and d.....Red Wing Daniels & Simmons Red Wing Will Co m and d......Reed's Landing Stout Jas H m and d.....Reed's Landing Buttles & Herrick p m.....Rochester Buttles & Herrick p In. Bodge W H d... Gillman N F p m. Laird, Norton & Co m and d (Winona)... Robson John m and d (Winona).... Martin S A m and d. Stiller Short & Co m and d. Reiley, Short & Co m and d Clark N P m and d..... Cluck & Mc Clure m and d.... Dam F H sash, doors etc.....

St Paul Lumber Co m and d St Paul Munch, Gustave m and d Prince John L m and d Mc Clure T C m and d......Sauk Center Boulter & Burget m and d Sauk Rapids Staples Isaac m and d Seymour, Sabine & Co m and d St Croix Lumber Co m and d..... Proctor J S (Secy. St Croix B Co).... Matthews S logger Nelson C N logger Tozer David logger Chalmers & McMillan Durand E W Gaslin David Mc Kusick, Andersen & Co m and d. Mower Martin.... Schulenberg, Bæckler & Com and d.... Ellison, Smith & Com and d..... Taylor Falls Folsom W H C..... Fox P Mc Court J H O'Brien John..... Elliot d..... Durr Peter......Waverly Hays W W Willmar Paulson John ... Balcom J & H C..... Winona Gage A W & Bro..... Horton & Hamilton d..... Knight, Bennett & Com and d..... Laird, Norton & Co m and d sash, doors &c Langdon A sash, doors etc Robson John m and d Rose O sash, doors etc Tucker 0 C Youmans Bro & Hodgins m and d Crocker Bros & Lamereaux m and d (Minneapolis) Worthington Sater I N d......Zumbrota Cram Jas sash, doors etcZumbrota Hubbard, Wells & Co m and d.....

MISSOURI.

Hill & CoAlexandria	Pheleg
Neure F & Son	Scott 6
Summers & Scoonover	Haines
Fieler Robt & Bro m and d Altenburg -	hoehn
Schmidt Jacob m and d	Nelson
Weinhold Marton	Grahan
Wyckoff & McFailand dAppleton City	Harlov
Thompson J. C. Jr d Arrow Rock	Bedfor
Garth H C dAulville	fac
Sparks W W d	O'Neil
Waterman J C & Co d (Marvville Mo)Barnard	Wilkin

Phelegan Willis & Balding d	Belton
Scott Geo W & Co d	
Haines Chas saw mill	
Hoehn Chas saw mill	
Nelson & Smith saw mill	. Bethany
Graham Jas saw mill	Big Creek
Harlow Greenberry saw mill	
Bedford Bogarnus & Co p m and sash	
factory	loomfield
O'Neil Jas saw mill	Bolivar

nson Hiram saw mill..... Boonsborough

Jones B F d.....Boonville Roberts & Lee d..... Thro JE d.....Bourbon Eales T T dBreckenridge d..... Plumb & Co Betlheim & Kerr d Brookfield Berner M d.....Brownsville Matlack Geo & Co d (St Louis Mo)....Brownsville Moore Jas & Co d....Brunswick Perry JO d......Buffalo Wilson Peter saw mill.......Buffalo Rogers Francis d......Bunceton Pitcher Adams & Cathron saw mill...Burdett Warner & Son d Butler Pigg D H d......Calhoun James & Sappington saw mill.....California Nischwitz C F d..... Calhoun Ross Geo d..... Beebe HF d......Carthage Fisk & Haines saw mill...... McCarthy & Gilbert d..... Moore Bros d..... Bowen John R, jr saw mill......Edina Sheppard Elijah saw mill......Egypt Mills Tandy, Stearns & Dorsay, saw mill......Eilenorah Lang & Bro Barner Fredericktown Kennedy & Thompson p m. Fredericktown Kannedy & Thompson p m. Freeman Stanchfield L S saw mill. Gads Hill Lester Eugene W saw mill. Gayose Birch T E, jr d. Glargow Lewis C H d. Glargow Lawis C H d. Glargow Harrold John S saw mill. Glaze City Simmons H D. Gover Hope Geo D d. Greenfield Hope Geo D d. Hamilton Reddie Geo d. Hamilton Reddie Geo d. Hamilton Allen & Knowll. Conlon J. Cruikshanks John Jr d..... Davis Bockee & Garth. Dorman Uriah..... Dubach D & Co.... Dulaney & McVeigh... Hannibal Union Works sash doors etc.... Hearne Herriman & Co..... Hibbert John V sash doors etc..... Hixon G C & Co.... Northwestern Lumber Co m and d (Eau Claire Wis).....

.....Hannibal Miller W H & Co p m..... Pinger Chas & Co d (St. Joseph Mo)..... Price J B d Rowe & Tolle..... Skinner & Co sash doors etc..... Ure & Co Farmer & Jones d (Pleasant Hill Mo).. Harrisonville Brookings Jas R d. Huntsville Smothers & Taylor d. Independence Shortridge John (agent). Independence Shortridge John (agent). Ironton Lilly & Smith d. Janesport Bush & Becker d. Jefferson City Eaton Henry d. Joplin Heinrich Agnes & Son d. Joplin Reding John S d. Joplin Inderson James d. Kausas City Deardorf L d.... Dubock & Co d (Hannibal Mo)..... Carson Geo L d.....Louisiana Dreyfus Hill & Co d..... Eau Claire Lumber Co m and d (Eau Claire Wis) Edison Nichols & Co (Clarksville).....

Stanley & Stickler d.....Milan Carter C C d.....Missouri City Firth Wm d.....Mober:y Hassett Bros d..... Barber & Herms saw Infl. Neosho Planing Mill Co. Robinson James & Co sash, doors etc...... Carey saw mill......Nevada City Cleland J W d. Raithel J G d.....Omaha Petry & Bros....Omaha Petry J J saw mill...Oregon Oarter M S saw mill....Osage City Cerny & Vader saw mill.....Osage P O Maxwell J B d and saw mill...Osage P O Hitt B M d....Osage P O

 Maxweil J B d and saw mill
 Usage r O

 Hitt B M d.
 Osborn

 Armick J F d.
 Otterville

 Potter & Wharton saw mill
 Otterville

 Haycox P S saw mill.
 Overton

 Willams H d.
 Pacific

 Kiser Wm B saw mill.
 Palmyra

 Ross & Aennedy saw mill.
 Paradise

 Bower G M d.
 Paris

Wilson Wesley d..... Luthey Franklin d Parkville Harper & Ball d......Pendleton Killian J C saw millPertyville Crist Bros. d.....Phelps City Barton J H d Pierce City Tribble Andrew d and saw mill Platte City Hockaday J N & Son dPlattsburg Farmer & Jones d Hope Arthur d Smith W D & Bro saw mill..... Walton & Co d.....

 Walton & Co d
 Princetor

 Cadle Henry d
 Princetor

 Leeper John P d
 Kichmond

 Baugher E H saw mill
 Richwoods

 Traub Geo & Co d
 Rockport

 Cruesbour Chas d
 Kolla

 Rus-ell Giles saw mill
 Russell's Mills

 Holrah & Machens d
 St Charles

 Smith Job d
 St James

 Thoummell W G d
 St Joseph

 Declue John p m
 St Joseph

 Hamilton Bros stw mill
 Hamilton Geo T & Son d

Hoagland Geo T & Son d Lyon Geo d.... Pinger Chas & Co d Smith & Swope saw mid..... Waterman & Barnard d.... Woerheide & Luchrmann, planing mill, 813 Cass st...... Schulenburg & Boeckeler m and d ... Lesley, Garnett & Co., planing mill, 124 Olive st..... Parker, Spencer & Co., 3,922 Broadway m Knapp, Stout & Co., Bremen Ave m and d Patr.ck Bros. Lumber Co., Bremen Ave d.

Schuelle & Querl, n. Main st d..... Phillibert & Johanning, planing mill, 1502 ... St. Louis to 1518 Market st. Theo. Bloess, Carondelet Ave. cor. Barten d August Leisse, 609 Chouteau Ave. bet. 6th and 7th sts d..... Boeckeler A & Co m and d..... Boeckenkamp & Surkamp, cor. 9th and Monroe sts. d Lobsinger, Meegan & Co., Carondelet m and d..... Clear Water Lumber Co m and d..... Fleitz & Ganahl, 1320 Jackson st. d.... Methudy & Meyer, commission, 22 s. Main st. Beldsmeier H W & Co Eastern av d..... Williams & Alford, commission, 100 s. Main st..... Clement H S commission Cole & Glass p m... Cronkhite A H (Wisconsin River Lumber Co Stevens Point Wis) St James Hotel... Davitt John W d Druhe W d Dryden & Reid d..... Hill Lemmon & Co m and d..... Hocker & Hengelsberg d Holmes J A & Co d Hymers Ed H d.... Luthy Jas d..... McIlvain Robt d..... Matlack Geo d...... Meyer John, Cass av d..... d Mincke G F Mississippi Planing Mill Co (Jas Patrick Pres't)..... Naber Chas d..... Gauss C H d..... Ritter Richard d..... White & Meyer d..... Lobsinger Meegan & Co m and d Knott & See p m.....Springfield McDonaid O G d....Stewartsville

NEBRASKA.

Dean, Dennis & Co d	Ashland
Dean, Dennis & Co u	
Wiggerhorn E A d Lyman & Co d	Beatrice
Lyman & Co d	
Lyman & Co Parst & Marsh d Foster N d Crowell C C & Co	Bell Creek
Foster N d	Blair
Crowell C C & Co	Brownville
Bell John R d	Coleraine
Bell John R d Clemans A F	Columbus
Clemans A F Turner & Hulst d	Covington
Graves & Williams d Jaynes D P d	Farneru
Jaynes D P d Edwards H L d	Fairmoune
Lyon JF d Rickards & Merrill d	
Hoagland Geo & Son d (St Jo Mo)	Grand Island
Cox d	
Cox d Grannis A B d	Hebron
Grannis A B d Tinker E P d & London saw	Humboldt
Van Alstyne WL d Babcock FC d	Lincoln
Babcock FC d	
	TAN

B Hixon G C & Co d (HannibalMo)..... Jones & Co d Lukens Pavid d Clark H S d Smith J H d Patter E M d Campbell Geo & Alex Holbrook T saw mill Stakes G B d Mynant J B d Leslie M F d Broekville Mynaht J B u.....Broekville Lesife M F d.....Bunker Hill Woorhis A L d....Burlingame Cross David & Sons saw mill...Burlington Smith L d. Codex Burl Cross David & Sons Eaw mill.....Burlington Smith L C d.....Cedar Peint Clippinger P & Son d......Cedar Chanute Eaton Z A & Co saw mill......Cherokee Baomo A & CoCherokee Clogston & Allen saw mill Eureka

Godfrey & Co d	Lincoln
Grant P J d	
Jones W G&Co d	
N	Louisvino
Moore & Sunderland d	Lowell
Hill W E d	Nebraska City
Hill W E d	
Monroe & Dillan d	Nahraska City
Linsabaugh Win d	Omaha
Young & Co (Clinton Ia) m and d	
Mover A sash, doors etc	
Turner Chas d	
Foster W M m and d	······································
Pomeroy & Kennedy d	Papillion
Barrett W B d	
Guar WH& Son d.	
Crowell C C & Z A d	West Point
Crowell C C & Z A d	

KANSAS.

Patterson J C dGirard Grasshopper Falls
Patterson J C dGrasshopper Falls Dudgeon F A & Co dGrasshopper Falls Great Bend
Brinkman G L dGreat Bend
Bunting John d
Sunting John d
Bunting John d
Bause J P d
Spear IN d
Amos John d
Amos John d
Stevens & Co d
Bradford McCoy & Co m and d (Quin-
Culver & Rowe dIola
Stickney A C d La Cygne
Green M T dLawrence
Grovenor & Reddington
Lewis & Allen d
Lewis & Allen d
Lewis & Benson d
Simpson Bros d
Angell & Foster Leavenworth City
Chambers Bros manu a Giusea
tine Ia)
Colly & Beckford d
Ingersoll Jerome d
Munson & Burrows p m
Munson & Burrows p m Plummer & North saw mill Spartley & Taylor saw mill Bower & Bradshaw d Green & Byrne d Macpherson Wicht & Forts d
Spartley & Taylor saw mill
Bower & Bradshaw d
Green & Byrne d
Goodnow F d Macpherson
Haight & Touts d Manhattan
Tyler M S d
Richardson & Clark
Thomas K A & Co d
Covert Parsons & Cozine d
Covert Parsons & Cozine dNewton Muse Spivey & Co dOlathe Dorman & Gorsline dOlathe
Dorman & Gorshne a
Hardin E F & Co d
McNabb J A d
Hunsicker Isaac K dOsage Mission Gittings Louis dOswego
Gittings Louis d
Mills D C & Bro dOttawa McDonald Kemper dOttawa
Richmond Bro dOxford

Dondleten D II 4

Daihl W saw millOzaukie	
Thayer J E & Son d Paola	
West A S & Son	
Wallis J A d Parkervile	
Calkins & Fisher d (Chicago Ill) Parsons	
Mixell W d	
Vinneman B & Co d	
Campbell G W d Peabody	
Chenault Bros d	
Edwards W C & Co d Peace	
Blaker & Bro d Pleasanton	
Horr Henry d Pomona	
Ricksecker G V d	
Waterman & Hobbs d and sash doors etc Russell	
Yoxall Sons & Co d	
Marbough & Block dSabetha	
Marboughte block u	
Turner & Sons d	
McHale P H dSt Marys	
Eberhart & Sudendorf dSalina	
Goodnow Frank d	
Congdon W dSedgwick City	
Burnett A H d Seneca	
Meacham J C d	

Tendleton B H d
S L Choate d
Rogers J C & Co d Spring Hill
Bradford McCor & Co. m and d (Oning This
Bradford McCoy & Co m and d (Quincy III). Thayer
Reed C. d
Tipton Bros d
Wilder & Eck d
Pope Clement dTroy
Boetcher A F & CoWamego
Brente Les L
Prunty Jas L d
HOAK 1008 d Washington
Baker A M (agent for Hixon & Co Hanni-
bal Mo) Waterville
Johnson & Bridges
Polmon & Onton d
Palmer & Orton d
Taylor & Ortons, saw mill white Cloud
Davidson & Switzer d. Wighten
MCUlure W P & Co d
Millis & Stearn d
Diaroo (F d / Francois F)
Pierce C F d (Emporia Ka)
Shellaberger Oliver d
Holsberlein & Wholmeler d. Wyandotta
Wolcott A G d

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OHIO. Alpena Lumber CoCleveland C Chambers & Co d..... Richardson & Wadsworth d.

Albro E D d 507 west 6th st

Barr Henry d 458 W 6th st.....Cincinnati Britton Isaac d 561 W 6th st..... Hubbard R B & Co m and d.....Sandusky Campbell L A & Co..... Toledo

Watson Twitchell & Clark m and d.....

ILLINO1S.

Stewart John m and d Blackberry	Anawalt Denkman & Co m and d Rock Island
Hartman & Cook dClayton	Keators Wilson & Co m and d
Davis Cyrus A d Dixon	Keed M T d
Lovington John B d East St Louis	Robinson D T d
Benedict Franz d	Weyerhaeuser & Denkmann m and d
Harnish M E d Lanark	

NEW JERSEY.

King W d.....Newark

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Shephard Hall & Co No 6 central wharf Boston Fernald W A No 3 central wharf Boston

VERMONT.

Shephard Davis & Co d sash mould 'gs etc Burlington Knox Charles KBurlington'

PENNSYLVANIA.

Lane N BBrackwayville Carroll Geo & Bro d and p mErie Wheeler & Hill d Ketchum & Co m and d Walbridge C H d Erie Lumber Co d Clemens & Co d	wharf Woolverton & Tinsman 1151 Beach st Goodell Braum & Waters 1507 Penn ave Taylor & Hoffman d 2040 Market st Hocthkiss & Barber m and d

MISCELLANEOUS.

Cooke W	CPensac	ola Fla	Hatchitt Ziegler & Spottswood	d Frank fort	Ky
Skead J	m and dOttawa	Canada	Towle Bros m and d	Dutch Fiat	Cai

567

THE

Wisconsin Lumberman

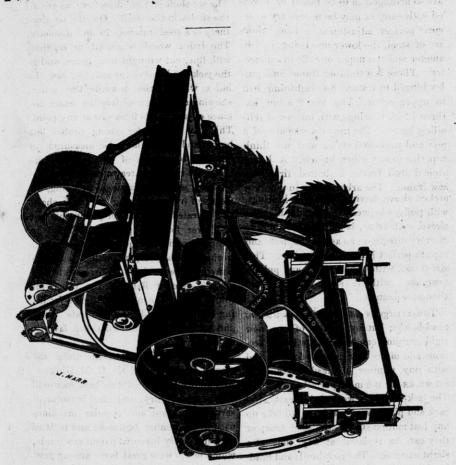
I S devoted exculsively to the Lumber interests of the Northwest, and will endeavor to become the champion and advocate of all measures pertaining to the welfare of those interests. Statistics and information will be gathered and examined with great care, that THE WISCONSIN LUMBERMAN may become standard authority with the manufacturers and dealers throughout the Northwest.

At least one member of the editorial corps will be traveling almost constantly through the Pineries of Wisconsin, Minnesota and Michigan, seeking information, statistics and opinions from reliable sources. Illustrations of prominent lumbermen and scenes throughout the different pineries will form a prominent and attractive feature of THE WISCONSIN LUMBERMAN, thus rendering it a pleasant and welcome visitor to the family of every Manufacturer, Logger, Landowner or Raftsman in the Northwest.

THE WISCONSIN LUMBERMAN will be increased in size in proportion as its patronage will warrant. It is for the manifest interest of all persons engaged in lumbering to assist in substantial manner our efforts towards furnishing a class publication that shall rank first among its kind.

THE WISCONSIN LUMBERMAN PUBLISHING CO., Grand Obera House, 64 Oneida St., MILWAUKEE, WISCONSIN.

New Iron Frame Double Circular Saw-Mill.



A Description of Interest to Practical Mill Men-A Fine Product of the Reliance Works of E. P. Allis & Co.

We present above an illustration of a new Iron Frame Double Circular Saw Mill recently placed before the public by Messrs. E. P. Allis & Co., of the Rehaace Works, in this city, with detailed description for the benefit of our readers.

This mill has iron saw frame, 10 inches deep, and heavily flanged top and bottom. The feed is belted from tail of arbor and gig, driven by the tight side of main belt, working on a 30-inch pulley. The pinion shaft is driven by a 30-inch friction pulley, with 12 inch face and solid web center, turned all over, and is worked between the feed and gig paper frictions—which are 12 in. diameter and 13 in. face—by means of an eccentric box, operated through levers by are so arranged as to be raised or lowered with ease, as may be necessary to se-The arbors cure perfect adjustment. are of steel, the lower one being in. diameter and the upper one 21 in. diame-There is a tightner-frame and pulter. ley hinged to frame, for tightning belt to upper arbor. The lower arbor has three 12 in. bearings, with improved selfoiling boxes. The upper works are of a new and improved style, and we think superior to any other in use. A heavy arched iron frame is bolted firmly to saw-frame. The arbor works in a hollow arched sleeve, having three 8 in. bearings, with pulleys between the standards. The sleeve, with arbor, is adjustable by screws in every direction , so as to be put and kept in perfect line with lower saw. This saw-frame, with upper works and pulleys complete, without saws, weighs ten thousand pounds.

The carrirge is 24 feet long, with two head-blocks; but by means of our new rigid coupling can be put together in sections and made any length desired, and with ony number of head-blocks. The set works are the most perfect now in use. The jack-heads are worked by cast steel rack and pinnion, so made as to take up any lost motion should the steel wear; or they can be replaced at any time at a slight expense. The jack-heads and headblocks are faced with steel plate, which Description of Inverselt to Practical Mill Men-A Fine Pro

the sawyer. These paper friction pulleys can also be renewed at a slight expense. The set-shaft is 3 in. diameter, as are all the shafts in the mill. On the set-shaft there is a steel ratchet 18 in. diameter. The ixdex wheel is geared to set-shaft with fine, cut wrought iron gears, and as the jack-heads move toward the saw the index wheel turns towards the setter, showing on its figured face the exact distance of jack-heads from saw at any point. This may be used for setting timber, but board and plank may be measured on quadrant by means of pins. The jackheads are run back, ready to receive the next log, while the carriage is gigging, by means of friction gearing to truck shaft, and operated by the setter placing his foot on a lever for that purpose. The dogs are automatic in their movement, and worked with a lever, no mallet being required on the carriage. There are to sets of dogs-one for flat and the other for round logs. The mill is designed for doing the most rapid and accurate work, and we hope will meet with the favor it deserves.

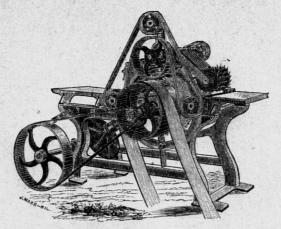
This mill has been got up under the careful supervision of Mr. G. M. Hinkley, well-known as one of the best saw-mill men in the country, and the inventor of several important and popular machines used in the lumber business; and is fitted with his newly invented patent saw-guide, which meets with great favor among sawmill men.

source an illustration of sober and sig, driven by the tight side the low bear a post of irreduce See of main helt working on a 30 met put We recently played before the public by Rev. The platen while is driven by a nevo the horman, mine of which have buy the best of believe him who had an early when the a deep and heavily have of an and beer for not 18 in fees by means of an co-

of the Keliance Works of E. P. Allis & Co.

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ATTENTION LUMBERMEN!



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Cream City Iron Works,

The Best Steam Engine, The Best Circular Saw Mill, The Best Water Wheel, (new invention.) The Best Shingle Mill, " The Best Gang Edger, " The Best Gang Lath Mill, " The Best Gang Bolter, " The Best Automatic Bolter, " The Best Swaging Machine, "

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